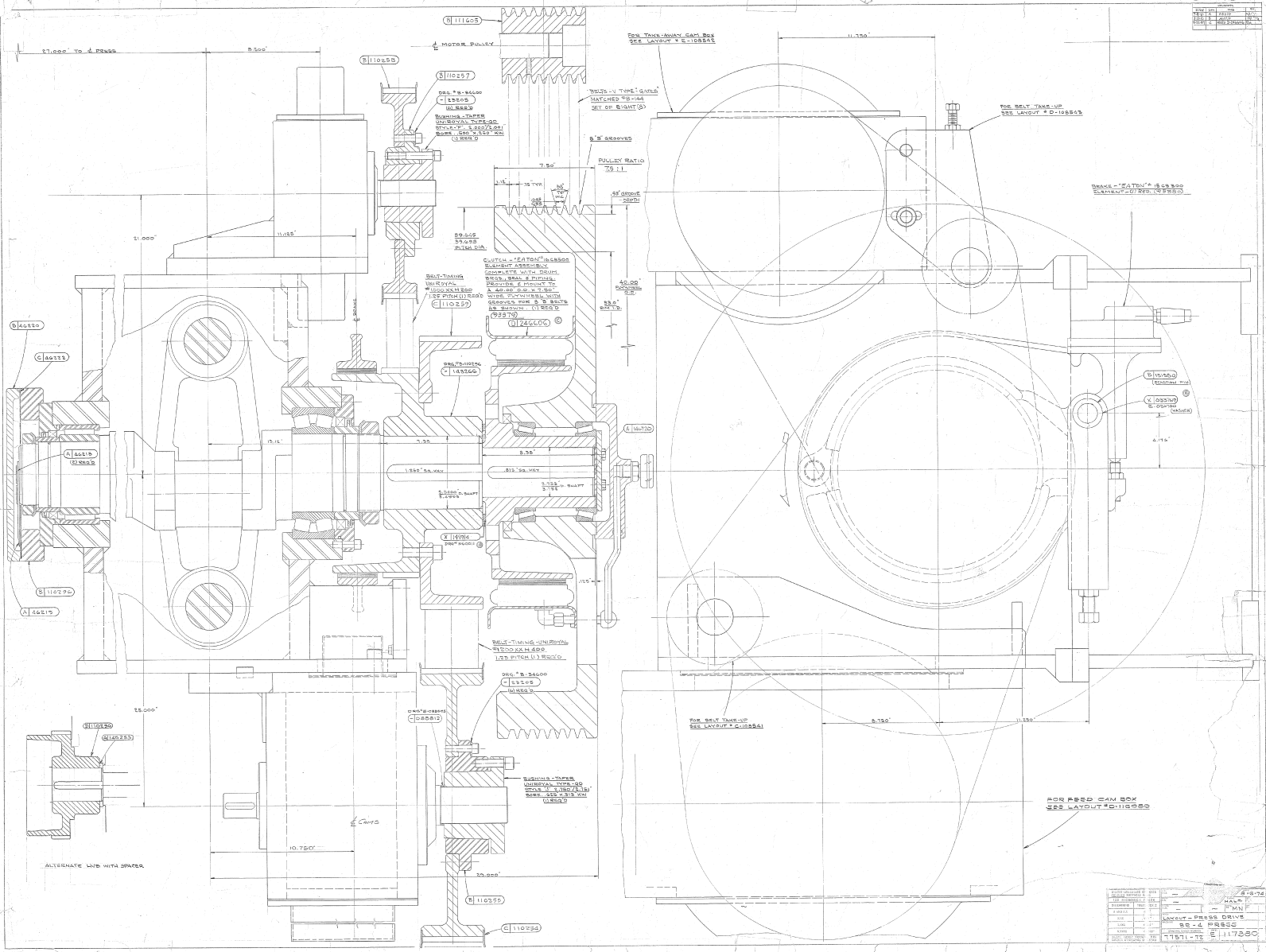
27.000" TO ℄ PRESS
8.500"
℄ MOTOR PULLEY
B 111605
B 110258
B 110257
DRG. #B-84600
- 133205
(1) REQ'D.
BUSHING - TAPER
UNIVERSAL TYPE-QD
STYLE-F, 2.000"/1.081"
BORE .500"x.250" KW
(1) REQ'D.
"BELTS-V TYPE" GATES
MATCHED "B-144"
SET OF EIGHT (8)
FOR TAKE-AWAY CAM BOX
SEE LAYOUT # E-108542
11.750"
FOR BELT TAKE-UP
SEE LAYOUT # D-108543
8.8" GROOVES
PULLEY RATIO
7.5:1
7.50"
.75 TYP.
.58" GROOVE DEPTH
21.000"
11.125"
89.665
89.625
PITCH DIA.
CLUTCH - "EATON" #1668500
ELEMENT 4998-B.V.
COMPLETE WITH DRUM,
BEARINGS, & FITTINGS.
PROVIDE & MOUNT TO
A 40.00 O.D. X 1.50"
WIDE FLYWHEEL WITH
GROOVES FOR 8 "B" BELTS
AS SHOWN (1) REQ'D.
(933379)
(1) 246606 (B)
40.00"
FLYWHEEL
O.D.
89.0"
BTT. TO
BELT-TIMING
UNIVERSAL
#1000XKH200
1.125 PITCH (1) REQ'D.
(C 110259)
DRG. #D-110256
- 149366
B 46222
C 46222
A 46215
(1) 246215
B 110256
A 46215
13.15"
7.33"
8.38"
1.250" SQ. WAY
.812" SQ. WAY
3.125"
3.125" D. SHAFT
3.0000"
2.4995"
D. SHAFT
X 149914
(INST. #46001) (B)
A 146730
.125"
BELT-TIMING-UNIVERSAL
#1500XKH400
1.125 PITCH (1) REQ'D.
DRG. #B-84600
- 133205
(1) REQ'D.
DRG. #B-83860
- 085812
25.000"
B 110250
(1) 140283
BUSHING - TAPER
UNIVERSAL TYPE-QD
STYLE-F 2.125"/1.18"
BORE .500"x.313" KW
(1) REQ'D.
℄ CAM'S
10.750"
39.000"
ALTERNATE LWD WITH SPACER
B 110255
C 110254
BRAKE - "EATON" # 1668300
ELEMENT - (1) REQ. (1) REQ'D.
B 151550
(ECCENTRIC PIN)
X 103370
(B)
(E-104720)
(WASHER)
4.75"
8.750"
11.750"
FOR BELT TAKE-UP
SEE LAYOUT # C-108541
FOR FEED CAM BOX
SEE LAYOUT # D-110550
8-15-74
HALF F
MN
LAYOUT - PRESS DRIVE
82-4 PRESS
E 117350
77571-72