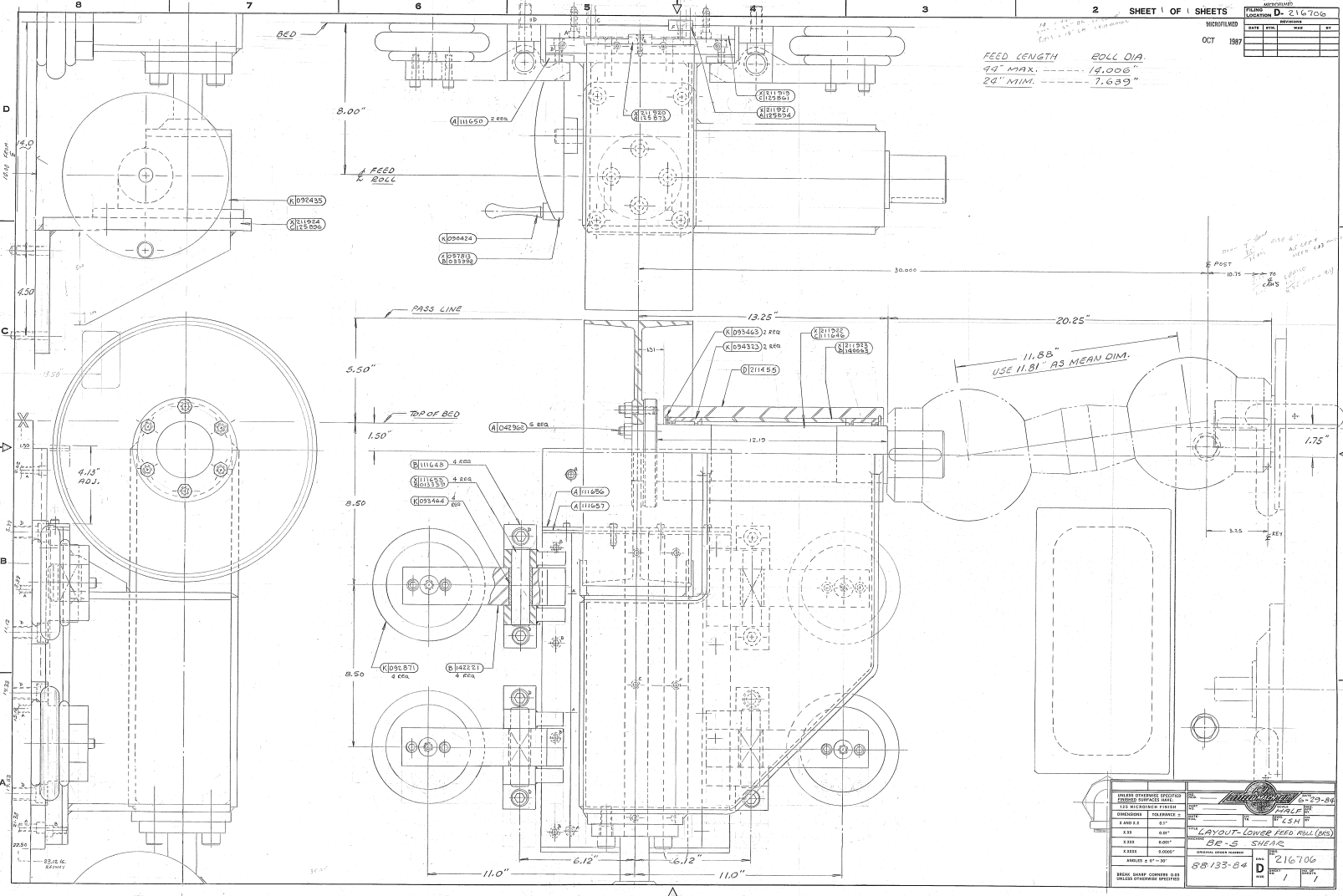

SHEET 1 OF 1 SHEETS
MICROFILMED
FILING LOCATION D- 216706
REVISIONS
DATE
SYM.
WAS
BY
MICROFILMED
OCT 1987
FEED LENGTH ROLL DIA.
44" MAX. 14.006"
24" MIN. 7.639"
BED
8.00"
FEED ROLL
A 111650 2 REQ
X 211920 A 125873
X 211919 C 125861
X 211921 A 125894
K 092435
X 211924 C 125896
K 090424
X 097813 B 033992
30.000
℄ POST
10.75
TO ℄ CAM'S
PASS LINE
13.25"
20.25"
K 093463 2 REQ
K 094323 2 REQ
X 211922 C 111646
X 211923 B 140063
D 211455
11.88"
USE 11.81" AS MEAN DIM.
5.50"
TOP OF BED
1.50"
A 042962 6 REQ
12.19
1.75"
4.13" ADJ.
B 111648 4 REQ
X 111653 B 013339 4 REQ
K 093464 4 REQ
A 111656
A 111657
8.50
K 092871 4 REQ
B 142221 4 REQ
8.50
3.25
℄ KEY
6.12"
6.12"
11.0"
11.0"
22.50
22.12 ℄ REFINRY
UNLESS OTHERWISE SPECIFIED
FINISHED SURFACES HAVE:
125 MICROINCH FINISH
DIMENSIONS TOLERANCE ±
3 AND 3.X 0.5"
X.33 0.01"
X.333 0.005"
X.3333 0.0005"
ANGLES ± 0° = 30'
BREAK SHARP CORNERS 0.03
UNLESS OTHERWISE SPECIFIED
DRAWN
DATE 6-29-84
CHECK
MAT'L
HALF
CHECK
SCALE
CAD
LSH
TITLE LAYOUT-LOWER FEED ROLL (BRS)
MACHINE BR-5 SHEAR
ORIGINAL ORDER NUMBER
88133-84
SIZE D
DWG. NO. 216706
SHEET NO. 1
SHEET NO. 1