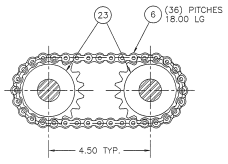
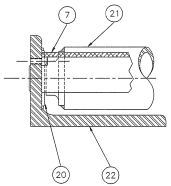
FILING LOCATION D-143484

DATE	SYM	WAS	BY
09-26-84	A	ADDED NOTE	TJG
06-12-89	B	K-204308/QTY 4	TJG

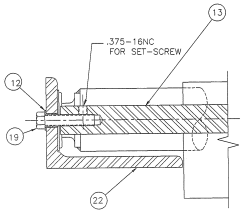
MICROFILMED
SEPT. 1987



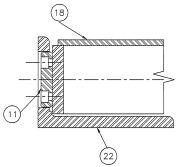
SECTION A-A
TYPICAL CHAIN MTG.
SCALE 1:2



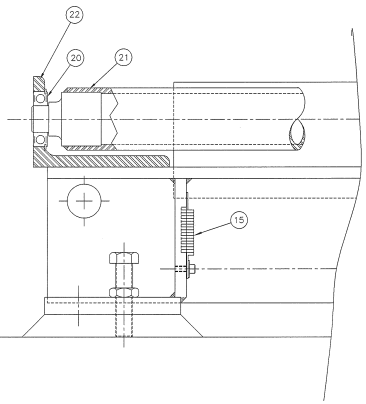
SECTION D-D
TYPICAL MTG.
SCALE 1:2

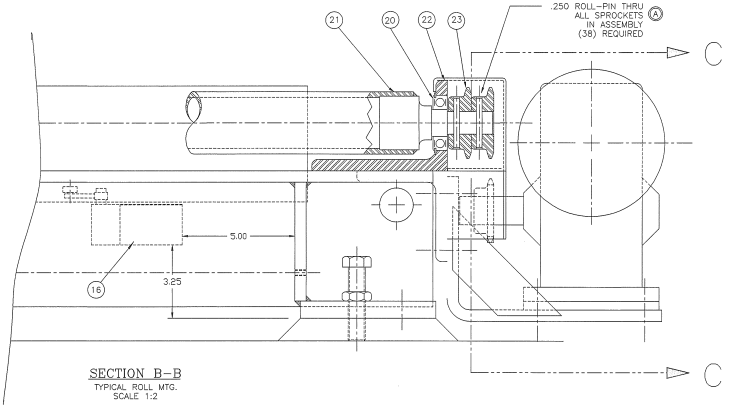


SECTION E-E
TYPICAL MTG.
SCALE 1:2

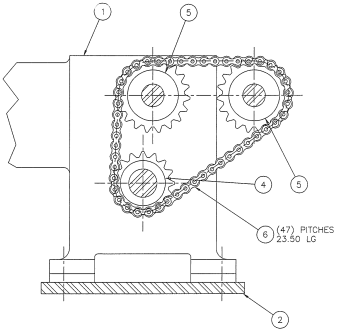


SECTION F-F
TYPICAL MTG.
SCALE 1:2





SECTION B-B
TYPICAL ROLL MTG.
SCALE 1:2



SECTION C-C
VIEW ROTATED 90°
SCALE 1:2
TYPICAL (2) PLACES

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE:

125 MICRO INCH FINISH	
DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.01"
X.XXX	0.001"
X.XXXX	0.0005"
ANGLES ± 0° 30'	

BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED

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CHKD.	06-25-79	LH
DRN.	06-25-79	SC
DES.		
DATE		NAME

LITTELL
VERSON INTERNATIONAL GROUP INC.

TITLE LAYOUT-PRIME PALLET CONVEYOR

PART NO. D-143484

MACHINE #9200-40-4 STACKER

84549-78 SHT 2 OF 2 SCALE: 50=1.00