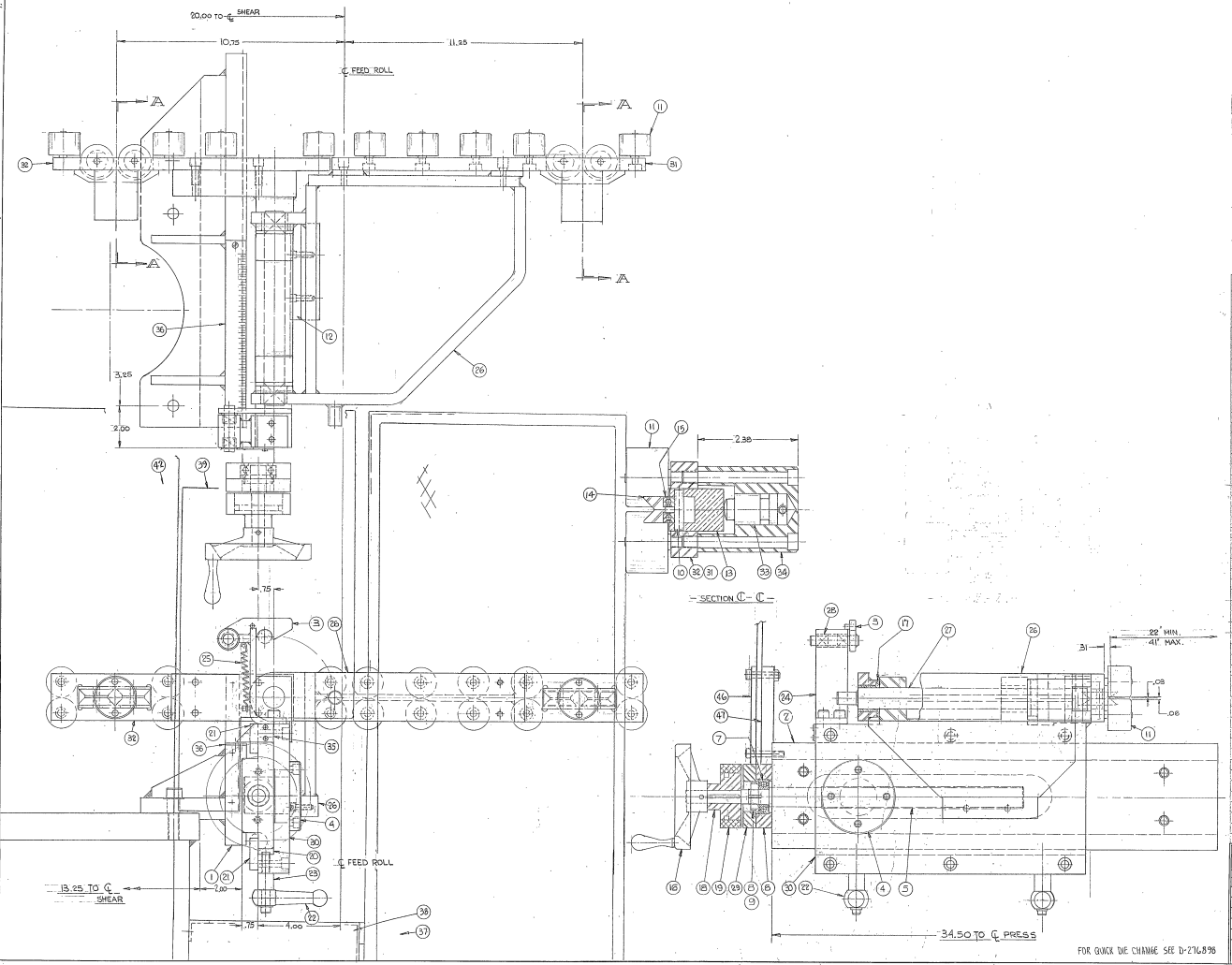
FILING LOCATION D-151150

MICROFILMED SEP 1989

REVISIONS

DATE	BY/M.	WAS	BY



FOR QUICK DIE CHANGE SEE D-276898

ITEM	PART No.	DESCRIPTION	REQ'D	TOTAL
42	C-152466	LEXAN SHEAR FRONT	1	1
41	X152475	SPACER LEXAN B-144130	1	1
40	X152476	SPACER-LEXAN B-144130	1	1
39	B-152477	LEXAN-STATIONARY FRONT	1	1
38	B-151119	BRACKET MTG. HINGED GUARD	1	1
37	C-151120	GUARD HINGED INGOING FRONT	1	1
36	X-184084	SCALE FRONT STOCK GUIDE (B-70287)	1	1
35	A-138677	POINTER-SCALE-FRONT	1	1
34	A-185162	BODY - AIR CYL	2	2
33	A-185163	PISTON - AIR CYL	2	2
32	B-144155	BAR-ROLLER SUPPORT FRONT R.H.	1	1
31	B-150115	BAR-ROLLER SUPPORT FRONT L.H.	1	1
30	C-148204	SLIDE FRONT STOCK GUIDE	1	2
29	A-116096	RETAINER-BRG.	1	3
28	K-091644	BUSHING OILITE SLEEVE #FF-620-1	2	2
27	X-11752	SHAFT-PIVOT B-013339	1	1
26	D-149237	BRACKET-HINGED-FRONT GUIDE	1	1
25	K-090046	SPRING-GARDNER + E 412 C	1	1
24	B-117314	BRACKET-LATCH-STOCK GUIDE	1	1
23	A-117318	SCREW LOCKING SLIDE FRONT	2	2
22	A-019454	LEVER-LOCKING	2	2
21	X-144125	SPACER SUPPORT PLATE B-144180	2	4
20	A-149261	SPACER-SLIDE CLAMP	1	1
19	B-117317	INDICATOR-DIAL	1	3
