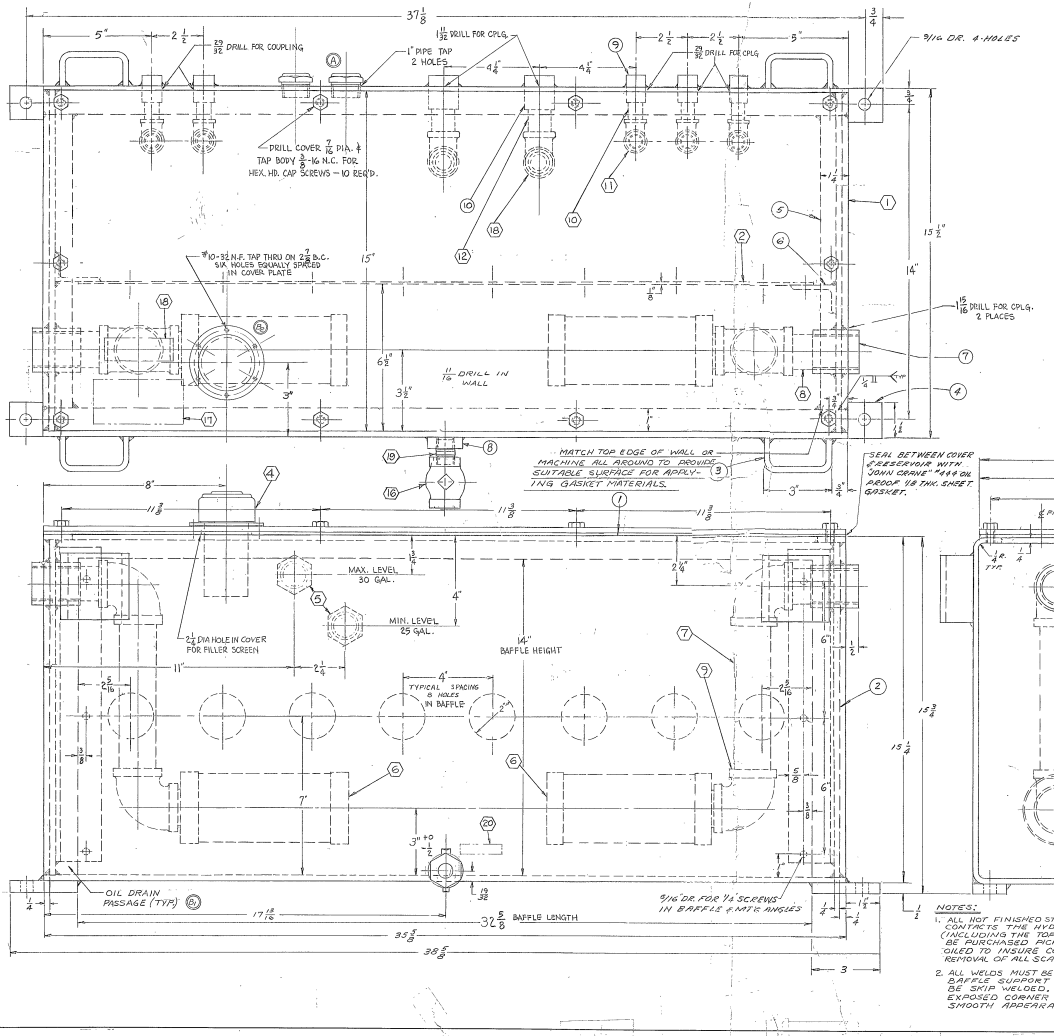

ITEM NO.	REQ.	DESCRIPTION	LITTELL NO.
①	1	BODY-RESERVOIR (SEE CUTOFF)	060174
②	1	BAFFLE - (SEE CUTOFF)	060175
③	1	COVER - (SEE CUTOFF)	060176
④	1	FILLER-OIL "VICKERS" #521-113-B	090981
⑤	2	GLASS-SIGHT "GITE" #BH30-1032	090848
⑥	2	FILTER "MARVEL" # 820-150	092999
⑦	2	NIPPLE-PIPE, 1 1/4 x 8.00 SCH. 40 STD.	093606
⑧	2	NIPPLE-PIPE 1 1/2 CLOSE SCH. 5-80	093605
⑨	4	ELBOW-90° 1 1/4" 150 # 125 SCRD.	093608
⑩	5	NIPPLE-PIPE 3/8 x 1.50" SCH. 5-80	000000
⑪	5	ELBOW-90° 3/8" 150 # 125 S. SCRD.	000000
⑫	1	NIPPLE-PIPE 3/4" 12.00 SCH. 40	000000
⑬	2	ELBOW-90° 3/4" 150 # 125 S. SCRD.	000000
⑭	5	PIPE-RETURN 3/8"	121205
⑮	2	PIPE-RETURN 3/4	121204
⑯	1	COCK-"CRANE" #320-1/2 LPT	093607
⑰	1	PLATE-NAME "HYD. OIL"	060194
⑱	1	PLATE-NAME "CAUTION"	053664
⑲	1	NIPPLE-PIPE .50" CLOSE SCH. 40	000000
⑳	1	PLATE-NAME "DRAIN"	026107

ITEM NO.	REVISION DATE	SYM.	WAS	BY
①	12-15-65	A	060174	TAS
②	1-20-66	B	12 GAGE STEEL	GAU
③	2-21-66	C	10 GAGE STEEL	TAS
④	4-25-66	D	REVISED PER CHANGE "D"	TAS-GAU

PART No. 060174 (BODY) CUTOFF PER UNIT (WELDMENT)

① 1-PC. H.R.S. 1/4 x 35 5/8 x 46 5/8
② 2-PCS. H.R.S. 1 4 3/4 x 13
③ 4-PCS. H.R.S. 1/4 x 3 x 5
