



REVISED		NOV 1967	
DATE	BY	DATE	BY
11/13/67	WJS		
11/13/67	WJS		
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11/13/67	WJS		

REV	DESCRIPTION	PART #	QTY
1	FRAME - SIDE - FR.	D-138099	1
2	FRAME - SIDE - REAR	D-138098	1
3	PLATE - RUBBER MTG.	D-137970	4
4	SUPPORT - BELT UP	ST LG D-146246	1
5	PLATE - BELT SUPPORT	90 46 C-137959	2
6	PLATE - ROLLER SUPPORT	B-138050	2
7	SHIRT - TAKE UP	17 1/2 B-137863	2
8	TUBING - ROLL CROWNING	1500 1/2 B-138052	2
9	BSG - BALL "N.O." # 9950	091472	4
10	SUPPORT - BELT UP	94 1/2 D-138049	1
11	PLATE - BELT SUPPORT	97 1/2 C-138097	1
12	SHIRT - IDLER	30 1/4 B-137843	1
13	TUBING - ROLL IDLER	37 1/2 B-137853	3
14	BSG - BALL "N.O." # 9950	091367	3
15	GUIDE - STATIONARY ENTRY CON.	C-137193	1
16	SHIRT - MTS - GUIDE (L.F. SHOWN)	C-137834	1
17	SHIRT - MTS - GUIDE (R.F. SHOWN)	C-137835	1
18	PLATE - BELT TAKE UP	B-138058	4
19	BAR - BELT TAKE UP PLATE	B-138084	4
20	SCREW - BELT TAKE UP	7 1/2 A-138262	4
21	SCREW - BELT TAKE UP	5 1/2 A-138262	4
22	ASSY - ROLL CONV. BELT TAKE UP	B-138041	6
23	TUBING - ROLL BELT TAKE UP	B-137855	6
24	BSG - ROLL BELT TAKE UP	10 1/2 B-137867	6
25	BSG - BALL "N.O." # 9950B	091322	12
26	RING - RET. - SPINDLER - RET - ISO	091313	12
27	RET. ROLL CONV. BELT TAKE UP	C-137850	6
28	SUPPORT - BAR - DRIVE ROLL	B-137847	6
29	BAR - BALL "N.O." # 9950	091271	18
30	RING - RET. - SPINDLER - RET - 3/4	091292	18
31	SUPPORT - BELT ROLLER (INCISED)	C-137843	1
32	SUPPORT - BELT	84 1/2 D-138077	1
33	PLATE - BELT SUPPORT	31 1/2 B-137831	1
34	TUBING - ROLL IDLER (CROWNED)	15 1/2 B-137194	4
35	SHIRT - IDLER - CONV. ROLL	18 1/2 B-137195	4
36	SHIRT - RET. - ROLLER "RET" - 17	B-137831	1
37	SUPPORT - BELT - LOW	16 1/2 D-138079	1
38	PLATE - BELT SUPPORT	14 1/2 D-138021	1
39	SUPPORT - BELT - LOW	38 1/2 D-138017	1
40	PLATE - BELT SUPPORT	X-138315	1
41	PLATE - SIDE - ROLL ABS.	B-137800	2
42	BRACKET - CENTER BELT SUPPORT	B-138807	1
43	SUPPORT - BAR - CONV. DR. ROLL	C-137852	1
44	ROCKER - 1/8" DIA. - SHIRT. REDUCT. WORK	090000	1
45	BEAM - TIE - WITH BLOWER	C-138073	1
46	BSG - 3/4" DIA. - FLANGE - FT-16 (1/8")	093078	2
47	SHIRT - BLIND LAPPING PLATE	C-138273	1
48	PLATE - LAPPING	C-138228	1
49	ROD END - SPACER - TISL-TN	000000	1
50	ROD END - SPACER - TFR-TN	091979	1
51	ROD - CONNECTING	B-138231	1
52	CLEVIS - PIVOT	B-138229	1
53	ROD - END - SPACER - 1/4 DIA. X 1 1/2	B-138228	1
54	SHIRT - TAKE UP - 50 1/2 DIA. X 2 1/2	B-138158	1
55	CRACK - CROCKET - 1/4 DIA. X 502 5/8	B-138159	1
56	COLLAR - MALLEABLE - 3/4 I.D.	090437	1
57	SHIRT - TAKE UP - 1/4 DIA. X 2 1/2	095508	1
58	WHEEL - BALL BEARING #20808 (2000)	000000	1
59	SPACER - DRIVE - 1 1/2" DIA. X 3/16" W/ 1/8" DEPT	090000	1
60	SHIRT - TAKE UP - 1 1/2" DIA. X 3/16" W/ 1/8" DEPT	090000	1
61	SHIRT - TAKE UP - 1 1/2" DIA. X 3/16" W/ 1/8" DEPT	090000	1
62	SHIRT - TAKE UP - 1 1/2" DIA. X 3/16" W/ 1/8" DEPT	090000	1
63	SHIRT - TAKE UP - 1 1/2" DIA. X 3/16" W/ 1/8" DEPT	090000	1
64	SHIRT - TAKE UP - 1 1/2" DIA. X 3/16" W/ 1/8" DEPT	090000	1
65	BAR - BELT TENSIONER	B-138621	1
66	BSG - ROLLER CAN FOLLOW #CR255	092390	1
67	PLATEFORM - MOTOR - HIGH SPEED (B-138019)	000000	1
68	BRACKET - 1/2" DIA. PIVOT #091033 OMS-035987	000000	1
69	STD. - 78-10 TND	B 1/8 B-104344	1
70	WASHER - 3/8" DIA. X 3/8" DIA. X 1/4" THICK	000000	1
71	SHIRT - MOTOR BRKT. # 138810	B-138810	1
72	PLATE - TAPPING (BELT TAKE UP)	A-138057	8
73	BRACKET - COVER (BELT TAKE UP)	C-138264	2
74	BRACKET - DRIVE (BELT TAKE UP)	C-138444	1
75	MOTOR - 7 1/2 HP - 1/4 C.D.C.	000000	1
76	FRAME # 216 AT WITH SLIDING DOPT.	000000	1

