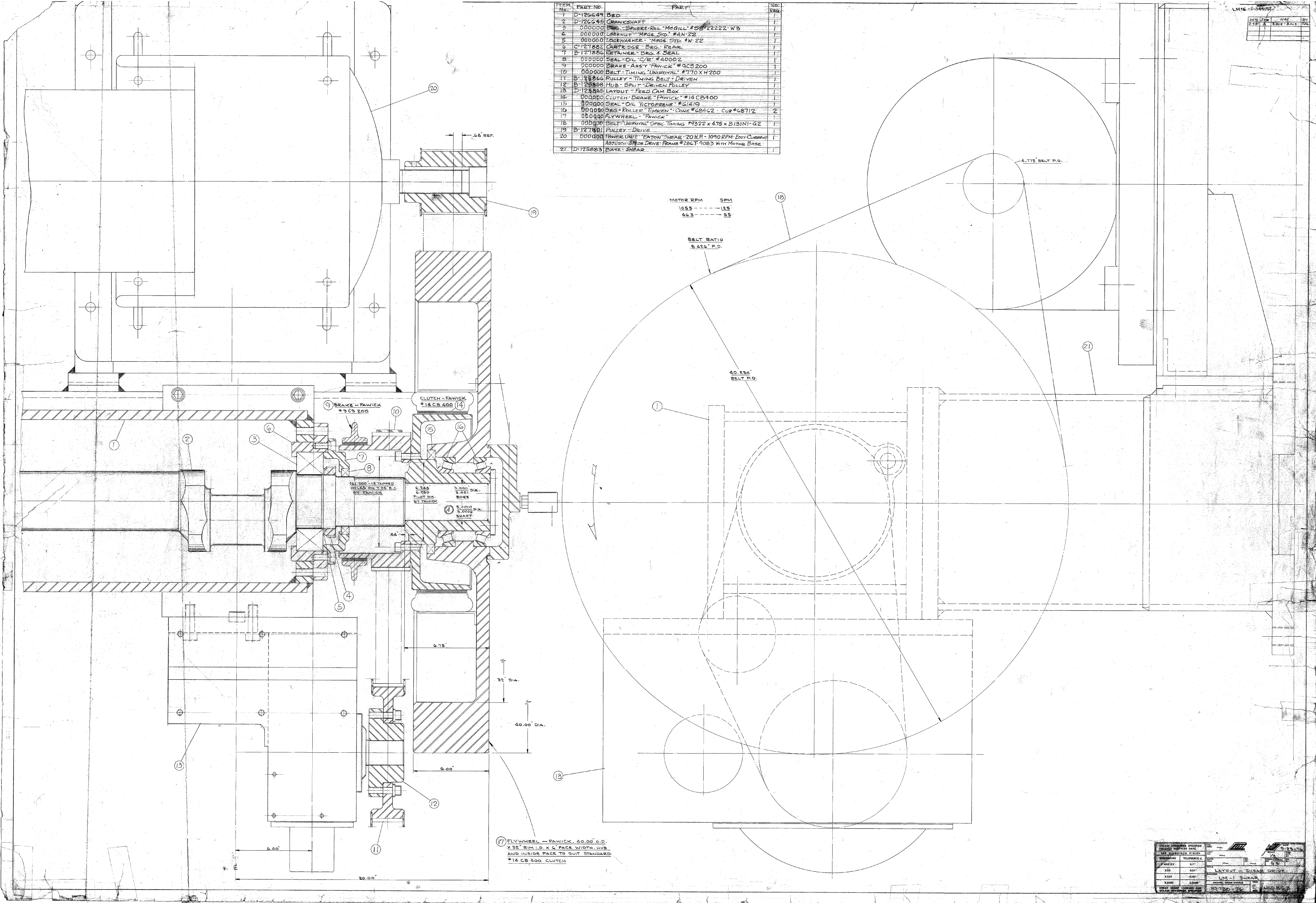

ITEM No.	PART No.	PART	No. REQ
1	D-126649	BED	1
2	D-126645	CRANKSHAFT	1
3	000000	BRG. - SPHERE-ROL "McGILL" #SB 22222-W3	1
4	000000	LOCKNUT - "MFGS. STD." #AN-22	1
5	000000	LOCKWASHER - "MFGS. STD. #W-22	1
6	C-127882	CARTRIDGE - BRG. - REAR	1
7	B-127886	RETAINER - BRG. & SEAL	1
8	000000	SEAL - OIL "C/R" #40002	1
9	000000	BRAKE - ASS'Y "FAWICK" #9CS200	1
10	000000	BELT - TIMING "UNIROYAL" #770 X H 200	1
11	B-125866	PULLEY - TIMING BELT - DRIVEN	1
12	B-125858	HUB - SPLIT - DRIVEN PULLEY	1
13	D-125865	LAYOUT - FEED CAM BOX	1
14	000000	CLUTCH - BRAKE "FAWICK" #14 CB400	1
15	000000	SEAL - OIL "VICTOPRENE" #61419	1
16	000000	BRG. - ROLLER "TIMKEN" - CONE #68462 - CUP #68712	2
17	000000	FLYWHEEL - "FAWICK"	1
18	000000	BELT "UNIROYAL" SPEC. TIMING #9322 x 4.75 x B131N1-G2	1
19	B-127801	PULLEY - DRIVE	1
20	000000	POWER UNIT "EATON" SHEAR - 20 H.P. - 1090 RPM - EDDY CURRENT ADJUSTO-SPEDE DRIVE - FRAME #286T-9083 WITH MOTOR BASE	1
21	D-125883	BASE - SHEAR	1

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE	
MICROINCH FINISH	
DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.01"
X.XXX	0.001"
X.XXXX	0.0005"
BREAK SHARP CORNERS UNLESS OTHERWISE SPECIFIED	

NO. REQ. ~ PART NO. ~ MATERIAL ~ DATE 9-23-76 SCALE 1/2 DWG. BY G.S.

TITLE: LAYOUT – SHEAR DRIVE

MACHINE: LM-1 SHEAR

ORIGINAL ORDER NUMBER: 82730-76 SIZE E DWG. 125863