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| 36 | X-226528 | SCREW-JACK-MOTOR BASE (A-086059) | 1 |
| 35 | K-750500 | NUT - HEX. HD. 500-13 | 2 |
| 34 | K-750983 | BOLT HEX. 500-13 x 4.00 LG. | 2 |
| 33 | K-090063 | RING - WALDES' TRU-ARC-RETAINING 5100-150 | 1 |
| 31 | X-025681 B-01176 | DOOR-LOUVERED 20" x 26" LG. | 1 |
| 30 | C-145338 | ANCHOR-BRAKE | 1 |
| 29 | K-091210 | GAGE-OIL "GITS" #4056 STYLE BW20 | 2 |
| 28 | K-108283 B-024750 | PLATE - COVER - 12" x 17" LG. | 1 |
| 27 | C-207359 | BRACKET - MOTOR | 1 |
| 26 | SEE ORDER# | POWER UNIT - HYD. "VICKERS" | 1 |
| 25 | K-089712 B-024671 | PLATE-LOUVERED 18" x 18.5" LG. | 1 |
| 24 | E-121179 | BASE-REEL | 1 |
| 23 | B-025694 | PLATE-LOUVERED SINGLE 20" x 26" LG. | 1 |
| 22 | B-024253 | PLATE-COVER 12" x 12" LG. | 1 |
| 21 | B-024009 | RETAINER-PINION SHAFT BRG. | 1 |
| 20 | C-119189 | GUARD-REAR | 1 |
| 19 | K-094450 | BRAKE-AIR TYPE CS "EATON-FAWICK" #12CTE237 | 1 |
| 18 | K-089376 C-126075 | CYLINDER-HYDRAULIC "ROTO-THEUST" | 1 |
| 17 | K-091202 | SEAL-OIL CLOSURE "GARLOCK" #3X1360 | 1 |
| 16 | K-091118 | SEAL-OIL "C.R." #52451 | 1 |
| 15 | B-023612 | SHAFT & PINION GEAR 18 TEETH | 1 |
| 14 | K-091201 | BEARING-BALL "FAFNIR" #211W | 2 |
| 13 | B-024010 | RETAINER-PINION SHAFT BRG | 1 |
| 12 | A-127100 | SEAL-OIL | 1 |
| 11 | C-145334 | HUB-BRAKE | 1 |
| 10 | B-024753 | RETAINER-REAR-BEARING | 1 |
| 9 | K-091204 | BEARING-ROLLER-TIMKEN #95525-95925 | 1 |
| 8 | X-011133 B-011133 | GEAR-MAIN-126 TEETH | 1 |
| 7 | X-132572 C-125462 | SHAFT-SPINDLE 74.38" LG. | 1 |
| 6 | K-091203 | BEARING-ROLLER-TIMKEN #93825-93125 | 1 |
| 5 | B-025015 | RETAINER-FRONT BEARING | 1 |
| 4 | C-126055 | COVER-BASE TOP | 1 |
| 3 | B-126056 | PLATE-COVER-OIL FILLER | 1 |
| 2 | K-090981 | FILTER-OIL & AIR "VICKERS" #SP-113-B | 1 |
| 1 | K-091119 | TIMKEN (3) K-23805 SHIMS-.005" THK. SHIM (3) K-23807 SHIMS-.007" THK. SET (1) K-23820 SHIM-.020" THK. | 1 |

ASSEMBLY D-138897
 CONSISTING OF THE ABOVE LISTED PARTS

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| UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE: 125 MICROINCH FINISH | 125 MICROINCH FINISH | DATE: 9-27-79 |
| DIMENSIONS TOLERANCE ± | DATE: 25-1-00 | SCALE: 1" = 1'-0" |
| X AND XX 0.1" | DATE: SC | BY: W.S.P. |
| XXX 0.01" | TITLE: ASSY #S250-40 SPINDLE REEL | |
| XXXX 0.005" | #S250-40 SPINDLE REEL | |
| BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED | ORIGINAL ORDER NUMBER: 84203-78 | DWG. NO: 138897 |