11/13/67	WJS	138000	1
11/13/67	WJS	138100	1
11/13/67	WJS	138200	1
11/13/67	WJS	138300	1
11/13/67	WJS	138400	1
11/13/67	WJS	138500	1
11/13/67	WJS	138600	1
11/13/67	WJS	138700	1
11/13/67	WJS	138800	1
11/13/67	WJS	138900	1
11/13/67	WJS	139000	1
11/13/67	WJS	139100	1
11/13/67	WJS	139200	1
11/13/67	WJS	139300	1
11/13/67	WJS	139400	1
11/13/67	WJS	139500	1
11/13/67	WJS	139600	1
11/13/67	WJS	139700	1
11/13/67	WJS	139800	1
11/13/67	WJS	139900	1
11/13/67	WJS	140000	1
11/13/67	WJS	140100	1
11/13/67	WJS	140200	1
11/13/67	WJS	140300	1
11/13/67	WJS	140400	1
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11/13/67	WJS	140800	1
11/13/67	WJS	140900	1
11/13/67	WJS	141000	1
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11/13/67	WJS	141500	1
11/13/67	WJS	141600	1
11/13/67	WJS	141700	1
11/13/67	WJS	141800	1
11/13/67	WJS	141900	1
11/13/67	WJS	142000	1
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11/13/67	WJS	142200	1
11/13/67	WJS	142300	1
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11/13/67	WJS	142500	1
11/13/67	WJS	142600	1
11/13/67	WJS	142700	1
11/13/67	WJS	142800	1
11/13/67	WJS	142900	1
11/13/67	WJS	143000	1
11/13/67	WJS	143100	1
11/13/67	WJS	143200	1
11/13/67	WJS	143300	1
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11/13/67	WJS	144000	1
11/13/67	WJS	144100	1
11/13/67	WJS	144200	1
11/13/67	WJS	144300	1
11/13/67	WJS	144400	1
11/13/67	WJS	144500	1
11/13/67	WJS	144600	1
11/13/67	WJS	144700	1
11/13/67	WJS	144800	1
11/13/67	WJS	144900	1
11/13/67	WJS	145000	1

