ITEM	DESCRIPTION	PART NO	NO REQ
1	BEAM - SUPPORT	C-126753	1
2	BRACKET - BEAM SUPPORT	B-126754	2
3	LEVER - TAKE AWAY WHEELS	B-077346	1
4	SHAFT - LEVER PIVOT	X-083729 B-031106	1
5	BUSHING - OILITE "FF-703-7	093688	2
6	PLATE - DEFLECTOR	B-077344	2
7	PLUG - DUSHER	A-044790	1
8	SCREW - PLUG ADJ.	A-051772	1
9	SPRING - "GARDNER "SC13C	090048	1
10	SHAFT - TAKE AWAY WHEEL	A-077343	1
11	WHEEL - TAKE AWAY	A-086073	4
12	BEARING - "ND "Z99505	090269	2
13	BEARING - "ND "Z99664	091775	2
14	RING - RET. "WALDES" "R100-78	092438	2
15	RING - RET. "WALDES" "R100-98	091270	2
16	RING - RET. "WALDES" "N5000-206	093032	4
17	CYL. - AIR " CARTER CONTROL MODEL BN	093089	1
18	END - ROD - AIR CYL.	A-080136	1
19	BRACKET - VALVE MOUNT	B-046205	1
20	BRACKET - TAKE AWAY WHEEL	X-077348 B-078308	1
21	VALVE - AIR "SKINNER "B935-DB1050	093100	1
22	PLATE - ENTRY CONV. SUPPORT	C-126704	2
23	BUSHING - OILITE " AA-4500 (cut)	———	1
24	WASHER - BRASS .12 X 4" X 6"	X-126712 B-022602	4
25	RETAINER - PIVOT	B-126705	2
26	PLATE - ENTRY CONV. SIDE SUPPORT	D-126707	2
27	SPACER - .62 X 5" X 5"	B-126716	2
28	ARM - ENTRY CONV. BRKT	B-126715	2
29	BEARING - "SM" "ER-20	090498	2
30	SHAFT - ADJ. SCREW ENTRY CONV.	C-126708	1
31	BUSHING - OILITE "FF-1011-4	090164	6
32	COLLAR - "HALLOWELL" .75 I.D.	090162	1
33	SPROCKET - "MORSE, STD "41B15	———	4
34	CHAIN - ROLLER "MORSE, STD "41	091589	105
35	ROD - CRANK, ENTRY CONV.	B-126709	1
36	WRENCH REV RATCHET LOWELL	235-6250	1
37	SCREW - ADJ. ENTRY CONV.	B-126710	2
38	INSERT - BRONZE ADJ. SCREW	A-126711	2
39	BRACKET - INSERT	B-126705	2
40	SUPPORT - SIDE GUIDE BAR	A-126721	4
41	BAR - STOCK GUIDE	B-126720	4
42	GUIDE - ENTRY - FRONT	X-126156 C-085991	1
43	GUIDE - ENTRY - REAR	X-126785 C-085990	1
44	KNOB - HAND "SIEWEK" "D332	093085	4
45	STUD - HAND KNOB	A-049452	4
46	BUSHING - THRUST "OILITE" "FT-710-2	———	4
47	POINTER - STOCK GUIDE	A-126722	4
48	SCALE - FRONT	A-116055	2
49	SCALE - REAR	A-116056	2
50	SW-LIM-SGD-9007 TYPE "BS4B2-CAI	093805	1
51	SUPPORT - LOWER STOCK (OUTGOING)	B-125108	6
52	BRACKET-SUPPORT (OUTGOING)	C-128114	2
53	WHEEL - "INTEROLL" "250-11	093554	12
54	BRACKET - PHOTOCELL UPPER	B-127844	1
55	BRACKET - PHOTO CELL LOWER	B-126115	1
56	SW-PECO-LITE NO C-3078	092944	1
57	SW-PECO-PHOTO NO C-3079	092948	1
58	GUARD - ENTRY CONV.	C-128093	2
59	CYL. - BALL DIES/VALAIR "B801-3027	———	1
60	BASE-TIE ROD	A-126718	2
61	ARM - GATE	X-126700 B-083303	4
62	PIN - CYL. CLEVIS - GATE	X-083304 A-083305	4
63	RING - RET. "WALDES" "S100-50	090922	8
64	BEARING - BALL "SEALMASTER "ER-16	090236	8
65	SHAFT - GATE PIVOT	C-126770	5
66	GUIDE - STATIONARY - ENTRY CONV.	X-128270 C-128019	1
67	CONVEYOR - SHORT BOT. & ENTRY	D-125483	1
68	ASSY - ENTRY CONV. ROLL	X-128156, C-122472	1
69	GATE - DEFLECTOR INCLINE	C-126771	4
70	PLATE - TAPPING L.S.	B-128025	1
71	BLOCK - STOP - ENTRY CONV.	A-129510	2
72	DEFLECTOR - ENTRY CONV.	B-123972	1 *
73	BASE - CHUTE SUPPORT	A-131274	2
74	SCR. HEX HD. CAP - .500-13 x 3.50 LG	000000	2

79	PLUG - BRASS	A-131067	1
78	NUT - CASTLE HEX FULL "MR. STD "500-13	092073	2
77	WASHER - STEEL .751D x 1.150D x .31	X-131068, B-034600	2
76	BRG. - THRUST "AETNA" # E-5	090110	2
75	NUT - HEX ADJUSTMENT	A-131066	1

VIEW A-A
SCALE - .50=1.00

VIEW B-B
SCALE - .50=1.00

CLEVIS TO BE SCREWED ONTO ROD END COMPLETELY (NO JAM NUT REQ'D.)

ADJUSTMENT NUT REQUIRED TO GOVERN LENGTH OF CYLINDER ROD STROKE.

PIN STOP NUT IN ASSY

.125" COTTER PINS IN ASSY.

REVISIONS			
DATE	REVN.	WAS	BY
		D-128819	

FOUND LOCATION D-134490

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES MARK	
125 MICROINCH FINISH	
DIMENSIONS	TOLERANCE ±
X AND XX ±	0.01"
X.XX	0.01"
X.XXX	0.001"
X.XXXX	0.0005"
UNLESS GIVEN CENTER B.P. UNLESS OTHERWISE SPECIFIED	

LITTELL MACH. CO. CHICAGO

DRN.	12-20-77
CHK.	
APP.	
DATE	DCB 1-15-78
SCALE	1"=1.00
WEIGHT	

LAYOUT - ENTRY CONV. & TAKE AWAY

MACHINE 500 x 40 - 84 STACKER

ORIGINAL ORDER NUMBER 8249-77

DWG. NO. 134490 REV.