④ 4-PC'S. C.R.S. 1/2 x 1 1/2 x 3
⑤ 2-PC'S. H.R.S. 1/4 x 1 1/4 x 13
⑥ 2-PC'S. STL. ANGLE 2 X 1 1/4 X 3/16 X 13 3/4
⑦ 2-PCS-1 1/4" STD. STL. PIPE CPLG.
⑧ 1 PC - 1/2" STD. STL. PIPE HALF COUPLING.
⑨ 5 PC'S - 3/8" STD. STL. PIPE CPLG.
⑩ 2 PC'S - 3/4" STD. STL. PIPE CPLG.

PART No. 060175 (BAFFLE) CUTOFF PER UNIT
1 PC - HRS - 1/8 x 14 x 32 5/8 LG.

PART No. 060176 (COVER) CUTOFF PER UNIT
1 PC - HRS - 1/4 x 15 x 35 5/8 LG.

NOTES:
1. ALL NOT FINISHED STEEL WHICH CONTACTS THE HYDRAULIC FLUID (INCLUDING THE TOP COVER) MUST BE PURCHASED PICKLED AND OILED TO INSURE COMPLETE REMOVAL OF ALL SCALE & RUST.
2. ALL WELDS MUST BE OIL TIGHT - BAFFLE SUPPORT ANGLES MAY BE SKIP WELDED. ROUND OFF EXPOSED CORNER FILLETS FOR SMOOTH APPEARANCE.
3. WELD SLAG & SPATTER MUST BE THOROUGHLY REMOVED FROM INSIDE RESERVOIR BEFORE PAINTING AND SEALING. NO SANDBLASTING.
4. PAINT ALL INSIDE SURFACES WITH PYROXALIN RED LACQUER # 5644.
5. PAINT EXTERIOR 1 COAT PRIMER AND 1 COAT MACHINERY ENAMEL IN COLOR SPECIFIED ON ORDER.

FILING LOCATION D- 60177

DRAWN	12-14-65	SCALE	1
CHECKED	AS 60177	SIZE	D
APPD.	PER DWG.	DWG. NO.	74715-65
TITLE	SUB-ASSEM-RESERVOIR HYDRAULIC		
ASSEMBLY	COIL DOWNENDER		