**OBSOLETE**  
 QTY D-301500  
 T94 6/158  
 UNIFIED  
 SEE PARTS LIST FOR DESCRIPTION OF CONVEYOR DRIVE MOTOR IN SECTION # 2 & # 3

REV	DESCRIPTION	PART #	QTY
66	DRIVER UNIVERSAL MOTOR-BA-30	E-214563	1
67	BLADE - TUBULAR 1/2" SET	A-111111	12
68	BLADE - TUBULAR 1/2" SET	C-121528	12
69	MANIFOLD TUBULAR 1/2" DIA. 880 1/2	B-138050	12
70	BLADE - TUBULAR 1/2" SET	C-121528	12
71	BLADE - TUBULAR 1/2" SET	C-121528	12
72	BLADE - TUBULAR 1/2" SET	C-121528	12
73	BLADE - TUBULAR 1/2" SET	C-121528	12
74	BLADE - TUBULAR 1/2" SET	C-121528	12
75	BLADE - TUBULAR 1/2" SET	C-121528	12
76	BELT - UNIVERSAL POWER GRIP HTD 2000-BA-30	K-000000	2
77	BELT - UNIVERSAL POWER GRIP HTD 2000-BA-30	K-000000	2
78	BELT - UNIVERSAL POWER GRIP HTD 2000-BA-30	K-000000	2
79	BELT - UNIVERSAL POWER GRIP HTD 2000-BA-30	K-000000	2
80	BLADE - TUBULAR 1/2" SET	C-121528	12
81	BLADE - TUBULAR 1/2" SET	C-121528	12
82	BLADE - TUBULAR 1/2" SET	C-121528	12
83	BLADE - TUBULAR 1/2" SET	C-121528	12
84	BLADE - TUBULAR 1/2" SET	C-121528	12
85	BLADE - TUBULAR 1/2" SET	C-121528	12
86	BLADE - TUBULAR 1/2" SET	C-121528	12
87	BLADE - TUBULAR 1/2" SET	C-121528	12
88	BLADE - TUBULAR 1/2" SET	C-121528	12
89	BLADE - TUBULAR 1/2" SET	C-121528	12
90	BLADE - TUBULAR 1/2" SET	C-121528	12
91	BLADE - TUBULAR 1/2" SET	C-121528	12
92	BLADE - TUBULAR 1/2" SET	C-121528	12
93	BLADE - TUBULAR 1/2" SET	C-121528	12
94	BLADE - TUBULAR 1/2" SET	C-121528	12
95	BLADE - TUBULAR 1/2" SET	C-121528	12
96	BLADE - TUBULAR 1/2" SET	C-121528	12
97	BLADE - TUBULAR 1/2" SET	C-121528	12
98	BLADE - TUBULAR 1/2" SET	C-121528	12
99	BLADE - TUBULAR 1/2" SET	C-121528	12
100	BLADE - TUBULAR 1/2" SET	C-121528	12

NOTE: SIDE FRAMES SHOWN IN PLAN VIEW TO SHOW INNER PARTS MORE CLEARLY  
 SEE DWG D-137880 FOR DESCRIPTION OF INTER. DRIVE PARTS.  
 REMOVE SPACERS TO INSTALL CONVEYOR BELTS.  
 VACUUM OPENINGS  
 HIGH SPEED CONV. (UPPER) SHOWN.  
 LOW SPEED CONV. (LOWER) SHOWN.  
 FLOOR LINE  
 100' GROUT