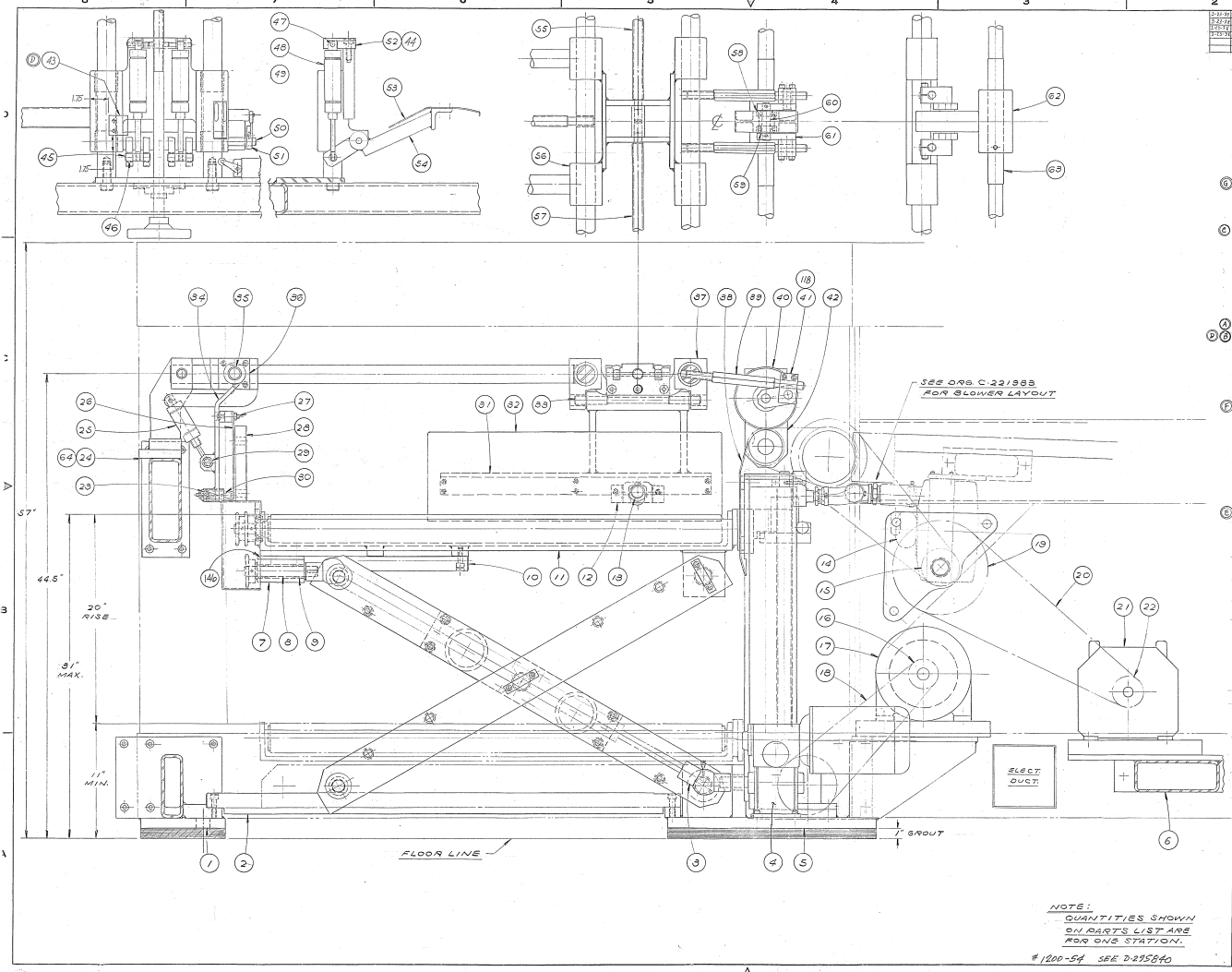

SHEET 1 OF 3 SHEETS

MICROFILMED NOV 1987

2-22-72	E	X-195677	RWJ
5-21-72	F	C-125655	TCL
7-17-72	G	C-125617	mrs
7-27-72	H	C-125782	CWL

MICROFILMED

FILING LOCATION D. 221972

REVISIONS			
DATE	BY	WAS	BY
2/4/81	A	WAS A-125676	DL-01
2/4/81	B	WAS A-125677	DL-01
2/4/81	C	WAS B-125655	DL-01
1-29-85	D	ADD #200	BTC

