



MAX. CLAMP FORCE = 3600 LBS.

DWG. B-035959
 C 111655
 (4) REQ'D

BUSHING "CHUTE" AA-1232-4
 IBM #093462 (4) REQ'D

MAX. TUBUST DR CYL @ 100 F.S.I. = 1600 LBS.

MAX. DOWNWARD FORCE = 1550 LBS.

MAX. REACTION TO FEEDING MATERIAL = 315 LBS.

9.50 TOTAL TRAVEL

DRG. MC QUL. RING-18-82
 (2) REQ'D IBM #094813

RING-RETAINING TRAPEZOID
 N5000-315 (3) REQ'D
 IBM #093465

JACK "DUFF NORTON" MODEL 1805-6
 UPRIGHT PLATE 24:1 RATIO (1) REQ'D
 IBM #092438

SEE QUARTER SIZE
 VIEW OF JACK
 MTQ BRACKET

#16 FIRESTONE
 OIL STEER ACTUATOR
 4 REQ'D. (092671)

SEE LAYOUT SHOWING CLAMPS HELD WITH
 MACK PANCAKE CYLINDERS SEE DWG. D-108545

QUARTER SIZE
 VIEW OF JACK &
 MTQ BRACKET

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|--|---|-----------------------------|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES AND DECIMALS THEREOF | | DATE 11-1-79 |
| FINISH 1/8" & 1/4" | DRAWN BY J. W. VAUGHN | CHECKED BY J. W. VAUGHN |
| SCALE AS SHOWN | PROJECT LAYOUT - LOWER ROLL ASSEMBLY | SHEET NO. 15 OF 15 |
| TITLE JACK | REV. 02-75 | DRAWING NO. D-142222 |
| DEPT. MACK | OFFICE 85000-78 | DESIGNED BY J. W. VAUGHN |