



1. TIMKEN 'BKG. CONES MAY BE HEATED IN OIL TO 850° F MAX TO EASE ASSY.
2. TIMKEN BEARINGS IN FLYWHEEL TO BE SHIM ADJUSTED TO ALLOW .005 TO .007 AXIAL MOVEMENT WHILE OPERATING.

F.J. LITTELL MACHINE CO.  
CHICAGO, ILLINOIS

F.J. LITTELL MACHINE CO. 10-79	
DESIGNER	W.G.M.
ENGINEER	W.G.M.
DR. NO.	PROG. P. 100
DATE	8-30-57
LAYOUT - AIRFLEX BRAKE	
DR 4 PRESS	
REVISION	BY
83000-77	D 141622

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INCH  
MILLIMETER

RELEASE  
BY: 8/31/57  
DATE: 8-31-57

**Airflex**  
Eaton Corporation  
Industrial Drive Division  
Arling Court  
Cleveland, Ohio 44111

16CB500 CLUTCH FOR  
LITTELL BR-4 PRESS  
(REF. 2596-8)

54081-230  
LA-7972  
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