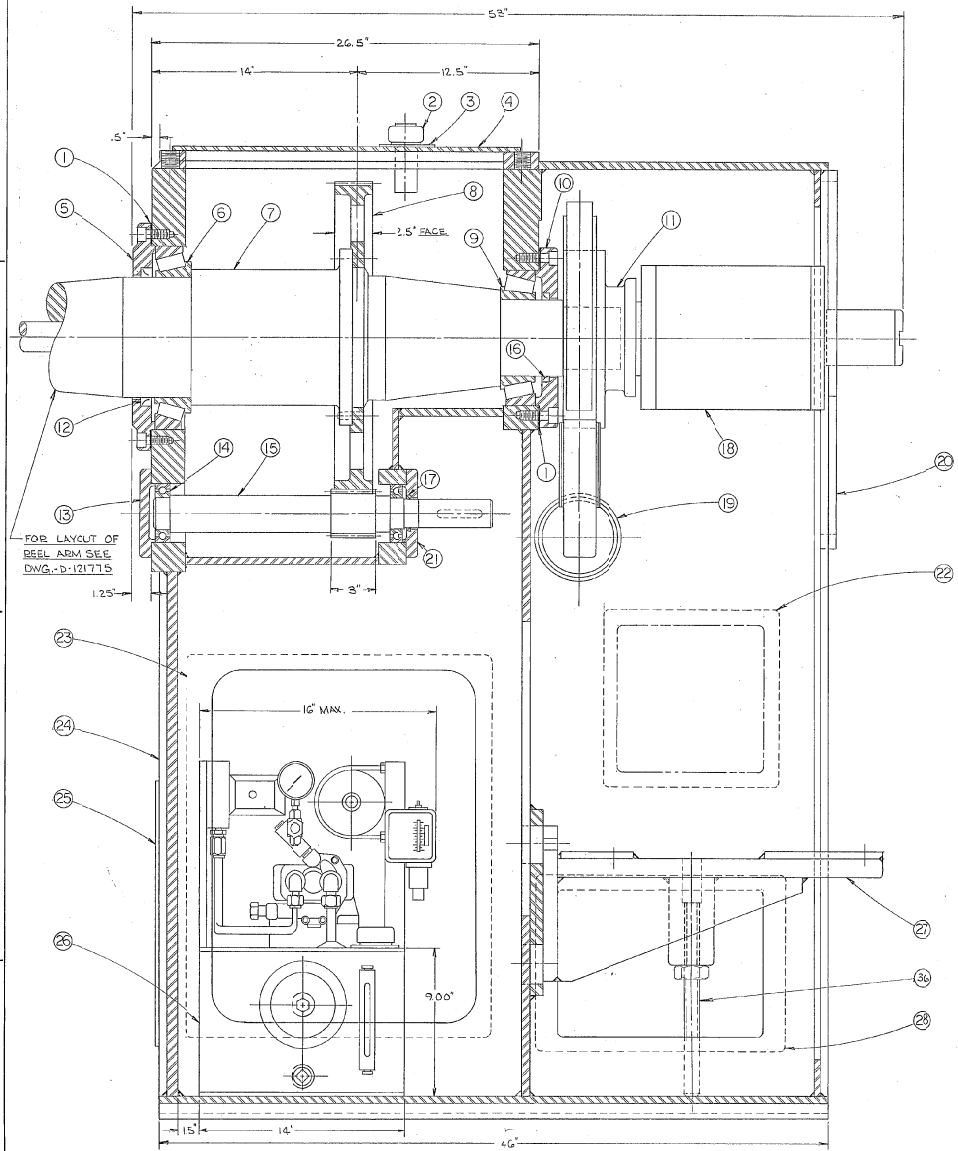
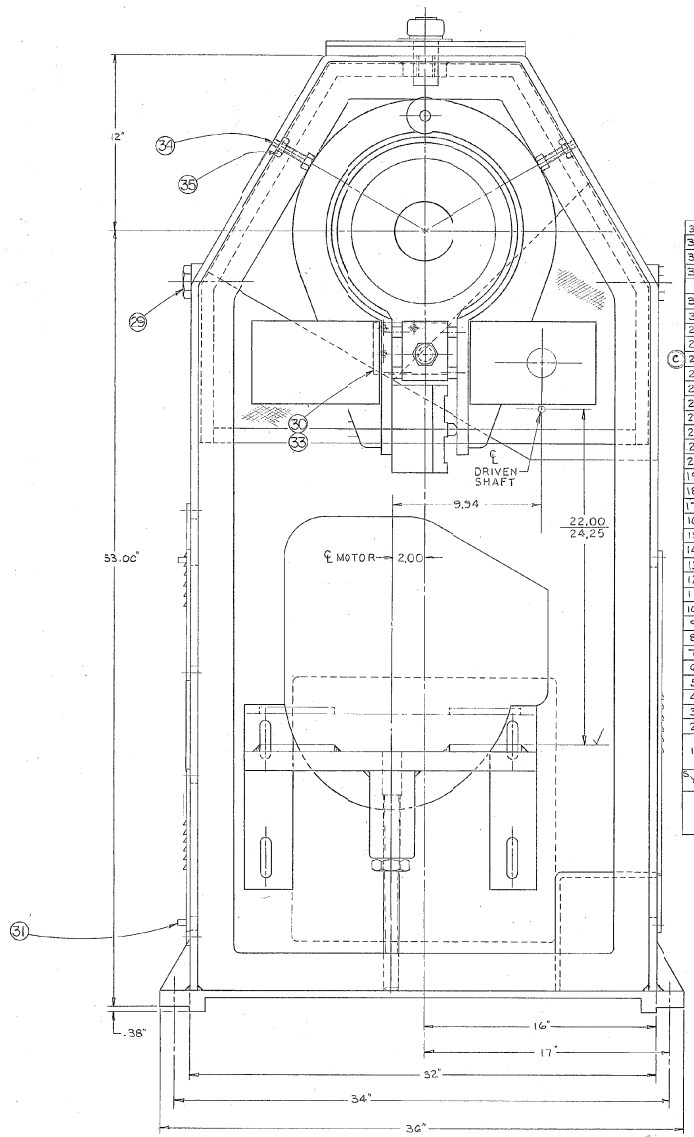
MICROFILMED

