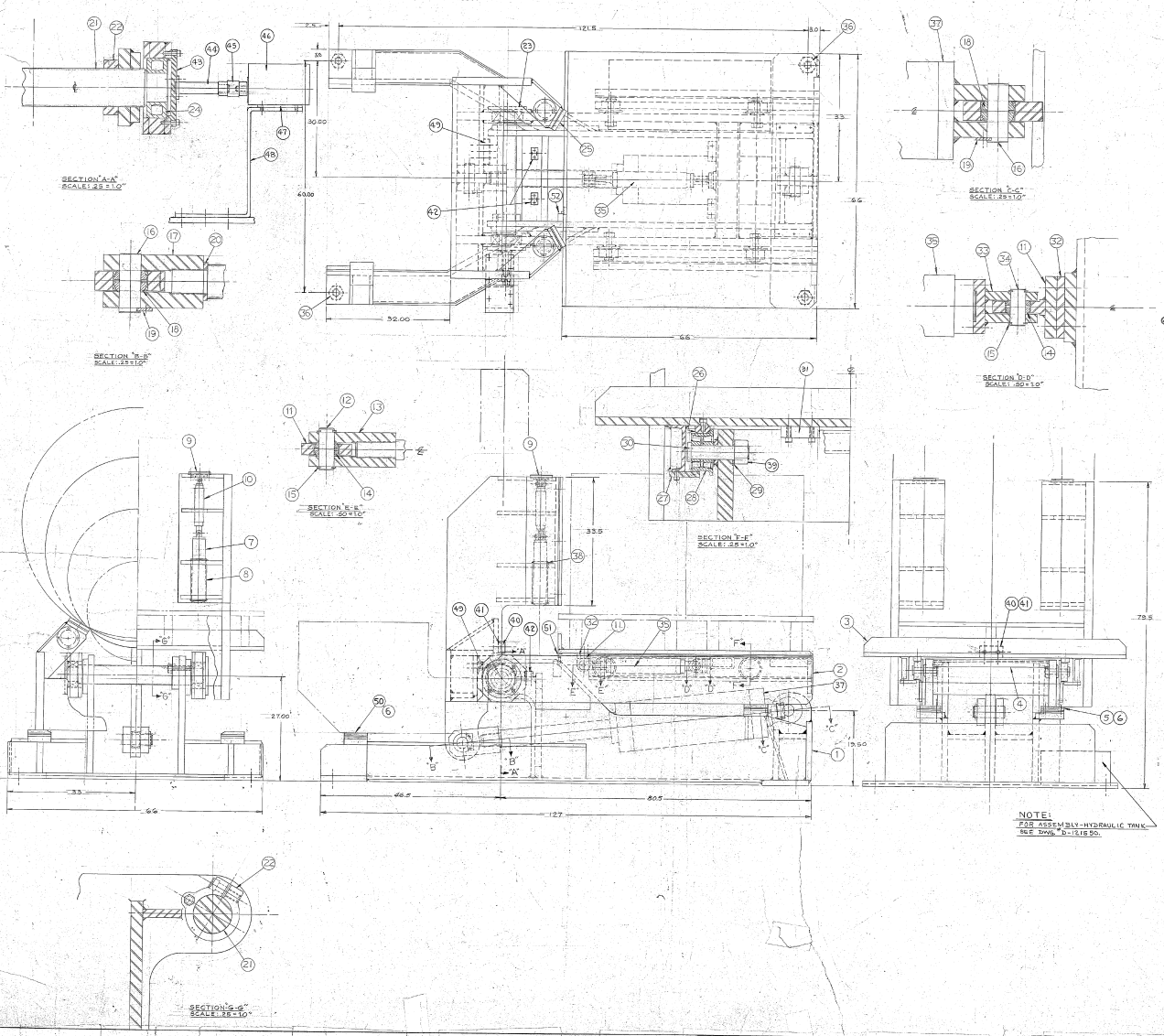

ITEM NO.	PART NO.	DESCRIPTION	DWG. NO.	NO. REQ.
53	090367	SWITCH-LIMIT-"SQUARE D" CLASS 9007 TYPE AW12-CAL		1
51	125512	BRACKET-LIMIT SWITCH	A-125512	1
50	122376	PAD-TILT SADDLE	A-122376	2
49	122347	MANIFOLD	B-122347	1
48	125315	BRACKET-ROTARY LIMIT SWITCH	B-125315	1
47	123514	SPACER-ROTARY LIMIT SWITCH	A-123514	1
46	093421	SW."GEMCO"-44A11-"GEMCO" E-LIMIT CAM SW.TYPE80-1010B/SP-X		1
45	091246	COUPLING "B.G.W." FC 338 20		1
44	122313	SHAFT-ROTARY LIMIT SWITCH	B-122313	1
43	117695	COVER-BEARING	B-117695	1
42	122337	MANIFOLD	B-122337	1
41	122336	SHIM-BUMPER	B-585615	1
40	122335	BUMPER-TILT TABLE	A-122335	1
39	000000	NUT-(NEXT-1.75-12 R.H. THD.		4
38	000000	RING-RETAINING-"WALDES" TRU-ARC # 5-100-400		2
37	121713	CYLINDER-TILT SADDLE	B-121713	1
36	026818	SCREW-LEVELING	B-026818	4
35	093795	CYLINDER-HYDRAULIC "ORTMAN-MILLER" SERIES 10-MODEL FH-3.50 BORE 36.00 STROKE-CUSHIONED BOTH ENDS		1
34	048658	PIN-CLEVIS	B-052240	1
33	121722	CLEVIS-TABLE SHIFT CYL.	B-121722	1
32	121719	SPACER-TILT TABLE CYL.	A-121719	2
31	121703	STOP-TILT TABLE	A-121703	2
30	121707	AXLE-TILT SADDLE	B-121703	2
29	123548	WASHER-3"SL-1258 ID X 3.250 X 0.134	B-090760	4
28	093926	WHEEL-FLANGED-"TIMKEN" COMPLETE ASSY AS SHOWN ON "TIMKEN" DWG # A-3460811		4
27	121709	RETAINER-WHEEL	B-121709	2
26	121708	RAIL-WEAR	B-121708	2
25	121710	PAD-TILT SADDLE	A-060965	2
