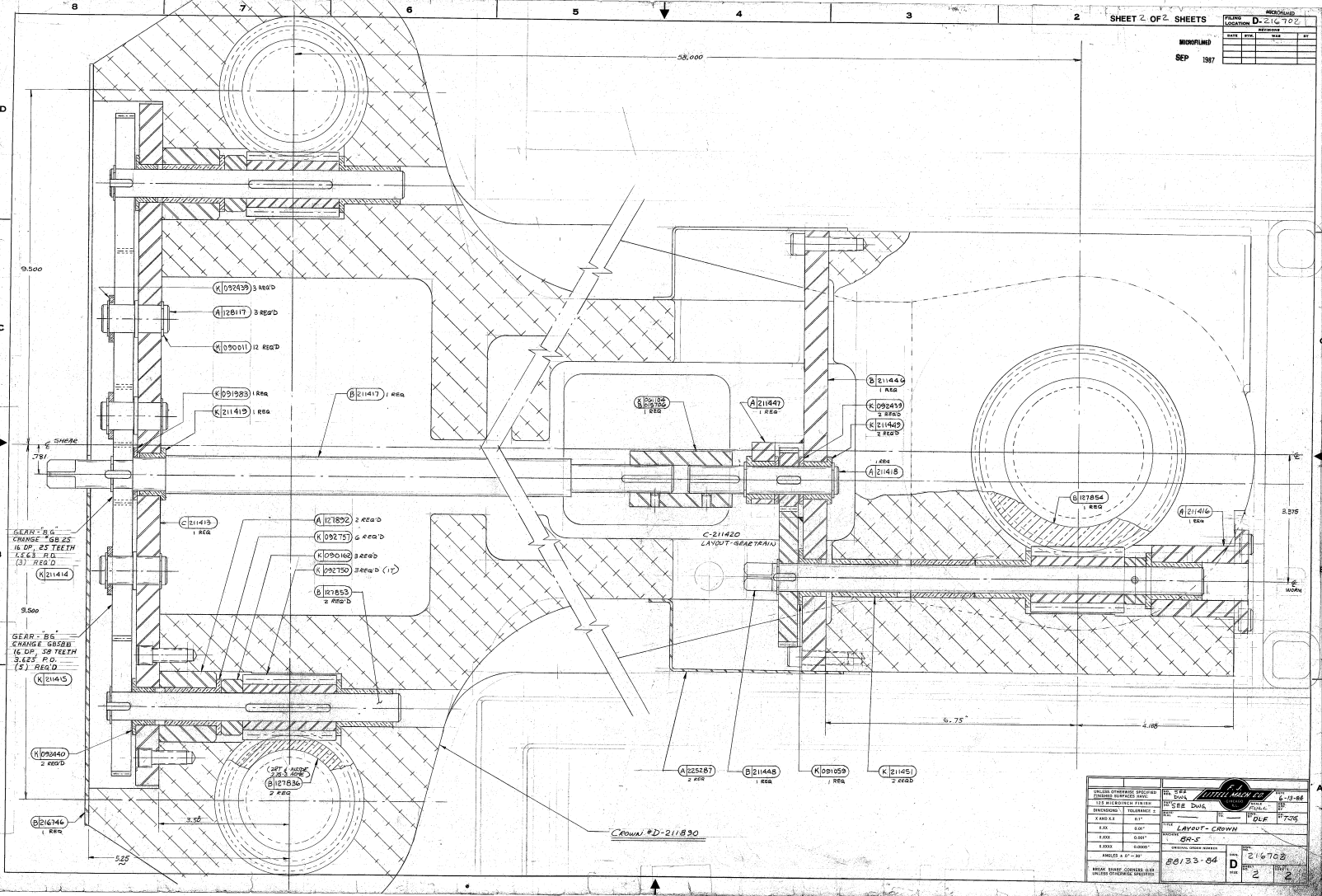

SHEET 2 OF 2 SHEETS
MICROFILMED
FILING LOCATION D-216702
REVISIONS
DATE
SYM.
MAP
BY
MICROFILMED
SEP 1987
58.000
9.500
K 092439 3 REQ'D
A 128117 3 REQ'D
K 090011 12 REQ'D
K 091983 1 REQ
K 211419 1 REQ
B 211417 1 REQ
SHEAR
.781
GEAR - "BG"
CHANGE "GB 25
16 DP, 25 TEETH
1.563 P.D.
(3) REQ'D
K 211414
C 211413
1 REQ
A 127892 2 REQ'D
K 092757 6 REQ'D
K 090162 3 REQ'D
K 092750 3 REQ'D (1T)
B 127853
2 REQ'D
9.500
GEAR - "BG"
CHANGE GB58B
16 DP, 58 TEETH
3.625 P.D.
(5) REQ'D
K 211415
K 092440
2 REQ'D
(SPT & INSIDE 2.75 ACME)
B 127836
2 REQ
B 216746
1 REQ
3.50
5.25
K 090184
B 015706
1 REQ
A 211447
1 REQ
B 211446
1 REQ
K 092439
2 REQ'D
K 211449
2 REQ'D
1 REQ
A 211418
C-211420
LAYOUT-GEARTRAIN
B 127854
1 REQ
A 211416
1 REQ
3.375
WORM
6.75
4.188
A 225287
2 REQ
B 211448
1 REQ
K 091059
1 REQ
K 211451
2 REQ'D
CROWN #D-211890
UNLESS OTHERWISE SPECIFIED
FINISHED SURFACES HAVE
125 MICROINCH FINISH
DIMENSIONS
TOLERANCE ±
X AND X.X
0.1"
X.XX
0.01"
X.XXX
0.001"
X.XXXX
0.0005"
ANGLES ± 0° - 30'
BREAK SHARP CORNERS 0.25
UNLESS OTHERWISE SPECIFIED
DWN. CRA
DWG.
TITLE MACH CO.
DATE 6-13-84
CHK'D SEE DWG
SCALE FULL
DES. BY
DRAWN
DLF
APP. BY
TITLE LAYOUT - CROWN
MATERIAL BR-5
ORIGINAL ORDER NUMBER
88133-84
DWG. D
SIZE
216702
SHEET 2
SHEETS 2