FILING LOCATION D-138897

REVISIONS			
DATE	SYM.	WAS	BY
5-13-80	A	3.00 LG	
5-16-80	B	4 REQ	
9/11/86	C	C-135471	JDL
10/24/90	D	REMOVED PER CO	JDL

SEP 1997





36	X-226528	SCREW-JACK-MOTOR BASE (A-086059)	1
35	K-750500	NUT-HEX. HD.-.500-13	2
34	K-750983	BOLT HEX .500-13 x 4.00" LG.	2
33	K-090063	RING-"WALDES" TRU-ARC-RETAINING "5100-187	1
32	X-105286 B-011176	DOOR-LOUVERED 20" x 26" LG.	1
30	C-145338	ANCHOR-BRAKE	1
29	K-091210	GAGE-OIL "GITS" #4056 STYLE BW20	2
28	X-105328 B-040250	PLATE-COVER .12" x 17" LG.	1
27	C-207559	BRACKET-MOTOR	1
26	SEE ORDER #	POWER UNIT-HYD. "VICKERS"	1
25	X-088916 B-043677	PLATE-LOUVERED 18" x 18.5" LG.	1
24	E-121179	BASE-REEL	1
23	B-025694	PLATE-LOUVERED SINGLE 20" x 26" LG.	1
22	X-044528 B-040238	PLATE-COVER 12" x 12" LG.	1
21	B-024007	RETAINER-PINION SHAFT BRG.	1
20	C-119189	GUARD-REAR	1
19	K-094450	BRAKE-AIR TYPE 'S' "EATON-FAWICK" #CTE237	1
18	X-095396 C-120575	CYLINDER-HYDRAULIC-"ROTO-THRUST"	1
17	K-091202	SEAL-OIL CLOSURE "GARLOCK" #68X1360	1
16	K-091118	SEAL-OIL-"C.R." #52451	1
15	X-135472 B-035473	SHAFT-& PINION GEAR-18 TEETH	1
14	K-091201	BEARING-BALL "FAFNIR" #211W	2
13	B-024010	RETAINER-PINION SHAFT BRG.	1
12	A-127100	SEAL-OIL	1
11	C-145334	HUB-BRAKE	1
10	B-024753	RETAINER-REAR BEARING	1
9	K-091204	BEARING-ROLLER-TIMKEN "95525-95925	1
8	X-135472 B-021133	GEAR-MAIN-126 TEETH	1
7	X-122573 C-125643	SHAFT-SPINDLE 71.38" LG.	1
6	K-091203	BEARING-ROLLER-TIMKEN "93825-93125	1
5	B-025015	RETAINER-FRONT BEARING	1
4	C-126055	COVER-BASE TOP	1
3	B-126056	PLATE-COVER-OIL FILLER	1
2	K-090981	FILTER-OIL & AIR "VICKERS" #SP-113-B	1
1	K-091119	"TIMKEN" (3) K-23806 SHIMS-.005" THK. SHIM (3) K-23810 SHIMS-.007" THK. SET (1) K-23820 SHIM-.020" THK.	1
SYM	PART Nº	DESCRIPTION	NO REQ'D

ASSEMBLY D-138897

CONSISTING OF THE ABOVE LISTED PARTS

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE		J. D. Hedlund Co. Inc.	DATE 9-27-79
125 MICROINCH FINISH			
DIMENSIONS	TOLERANCE ±	PART NO. —	TOWN 25:1.00
X AND X.X	0.1"	MATERIAL —	SC
X.XX	0.01"		
X.XXX	0.001"	TITLE ASSY-#S250-40 SPINDLE REEL	
X.XXXX	0.0005"	MACHINE #S250-40 SPINDLE REEL	
BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED		ORIGINAL ORDER NUMBER 84203-78	DWG. D 138897