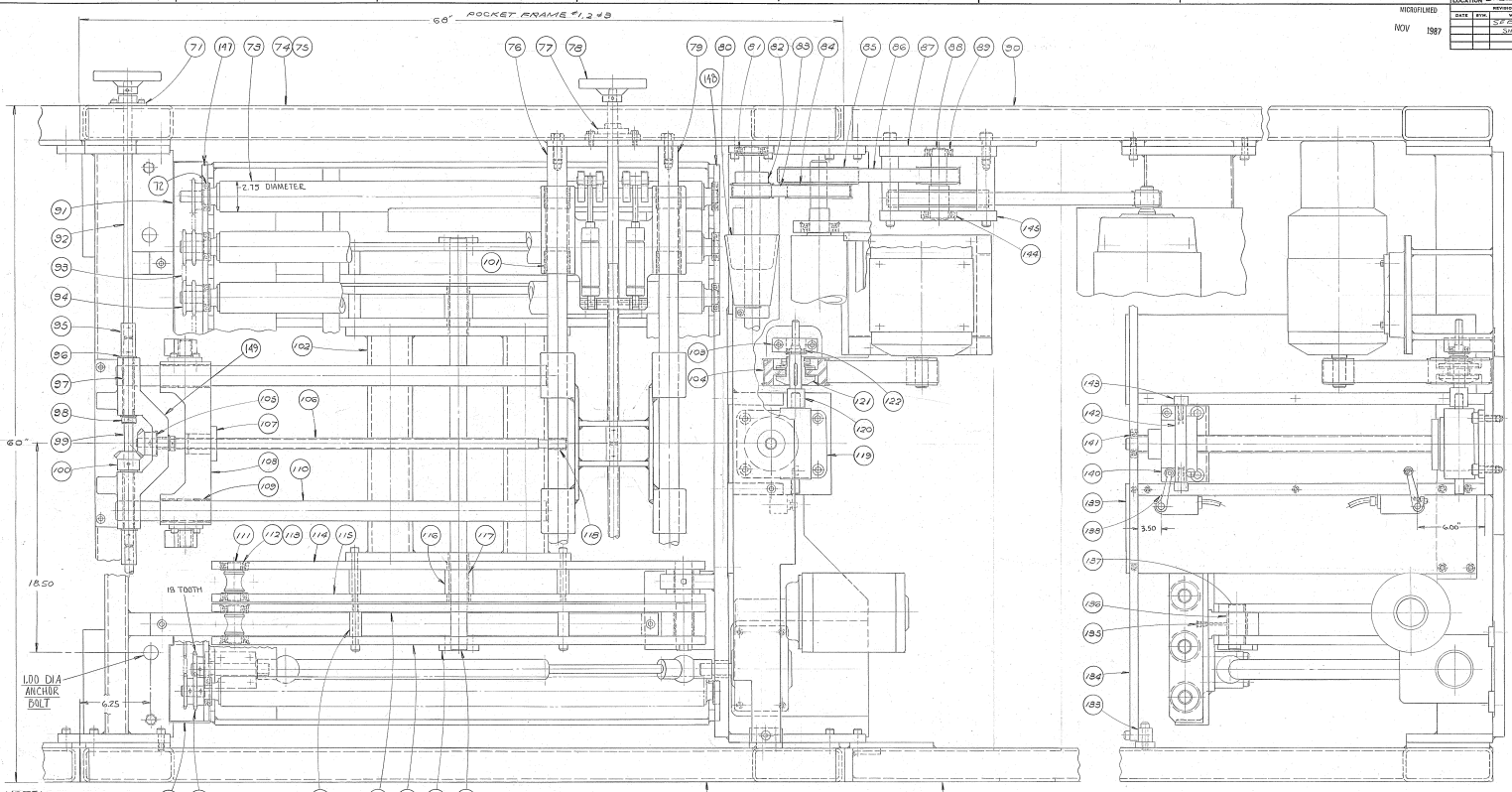
FILING LOCATION D-221872
MICROFILMED NOV 1987
REVISIONS
DATE | REVN. | WAS | BY
SEE SHEET 4



NOTE:
QUANTITIES SHOWN ARE FOR ONE STATION (CONTINUED FROM SHEET #2)

