MICROFILMED 1

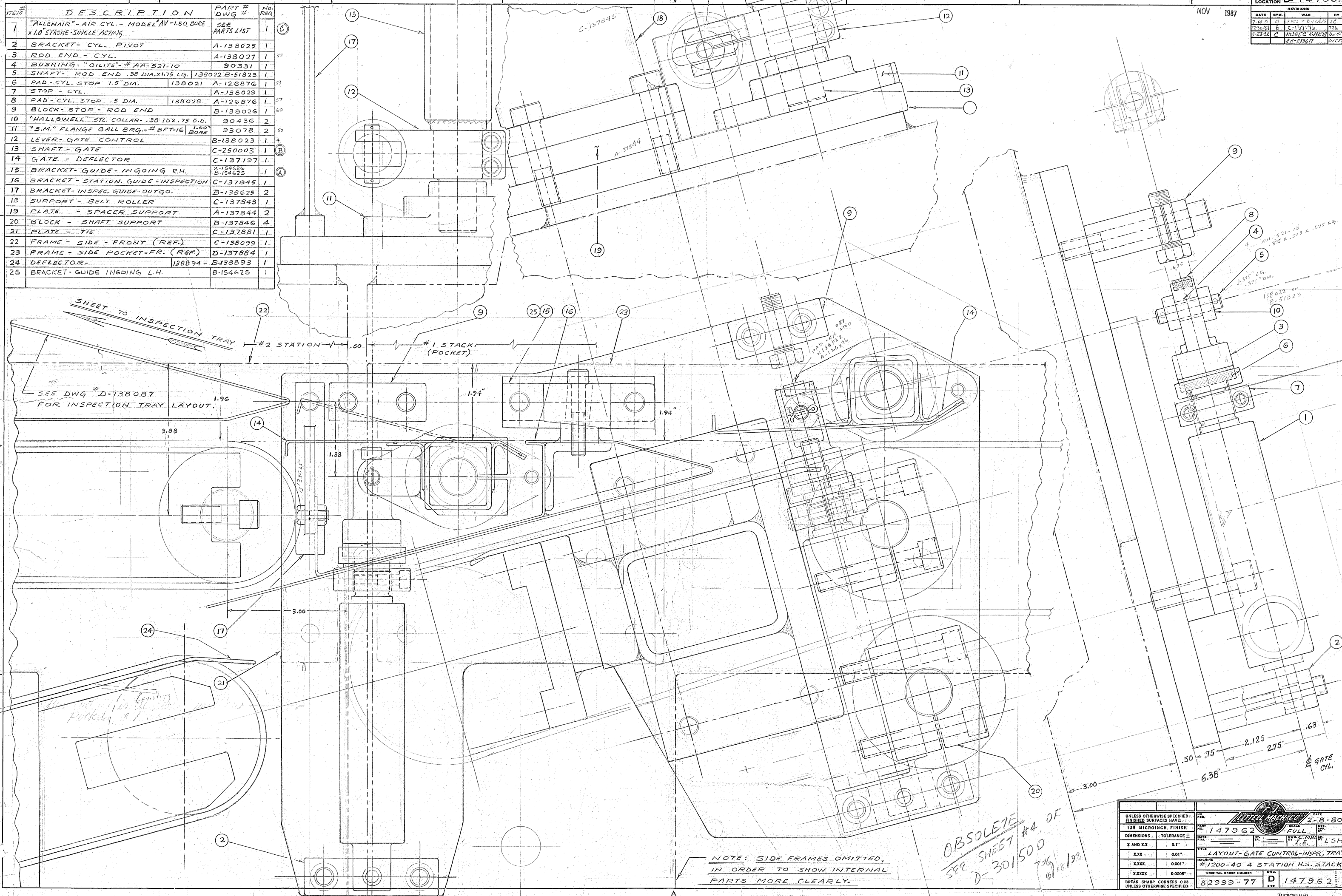
NOV 1987

MICROFILMED

FILING LOCATION D- 147962

REVISIONS			
DATE	SYM.	WAS	BY
7-14-81	A	2 PCS OF B-138626	SC
12-30-87	B	C-137196	TJG
3-23-92	C	MODEL "C" K-233618	UN.JJG
		& K-233617	UN.JJG

ITEM #	DESCRIPTION	PART # DWG #	NO. REQ.	
1	"ALLENAIR" - AIR CYL. - MODEL # AV-1.50 BORE x 1.0" STROKE - SINGLE ACTING	SEE PARTS LIST	1	(C)
2	BRACKET - CYL. PIVOT	A-138025	1	
3	ROD END - CYL.	A-138027	1	54
4	BUSHING - "OILITE" - # AA-521-10	90331	1	
5	SHAFT - ROD END .38 DIA. X 1.75 LG.	138022 B-51823	1	
6	PAD - CYL. STOP 1.5" DIA.	138021 A-126876	1	59
7	STOP - CYL.	A-138029	1	
8	PAD - CYL. STOP .5 DIA.	138028 A-126876	1	57
9	BLOCK - STOP - ROD END	B-138026	1	60
10	"HALLOWELL" STL. COLLAR - .38 ID X .75 O.D.	90436	2	
11	"S.M." FLANGE BALL BRG. - # SFT-16 1.00" BORE	93078	2	50
12	LEVER - GATE CONTROL	B-138023	1	4
13	SHAFT - GATE	C-250003	1	(B)
14	GATE - DEFLECTOR	C-137197	1	
15	BRACKET - GUIDE - INGOING R.H.	X-154626 B-154625	1	(A)
16	BRACKET - STATION. GUIDE - INSPECTION	C-137845	1	
17	BRACKET - INSPEC. GUIDE - OUTGO.	B-138625	2	
18	SUPPORT - BELT ROLLER	C-137843	1	
19	PLATE - SPACER SUPPORT	A-137844	2	
20	BLOCK - SHAFT SUPPORT	B-137846	4	
21	PLATE - TIE	C-137881	1	
22	FRAME - SIDE - FRONT (REF.)	C-138099	1	
23	FRAME - SIDE POCKET - FR. (REF.)	D-137884	1	
24	DEFLECTOR -	138894 - B-138893	1	
25	BRACKET - GUIDE INGOING L.H.	B-154625	1	



NOTE: SIDE FRAMES OMITTED, IN ORDER TO SHOW INTERNAL PARTS MORE CLEARLY.

OBSOLETE SEE SHEET #4 OF D-301500 TJG 6/18/98

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE:	
125 MICROINCH FINISH	
DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.01"
X.XXX	0.001"
X.XXXX	0.0005"
BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED	

F.J. LITTELL MACH. CO. CHICAGO ILL.

NO. REQ.		DATE	2-8-80
PART NO.	147962	SCALE	FULL
MATERIAL	—	HT. TR.	—
DWG. BY	C.M.W. I.E.	CH. BY	LSH
DES. APP. BY			
TITLE	LAYOUT - GATE CONTROL - INSPEC. TRAY		
MACHINE	# 1200-40 4 STATION H.S. STACK.		
ORIGINAL ORDER NUMBER	82999-77	DWG. SIZE	D
	147962		

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