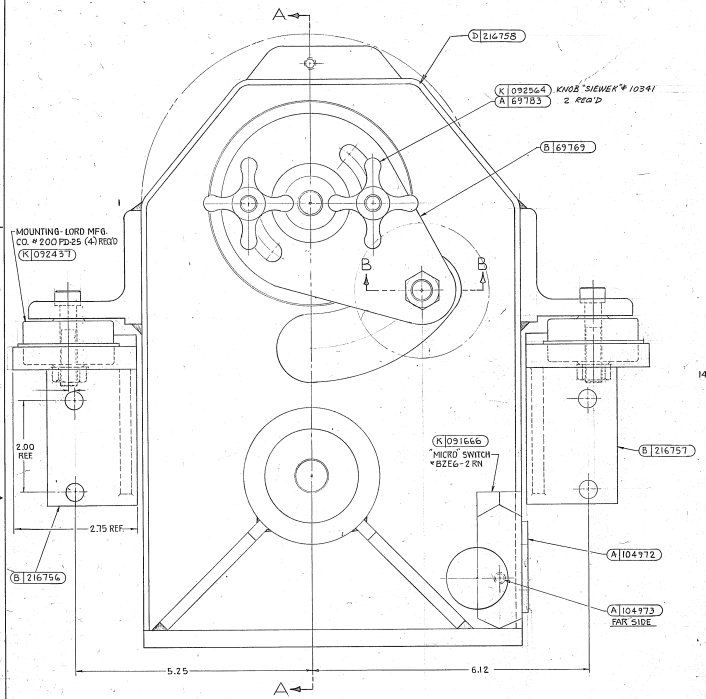
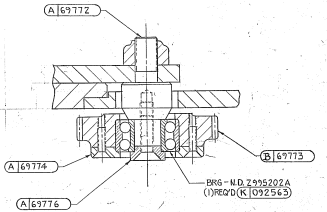
FILING LOCATION D- 254460

REVISION			
DATE	REV.	WAS	BY
5-9-88		117344	TAS
		216708	





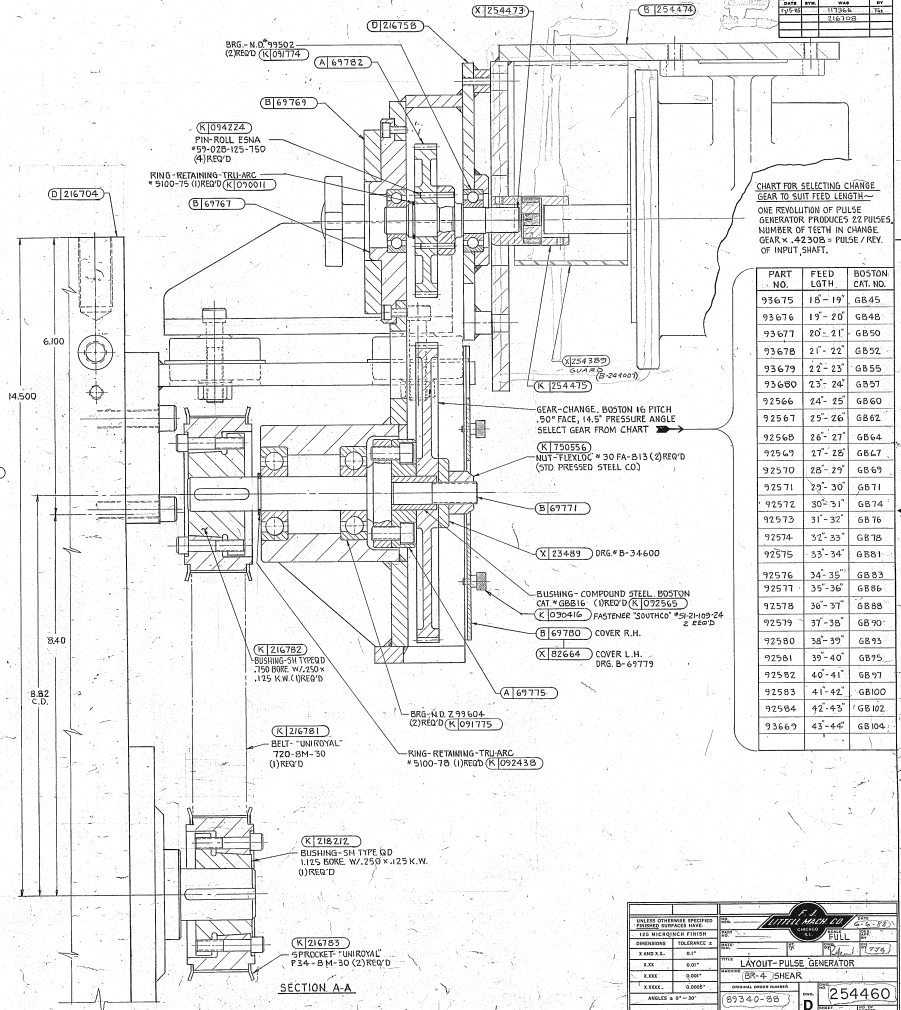


CHART FOR SELECTING CHANGE GEAR TO SUIT FEED LENGTH—

ONE REVOLUTION OF PULSE GENERATOR PRODUCES 20 PULSES, NUMBER OF TEETH IN CHANGE GEAR × .42308 = PULSE / REV. OF INPUT SHAFT.

PART NO.	FEED LGTH.	BOSTON CAT. NO.
93675	18"- 19"	GB45
93676	19"- 20"	GB48
93677	20"- 21"	GB50
93678	21"- 22"	GB52
93679	22"- 23"	GB55
93680	23"- 24"	GB57
92566	24"- 25"	GB60
92567	25"- 26"	GB62
92568	26"- 27"	GB64
92569	27"- 28"	GB67
92570	28"- 29"	GB69
92571	29"- 30"	GB71
92572	30"- 31"	GB74
92573	31"- 32"	GB76
92574	32"- 33"	GB78
92575	33"- 34"	GB81
92576	34"- 35"	GB83
92577	35"- 36"	GB86
92578	36"- 37"	GB88
92579	37"- 38"	GB90
92580	38"- 39"	GB93
92581	39"- 40"	GB95
92582	40"- 41"	GB97
92583	41"- 42"	GB100
92584	42"- 43"	GB102
93669	43"- 44"	GB104

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE 125 MICROINCH FINISH		DR.	DATE 6-6-88
		CH.	SIZE FULL
DIMENSIONS	TOLERANCE ±	APP.	SCALE
X AND X.S.	0.1"	MFG.	
X.XX	0.01"	TITLE	LAYOUT- PULSE GENERATOR
X.XXX	0.005"		
X.XXXX	0.0005"	MACHINE SERIAL NUMBER	BK-6 SHEAR
ANGLES ± 0°-30'		89340-88	SIZE D 254460
BREAK SHARP CORNERS .015 UNLESS OTHERWISE SPECIFIED			SHEET 1 OF 1