24	093691	BRG-"McGILL" SINGLE ROW SPHERICAL ROLLER SB-22519-S-S 3.1402 I.R. x 7.8740 O.D. x 2.6376 W.		2
23	121705	COVER-BEARING	B-121705	1
22	121706	COLLAR-RETAINING	B-121706	1
21	121704	SHAFT-TILT SADDLE PIVOT	B-121704	1
20	121724	SPACER-TILT CYLINDER	B-108806	1
19	056147	LOCK-CLEVIS PIN	B-042748	2
18	092976	BRG-"RBC" SELF ALIGNING-"RBC" #B-44L (2.750 x 4.375 x 2.406)		2
17	121714	CLEVIS-TILT CYLINDER	B-121714	1
16	121711	PIN-CLEVIS	A-060952	2
15	080008	RING-RETAINING-"WALDES" TRU-ARC #5100-100		4
14	093692	BUSHING-SELF ALIGNING-"RBC" #B-16N (1.000 x 1.625 x .875)		2
13	121721	CLEVIS-TABLE CYLINDER	B-121721	1
12	121726	PIN-CLEVIS	B-052240	1
11	121720	PIVOT-TABLE CYLINDER	B-121720	2
10	093796	CYLINDER-HYDRAULIC-"ORTMAN-MILLER" SERIES 10-MODEL GH-2.00 BORE 6" STROKE-CUSH. BOTH ENDS		2
9	121716	CAP-CLAMP CYLINDER	B-121716	2
8	121715	HOUSING-SKID CLAMP	B-121718	2
7	121717	CLAMP-SKID	B-121717	2
6	121715	SPACER-TILT SADDLE PAD	A-121715	4
5	121713	PAD-TILT SADDLE	A-121712	2
4	121723	COVER-TILT CYLINDER	B-121723	1
3	121701	TABLE-TILT	D-121701	1
2	121702	SADDLE-TILT	D-121702	1
1	121700	BASE	D-121700	1

NOTE:
FOR ASSEMBLY-HYDRAULIC TANK SEE DWG. "D-121850.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DR. T.	2-5-76	
TOLERANCES ON DIMENSIONS: X AND DIA. ±.01 / XX ±.02 / XXX ±.005 / ANGLE ±30'	CH.		
FINISH: 125	APP.		
MATERIAL:	MFG.		
DO NOT SCALE DRAWING	NEXT ASSY.		
	USED ON		
	APP.		
	DATE		

ASSEMBLY-COIL TILTER
COIL TILTERS
81-705-781 E 124283