

REVISIONS			
DATE	BY	WAR	BY

REAM $\frac{3}{8}$ " R.F. THRU PART *46221 & S.F. THRU PART *46222 AFTER LOCATING 90° & 270° MARKING OF DIAL ON ϕ OF CHISEL MARKS IN PART *46221. USE $\frac{3}{4}$ " LG. DOWEL PIN WITH ONE END GROUND FLAT TO LOCATE DIAL.

AFTER LOCATING CHISEL MARKS OF PART *46211 ON PRESS ϕ , USE PART AS LOCATOR TO DRILL & REAM S.F. FOR $\frac{3}{8}$ " DOWEL PIN - $\frac{3}{8}$ " LG. THRU SEAL RETAINER & $\frac{3}{8}$ " DEEP IN BOSS OF PRESS

THE (2) CHISEL MARKS 180° APART ON PART *46221 MUST BE LOCATED EXACTLY ON HORIZONTAL ϕ OF PRESS

TAP $\frac{3}{8}$ "-16 - 4 HOLES $\frac{3}{4}$ " DEEP ON $\frac{1}{2}$ " B.C. IN SEAL RETAINER

B 46220

A 46219

B 46221

A 46218

C 46222

VERTICAL ϕ OF PRESS

HORIZONTAL ϕ OF PRESS

A ←

PAINT END OF CRANKSHAFT SATIN BLACK

FRONT VIEW WITH PLASTIC COVER REMOVED

SEAL RETAINER
BOSS OF PRESS

SECTION - AA

TAP $\frac{3}{16}$ "-18 - 1 HOLE 1" DEEP FROM END OF CRANKSHAFT

REV. NO. 1		DATE 6-11-62	
PART NO. 46223		SCALE 1/2"	
MATERIAL		DRG. BY G.S.	
DATE		CHK. BY	
TITLE CAM OPERATED PRESS POSITION DIAL			
MACHINE CAM OPERATED ROLL FEED			
ORIGINAL ORDER NUMBER 70490		C 46223	