ITEM	QTY	PART NO.	DESCRIPTION
71	2	K-034280	BRG.-FLANGE MTG. "CURB ALIGN" "FLT-1320-16
72	22	K-093781	BRG.-BALL "NO." "#2385G6
73	11	C-128003	ASSY.-CONVEYOR ROLL
74	1	D-146470	FRAME-SIDE-REAR #1,2&3
75	1	D-146479	FRAME-SIDE-REAR #4
76	1	A-1302252 B-1302253	SHAFT-GUIDE SUPPORT
77	2	K-033078	BRG.-FLANGE "S.M." "SFT-16
78	4	K-093081	HANDWHEEL "CALLAWAY" 8 DIA. CA13500
79	1	B-126529	SHAFT-GUIDE SUPPORT
80	2	B-036545	ROLL-CONE
81	2	K-092606	BRG.-BALL "NO." "#2393507
82	1	K-038045	PULLEY-"MORSE" "SDLI10 ..375 "..1.33 BORE ..375 KEY..
83	1	K-033047	BELT-TIMING "MORSE" "470L100
84	1	K-094747	PULLEY-"MORSE" "SDL-100 ..875 "..2.75 BORE ..250 KEY..
85	1	K-094786	PULLEY-"MORSE" "SDS-100 ..875 "..2.75 BORE 1300RPM ..250 KEY..
86	1	K-094274	BELT-"MORSE" "4L200 SMLT
87	1	B-136612	BRACKET-INTER. IDLER PULLEY
88	1	B-136616	SHAFT-INTER. DRIVE PULLEY
89	1	K-080270	BRG.-BALL "NO." "#39506
90	1	C-146466	FRAME-SIDE-REAR #1,2&3
91	1	B-134603	GUARD-SPROCKET-PLATFORM
92	3	A-032178 B-032179	SHAFT-BACK PLATE ADJ.
93	1	K-039811	CHAIN-ROLLER "MORSE" "#50
94	21	K-094289	SPROCKET-"MORSE" "#50B19 "..1.50 BORE ..250 KEY
95	3	A-032236 B-032237	COUPLING-ADJ. SCREW
96	3	K-094463	BUSHING "DILITE" "FR-1011
97	2	K-091263	BUSHING "OILITE" "AA-1635-5
98	2	K-030762	COLLAR "WALDWELL" 70-10
99	1	A-032235 B-032236	SHAFT-BACK PLATE ADJ.
100	2	K-033080	GEAR-MITER "BSW" "MLK-1B0Y
101	5	K-031024	BUSHING "OILITE" "AA-2204-2
102	1	C-202962	BRACKET-TIE ARMS
103	1	A-131186 B-128606	BLOCK-BRG.-ACTUATOR DR.
104	1	B-128010	PULLEY-SPECIAL DRIVEN SET
105	1	K-033073	BUSH.-THRUST "OILITE" "TT-1701
106	1	A-032236 B-032237	SCREW-BACK PLATE ADJ.
107	1	A-080345	NUT-ADJUSTING 1.00-8
108	1	C-136054	BLOCK-BACK GUIDE PLATE
109	4	K-094273	BUSHING "OILITE" "AA-2001-3
110	2	A-131186 B-128606	SHAFT-BACK GUIDE SUPPORT
111	4	B-126785	ARM-SCISSORS-REAR
112	8	K-080270	BRG.-BALL "NO." "#39506
113	8	K-091795	RING-RET. "SPIROLOX" "RRT-246
114	2	B-202960	ARM-SCISSORS-LOWER PIVOT
115	2	A-202960 B-202961	ARM-SCISSORS-LOWER PIVOT
116	2	A-183700	SPACER "V"-BOX ARM SCISSORS
117	4	K-095372	BUSHING "OILITE" "AA-1704-3
118	3	K-091245	BUSHING "OILITE" "AA-1049-4
119	1	K-245472	LOCKTABSWASHER-"LOCKWASHER" "ASSY-U/A S/T-NAILOR "USED WITH 3/8-16 SHCS
120	1	B-128006	SHAFT-VACTUATOR DRIVE
121	1	K-094284	GUARD-DRIVE-ELEV PLATFORM
122	1	K-091777	BRG.-BALL "NO." "#2393006
123	1	B-134404	GUARD-DRIVE-ELEV PLATFORM
124	1	K-094286	SPROCKET-"MORSE" STD 40B/3 "1.00 BORE .250 KWY.
125	16	A-126778 B-126779	SPACER-SCISSORS BAR
126	2	B-126749	ARM-SCISSORS-UPPER PIVOT
127	2	A-126725 B-126726	ARM-SCISSORS-UPPER PIVOT
128	6	B-126773	SHIM-RETAINER KEY
129	1	B-126776	SHAFT-CENTER PIVOT
130	1	D-146471	FRAME-SIDE-FRONT #1,2&3
131	1	D-146472	FRAME-SIDE-FRONT #4
132	1	C-146469	FRAME-SIDE-FRONT #1,2&3
133	2	B-126797	BLOCK-SUPPORT
134	1	B-215845	PLATE-TOP-STACK ELEVATOR
135	4	K-094452	CUP-OIL "GITS" STYLE HB 1450
136	4	K-092872	BUSHING "OILITE" "AA-1704-2
137	4	B-126780	SHAFT-END PIVOT-RETAINER
138	2	C-126786	PLATE-SIDE-ELEV. (#1,2&3)
139	2	C-126777	PLATE-FRONT (#1,2&3)
140	1	C-126760	BRACKET-LIFT-PLATFORM
141	1	K-092288	BRG.-BALL "NO." "#39606
142	1	B-126786	BAR-ROLLER GUIDE
143	2	K-094286	BEARING "McGILL" #CF-1 1/4 SB
144	1	K-091222	BRG.-BALL "NO." "#39508
145	1	B-136613	PLATE INTER. IDLER PULLEY
146	1	X-135597	SHIM-CMMN TAKEUP (B-075614)
147	1	B-133360	PLATE-BEARING
148	1	B-133361	PLATE-BEARING
149	1	C-158600	SUPPORT-BACK PLATE

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE 125 MICRO-INCH OR FINISH

DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.03"
X.XXX	0.010"
X.XXXX	0.0005"
ANGLES ± 0° - 30'	

BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED

Lodge & Shipley
MODEL 4 SIZE 1200
SCALE 1/2" = 1'-0" DATE 7-30-87
TITLE LAYOUT-#1,2 &3 ELEVATOR VIEW
#200-60 STA. M.S. STACKER
ORIGINAL DRAWING NUMBER 88140-86 REV. D SHEET 3 OF 3
D 221872

MICROFILMED