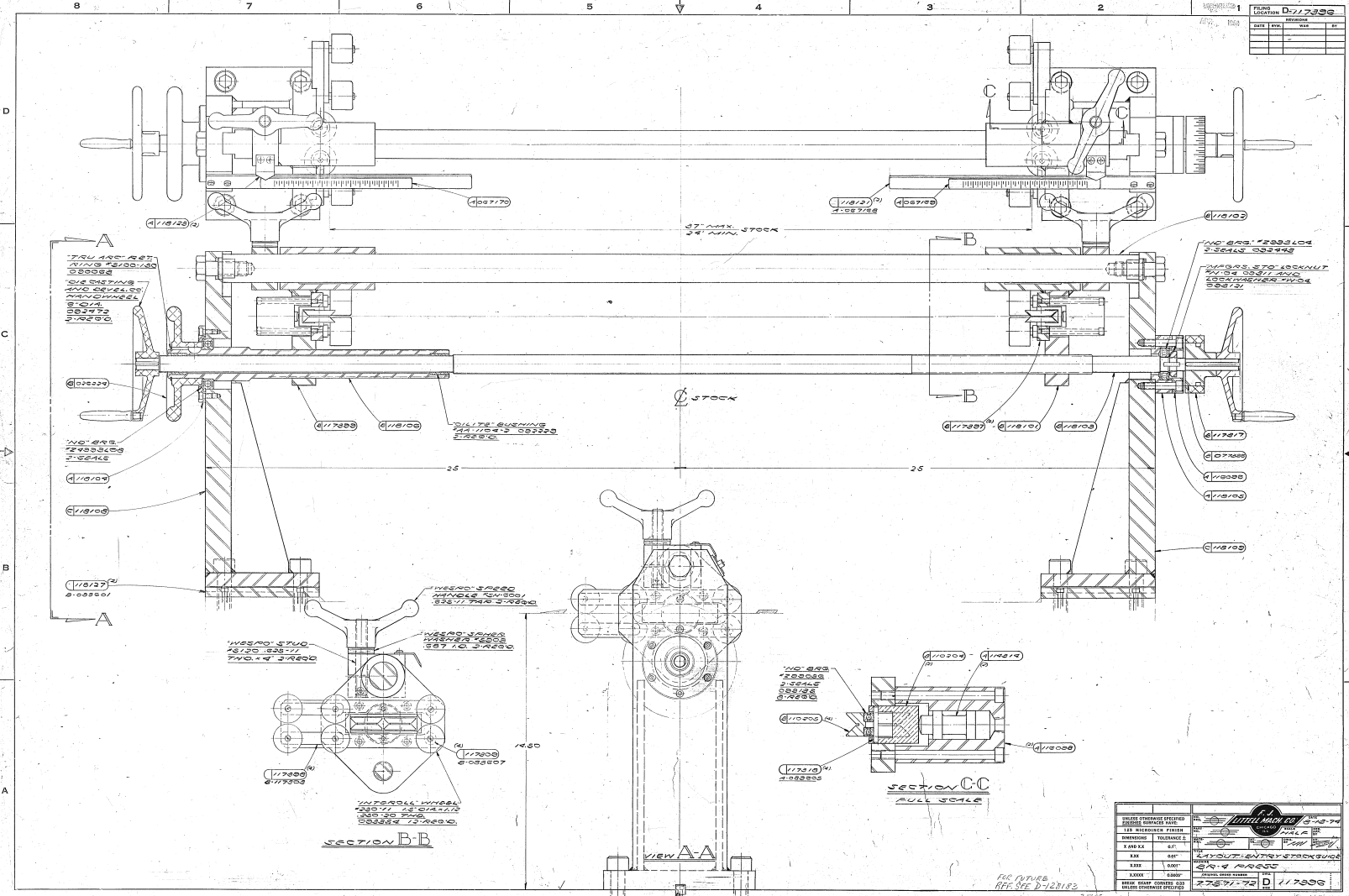

FILING LOCATION D-117396
REVISIONS
DATE
SYM.
WAS
BY
37" MAX.
24" MIN. STOCK
"TRU ARC" RET. RING #S100-150 090068
"DIE CASTING AND DEVEL. CO." HANDWHEEL 6" DIA. 092472 2-REQ'D.
"ND" BRG. #Z4993L08 2-SEALS
"OILITE" BUSHING #AA-1104-2 092229 2-REQ'D.
"ND" BRG. #Z993L04 2-SEALS 092443
"MFGRS. STD" LOCKNUT #N-04 09811 AND LOCKWASHER #W-04 098121
℄ STOCK
25
25
"WESPO" SPEED HANDLE #SN-6001 .625-11 TAP 2-REQ'D.
"WESPO" SPHER. WASHER #S003 .687 I.D. 2-REQ'D.
"WESPO" STUD #S120 .625-11 THD. x 4" 2-REQ'D.
"INTEROLL" WHEEL #250-11 1.5" DIA. x 1.12 .250-20 THD. 093864 12-REQ'D.
SECTION B-B
VIEW A-A
"ND" BRG. #Z99036 2-SEALS 098136 8-REQ'D.
SECTION C-C
FULL SCALE
FOR FUTURE REF. SEE D-128183
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
125 MICROINCH FINISH
DIMENSIONS
TOLERANCE ±
X AND X.X
0.5"
X.XX
0.01"
X.XXX
0.005"
X.XXXX
0.0005"
BREAK SHARP CORNERS .03 UNLESS OTHERWISE SPECIFIED
F.J. LITTELL MACH. CO.
CHICAGO, ILL.
DATE 8-15-74
SCALE HALF
LAYOUT-ENTRY STOCK GUIDE
BR-4 PRESS
ORIGINAL DRAWN NUMBER
77571-72
D
117396