PARTS LIST CONTINUED ON SHEET # 2

ITEM	REQD	PART NO.	DESCRIPTION
64	1	C-138072	BEAM-TIE "H"BLOWER MTG. #3
63	1	B-138057	SHAFT-CONE ROLL DRIVE
62	1	X-125859 A-020362	ROLL-CONE CENTER
61	2	A-086890	ARM-HOLDDOWN WHEEL
60	1	X-085881 B-086870	SHAFT-HOLDDOWN WHEEL
59	2	X-039136 B-043178	SPACER-HOLDDOWN WHEEL
58	2	K-081364	BEARING-BALL "NO" #23304
57	1	X-125954 B-080880	SCREW-SIDE PLATE-R.H.THRD.
G 56	1	C-263206	SUPPORT-BACK PILER HEAD
55	1	X-125955 B-080930	SCREW-SIDE PLATE-L.H.THRD.
54	1	C-131779	BRACKET-SIDE PLATE L.H.
53	1	C-125655 C-128853	PLATE-SIDE L.H. "H"MACH. SW.
E 52	1	B-267313	PLATE-CYL. SUPPORT-R.H.THD.
51	1	A-127865	DOG-SWITCH-SIDE PLATE
50	1	X-085879 B-073278	SHAFT-BRACKET PIVOT
49	1	K-098805	SWITCH-LIMIT SQUARE D-CLASS 9007 #9007 B2 W/CAL LEVER
48	4	K-084277	CYL.AIR "BIMBA" MODEL #171.DP 1.50 BORE 8 STR.
47	4	X-131265 B-088783	PIN-CYLINDER PIVOT
46	6	K-094278	BUSHING-"OILITE" AA-883-1
45	5	A-126647	PIN-CYLINDER CLEVIS
A 44	1	X-267314 B-267315	PLATE CYL. SUPPORT - L.H. THD.
D B 43	2	A-SHMP	SSP-CYLINDER 1" Ø ROLLET
42	2	A-138058	PLATE-BEARING-CONE ROLL
41	2	A-127820	BLOCK-HOLD DOWN-WHEEL
40	1	A-123852	WHEEL-HOLD DOWN
39	2	B-128061	ROD-BLOCK SUPPORT
38	1	C-219418	PLATE-RACE-FRONT
F 37	2	X-263207	BRACKET-SIDE PLATE
36	2	A-188604	PIN-PIVOT BACK PLATE
35	2	K-084745	BUSHING "OILITE" FA-1207-B
34	1	C-195674	BRACKET-BACK "A" SUPPORT
33	3	X-125953 B-073279	SHAFT-BRACKET-PIVOT
32	1	X-131780 C-104188	PLATE-SIDE-R.H.
31	1	C-131778	BRACKET-SIDE PLATE-R.H.
30	2	K-259017	SPRING "LEE" LC-105S-11
29	2	K-090896	BUSHING "OILITE" AA-1068-1
E 28	1	B-259018	PLATE-BACK STOP (26" WIDE)
27	2	K-092892	MOUNT "LORD MFG." J-4624-45
26	1	B-150181	BRACKET-BACK PLATE GUIDE
25	1	K-084184	CYL.AIR "BIMBA" MODEL #171.DP 1.50 BORE 4" STR.
24	1	C-188074	BEAM-TIE-MTG. PLATE #1, 2 & 3
23	2	A-188660	CUP-SPRING LOCATOR
22	1		DRIVE SPROCKET
21	1		5 H.P. ELECT. MOTOR
20	1		BELT-"UNIROYAL"
19	1		DRIVEN SPROCKET
18	1	K-221981	BELT-"UNIROYAL" 4/120-8M-50
17	1	SEE R/S	MOTOR 2 H.P.
16	1	K-094103	SPROCKET-"UNIVERSAL" 28B-3/M-50 W/4 BUSH. 1 1/2 BORE - 2.51 - 2.28 P.W.
15	1	K-094763	SPROCKET-"UNIVERSAL" 28B-3/M-30 W/M BUSH. 1 3/8 BORE - 3.11 - 2.88 P.W.
14	1	SEE R/S	BLOWER
13	1		SWITCH-PROXIMITY
12	1	B-212236	BRACKET-PROX. SWITCH
11	1	D-162688	PLATFORM-ELEVATOR
10	2	X-123858 B-126792	ROD-RAIL-SHORT
9	2	K-091115	BUSHING "OILITE" FA-1207-7
8	1	X-133936 B-088606	SHAFT-ELEVATOR PLATFORM SPROCKET DRIVE
7	1	B-133938	BLOCK-SPROCKET DR. SHAFT
6	2	C-188605	BRACKET-MOTOR MTG.
5	1	D-218414	BRACKET-TIE-STACK ELEVATOR
4	1	SEE R/S	REDUCER & MOTOR 3/4 HP.
3	1	B-133935	COUPLING
2	2	B-126781	ROD-RAIL-LONG
1	1	C-218412	BEAM-TIE-ELEVATOR #1, 2 & 3

NOTE:
QUANTITIES SHOWN ON PARTS LIST ARE FOR ONE STATION.

#1200-54 SEE D-225840

UNLESS OTHERWISE SPECIFIED REMOVE SURFACE RAGGED 125 MICROINCH FINISH

DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.01"
X.XXX	0.001"
X.XXXX	0.0005"
ANGLES ± 0°-30'	

BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED

Lima Machine Inc. Lima, Ohio

DRN 5-21-85 | CHK $3,100.00 | APP | MFG | QA | 1 PC'N | WT

TITLE: LAYOUT-#1, 2 & 3 ELEV. STA. VIEW

SIZE | FSCM NO. | DWG NO.: #200-40 & STA. N.S. STACKER

ORIGINAL ORDER NUMBER | DATE: 221972

88140-88 | SIZE: D | REV | SHT 1 OF 3