

REVISIONS			
DATE	BY	WAR	BY

REAM  $\frac{3}{8}$ " D.F. THRU PART #46221 & S.F. THRU PART #46222 AFTER LOCATING  $90^\circ$  &  $270^\circ$  MARKING OF DIAL ON  $\phi$  OF CHISEL MARKS IN PART #46221. USE  $\frac{3}{4}$ " LG. DOWEL PIN WITH ONE END GROUND FLAT TO LOCATE DIAL.

AFTER LOCATING CHISEL MARKS OF PART #46211 ON PRESS  $\phi$ , USE PART AS LOCATOR TO DRILL & REAM S.F. FOR  $\frac{3}{8}$ " DOWEL PIN -  $\frac{3}{8}$ " LG. THRU SEAL RETAINER #  $\frac{3}{8}$ " DEEP IN BOSS OF PRESS

THE (2) CHISEL MARKS  $180^\circ$  APART ON PART #46221 MUST BE LOCATED EXACTLY ON HORIZONTAL  $\phi$  OF PRESS

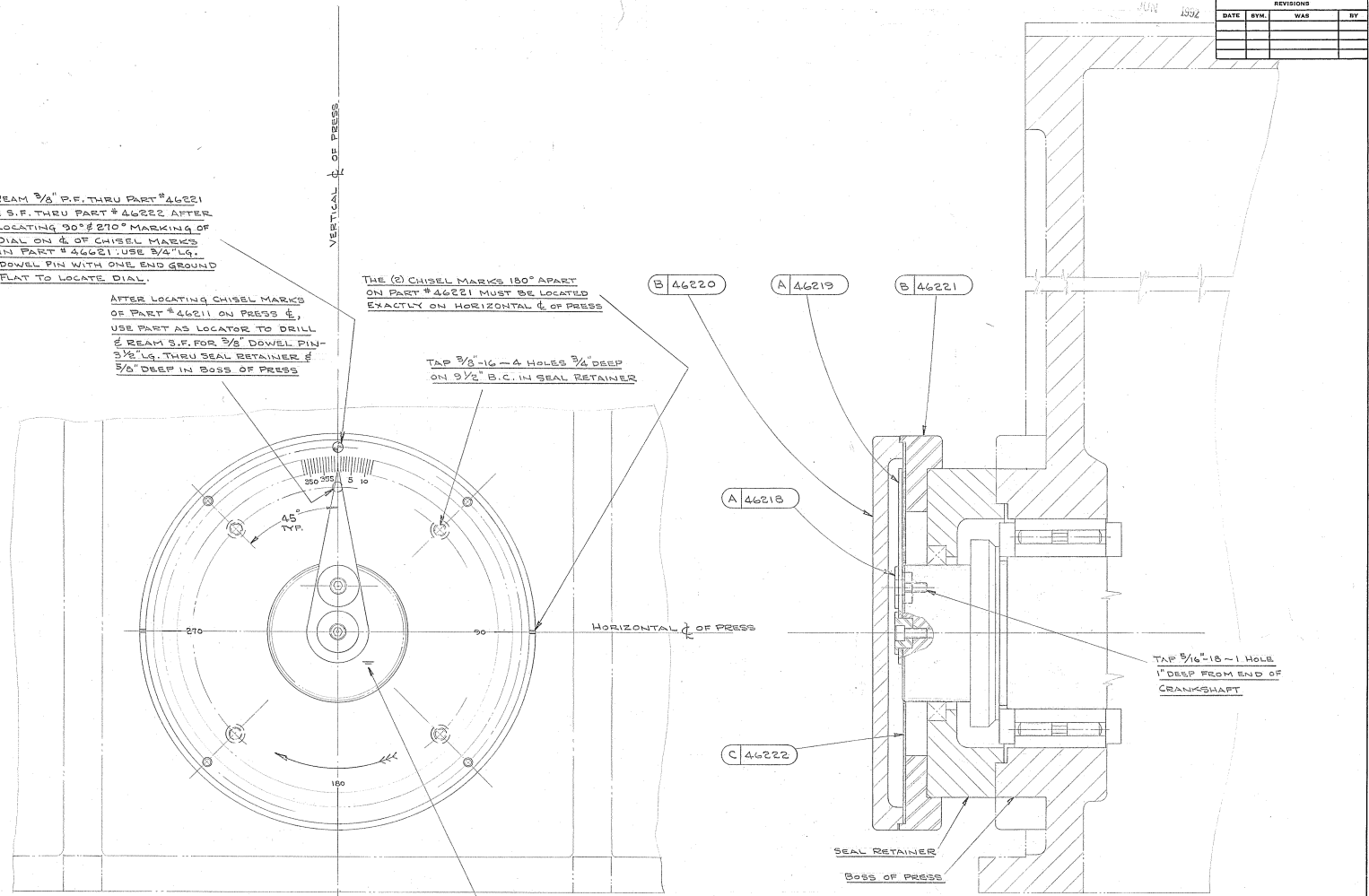
TAP  $\frac{3}{8}$ "-16 - 4 HOLES  $\frac{3}{4}$ " DEEP ON  $\frac{3}{2}$ " B.C. IN SEAL RETAINER

TAP  $\frac{3}{16}$ "-18 - 1 HOLE 1" DEEP FROM END OF CRANKSHAFT

PAINT END OF CRANKSHAFT SATIN BLACK

FRONT VIEW WITH PLASTIC COVER REMOVED

SECTION - AA



REV. NO.	1	DATE	6-11-67
PART NO.	46223	SCALE	$\frac{1}{2}$
DATE		DRG. BY	g.s.
REV.		CHK. BY	
TITLE CAM OPERATED ROLL FEED			
MACHINE CAM OPERATED ROLL FEED			
ORIGINAL ORDER NUMBER	70490	DWG. NO.	C
		PART NO.	46223