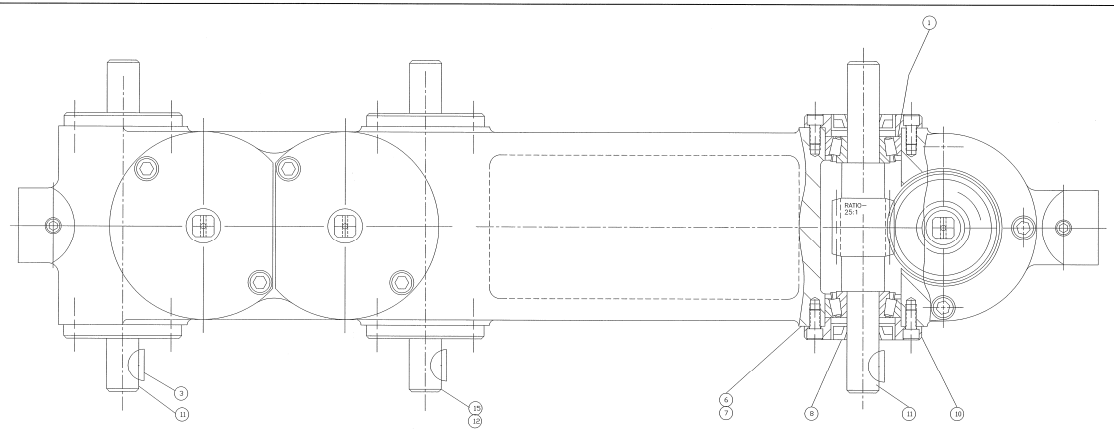
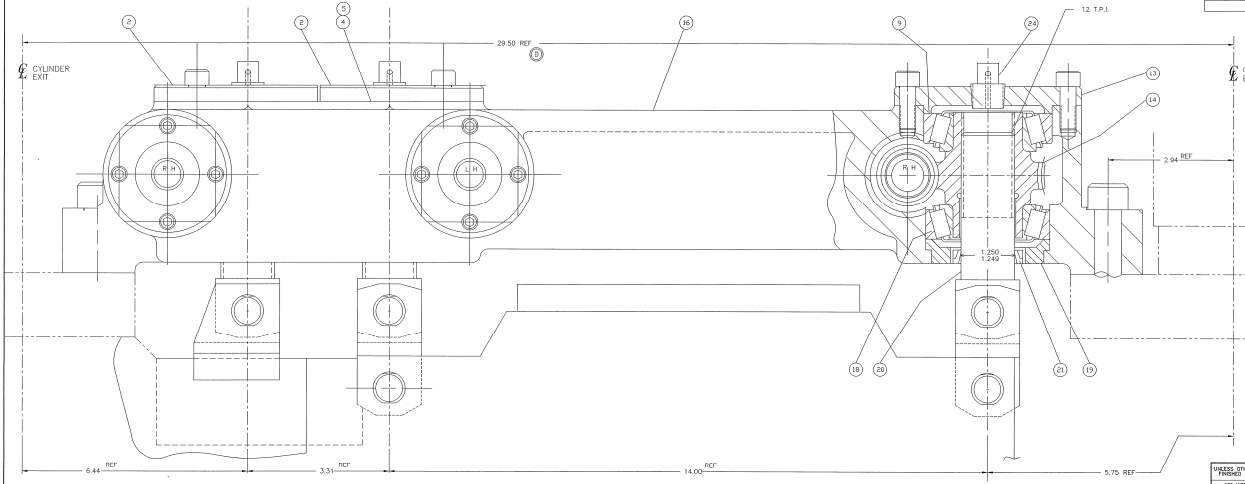
D-022442

FILING LOCATION D-143476			
DATE	SYM	WAS	BY
7/3/79	A	"O" RING@E-218	JH/CANAM
7/3/79	B	A-024478	JH/CANAM
11/21/79	C	ADDED DATA	RC/AIC
03/20/97	D	DIM. WAS 229.59	JP/NCN
03/28/97	E	ADDED NOTE	JP/NCN





DET NO	QTY	PART NO	DESCRIPTION	DRAW'G NO
24	3	138032	PLUG – BREATHER	B–022328
23	10	090923	RING – RET "WALDES" TRU–ARC #5100–62	
22	2	049512	LINK – ADJ – BRIDGE	A–049512
(A) 21	3	090714	SEAL – OIL "C.R." #12358	
20	3	024476	SCREW – ADJ	B–024476
(B) 19	3	143475	RETAINER – SEAL – ADJ. BRIDGE	A–143475
18	3	091257	BRG – ROLLER "TIMKEN" #LM–501349 & LM–501310	
17	5	024485	PIN – LINK	A–024485
16	1	024472	BRIDGE – ADJUSTMENT	D–024472
15	1	024482	GEAR – L.H. – WORM	B–024481
14	2	024481	GEAR – R.H. – WORM	B–024481
13	1	024473	COVER – BEARING	B–024473
12	1	024475	WORM & SHAFT – L.H.	B–024474
11	2	024474	WORM & SHAFT – R.H.	B–024474
10	6	024480	COVER – SEAL RETAINER	B–024480
9	3	091256	BRG – ROLLER "TIMKEN" #24780 & 24720	
8	6	091292	SEAL – OIL "TROSTEL" R–132–43–6	
7	6	091262	SHIM – "TIMKEN" #K–20707	
6	6	091261	SHIM – "TIMKEN" #20705	
5	3	091260	SHIM – "TIMKEN" #K–21207	
4	3	091259	SHIM – "TIMKEN" #K–21205	
3	3	000000	KEY –WOODRUFF #91	
2	2	024477	COVER – BRG – (FLAT)	B–024477
1	6	091258	BRG – ROLLER "TIMKEN" #LM–11910 & LM–11949	

PARTS LIST

NOTE: QUANTITIES SHOWN ARE FOR 1 UNIT

ENG DATA:
1 TURN OF WORM – .0033" VERT TRAVEL
300 TURNS – 1.000" VERT TRAVEL
CLOCKWISE – DOWN
COUNTER–CLOCKWISE – UP

(E) NOTES:
1. FOR METRIC TAPS & THREADS SEE DWG. #D–288393
2. LAYOUT ADJ. BRIDGE WITH DIAL INDICATOR AT FRONT SIDE. SEE LAYOUT DWG. #D–292671

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE: 125 MICRO INCH FINISH

DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.01"
X.XXX	0.001"
X.XXXX	0.0005"
ANGLES ± 0 30'	

BREAK SHARP CORNERS 0.03
UNLESS OTHERWISE SPECIFIED

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	DATE	NAME
DWG.	6/10/92	TJG
DRN.	6/9/92	DRR
DES.		

LITTELL
VERSON INTERNATIONAL GROUP INC.

TITLE: LAYOUT – ADJUSTMENT BRIDGE
PART NO. D–143476
MACHINE #442 STRAIGHTENER MACHINE
ORIG. NO. 84251–78 | SHT 1 OF 1 | SCALE: FULL