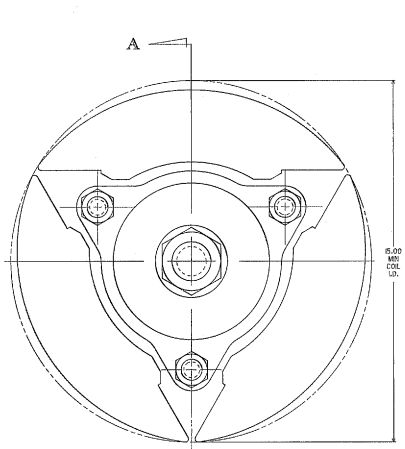
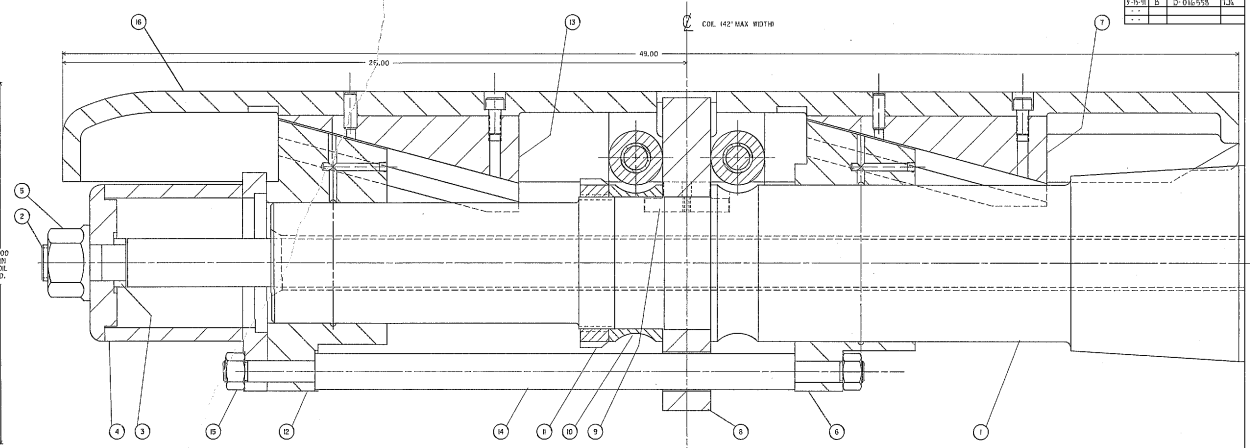
REDRAWN FROM ORIGINAL DRAWN BY CAROL DATED 09/28/76

MICROFILMED

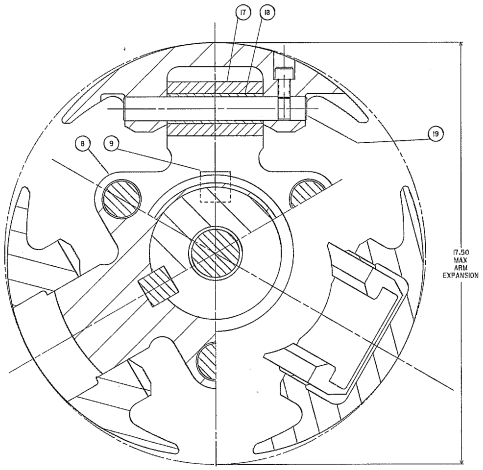
OCT 1980

FILE/LOCATION	D- 121775		
REVISIONS			
DATE	DWG	DESCRIPTION	BY
9-3-80	A	D-253-79	TK
9-15-80	B	D-016-979	LJA
- - -			
- - -			





SECTION A-A



COIL WIDTH	REEL	SPINDLE SHAFT PART No
	SINGLE ELEC	132573 ON D-125463
38"	SINGLE HYD	133367 ON D-125496
38"	DOUBLE HYD	

NOTE:
1. PART QTYS FOR ONE SPINDLE ASS'Y
2. USED FOR 5250-36, 40, & 42" REELS

19	6	037484	PIN - ROLLER	A-037404
18	12	618039	BUSHING - "OILITE" #AA-1212-3	
17	6	037483	ROLLER - ARM	A-037403
16	3	212330	ARM - REEL	D-212330
15	6	22578	NUT - HEX FULL .875-14 NF	
14	3	037407	ROD - CONNECTING	A-037407
13	3	017135	CAM - ARM - FRONT	B-017135
(B) 12	1	241584	CAM - SPINDLE - FRONT 5.000 BORE	D-241584
11	1	010456	NUT - LOCK PAN-28 (5.491-12 THD)	
10	1	016559	SPACER - COLLAR	B-016559
9	1	121734	KEY - SPIDER	A-121734
8	1	121730	SPIDER	B-121730
7	3	017136	CAM - ARMS - REAR	B-017136
(A) 6	1	241585	CAM - SPINDLE - REAR 6.560 BORE	D-241585
5	1	093878	NUT - FLANGED "JERGENS" #2012 (1.500-12 NFT	
4	1	121728	CAP - SPINDLE END	B-121723
3	1	121729	SPACER - SPINDLE END	B-121729
2	1	121731	ROD - PISTON	B-121731
1	1	SEE CHART	SHAFT - SPINDLE	
DET NO	QTY	PART NO	DESCRIPTION	DRAW'G NO

PARTS LIST

UNLESS OTHERWISE SPECIFIED MATERIAL SURFACES HAVE NO ROUGHER THAN 125

DIMENSIONS TOLERANCE ±

X AND XX	0.1
X.XX	0.01
X.XXX	0.001
X.XXXX	0.0005
ANGLES ± 0°-30'	

BREAK SHARP EDGES 0.01 UNLESS OTHERWISE SPECIFIED

ASSEM. NO.

COPYRIGHT LITTELL DIVISION, ALLIED PRODUCTS CORPORATION, 1980 • ALL RIGHTS RESERVED. THIS DOCUMENT CONTAINS UNPUBLISHED, CONFIDENTIAL AND PROPRIETARY INFORMATION OF LITTELL DIVISION, ALLIED PRODUCTS CORPORATION. ANY REPRODUCTION, DISCLOSURE OR OTHER USE OF THIS OR ANY MATERIALS MAY BE MADE WITHOUT THE EXPRESS WRITTEN CONSENT OF LITTELL DIVISION, ALLIED PRODUCTS CORPORATION.

DRWN.	10/7/80	CAROL
CHK'D.	10/8/80	DMR
DES.	10-8-80	M.C.S.
APPR'D		
MFG		

LITTELL
DIVISION OF ALLIED PRODUCTS CORPORATION
CHICAGO, ILL.

TITLE LAYOUT - SPINDLE

MACHINE 5250-40 REEL

DWG. NO. 82372 -76

SHT 1 OF 1

PART NO. D- 121775

SCALE: .50=1.00