18	B-077356	HUB-DIAL INDICATOR	1	2
17	K-090093	BUSH-OILITE #FF-1202-8	2	2
16	K-094238	HANDWHEEL-BALCRANK 5"DIA	1	3
15	093135	BRG. BALL N.D.#Z 99036	8	16
14	B-110205	ROLLER-GUIDE BRKT. RET.	4	8
13	B-110201	BRACKET-GUIDE ROLL	2	4
12	A-117328	BLOCK-GRIND-BLOCK	1	1
11	093554	WHEEL-INTEROLL #230-11 150 DIA	18	34
10	X-117318	PIN-GUIDE ROLLS A-089605	4	8
9	093121	WASHER-LOCK MBRS. STD. W-04	1	3
8	093111	NUT-BRG. MPSS STD. +N-04	1	3
7	K 092443	BRG.-BALL N.D.#Z993L04	1	4
6	A-117310	HOUSING-BRG.	1	2
5	X-125889	SCREW ADJUSTING B-116094	1	2
4	X-116093	NUT-ADJUSTING A-116085	1	2
3	A-137205	LATCH-FRONT GUIDE BRACKET	1	1
2	B-150117	WAYS-FRONT-REAR STOCK GUIDE	1	2
1	C-125898	BRACKET-FRONT STOCK GUIDE	1	1

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE 125 MICRO INCH FINISH

DIMENSIONS	TOLERANCE ±
X AND E.X.	0.1"
X.XX	0.01"
X.XXX	0.005"
X.XXXX	0.0005"
ANGLES ± 0° - 30'	

BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED

Bliss — Pressure Forging Division

DATE 11-7-80

SCALE FULL

DRAWN M.A.S. CH

TITLE LAYOUT - FRONT STOCK GUIDE

MACHINE LM1 - SHEAR

ORIGINAL ORDER NUMBER 151150

DWG. NO. 86430-80

SIZE D

SHEET 1 OF 1

INTERRUPT