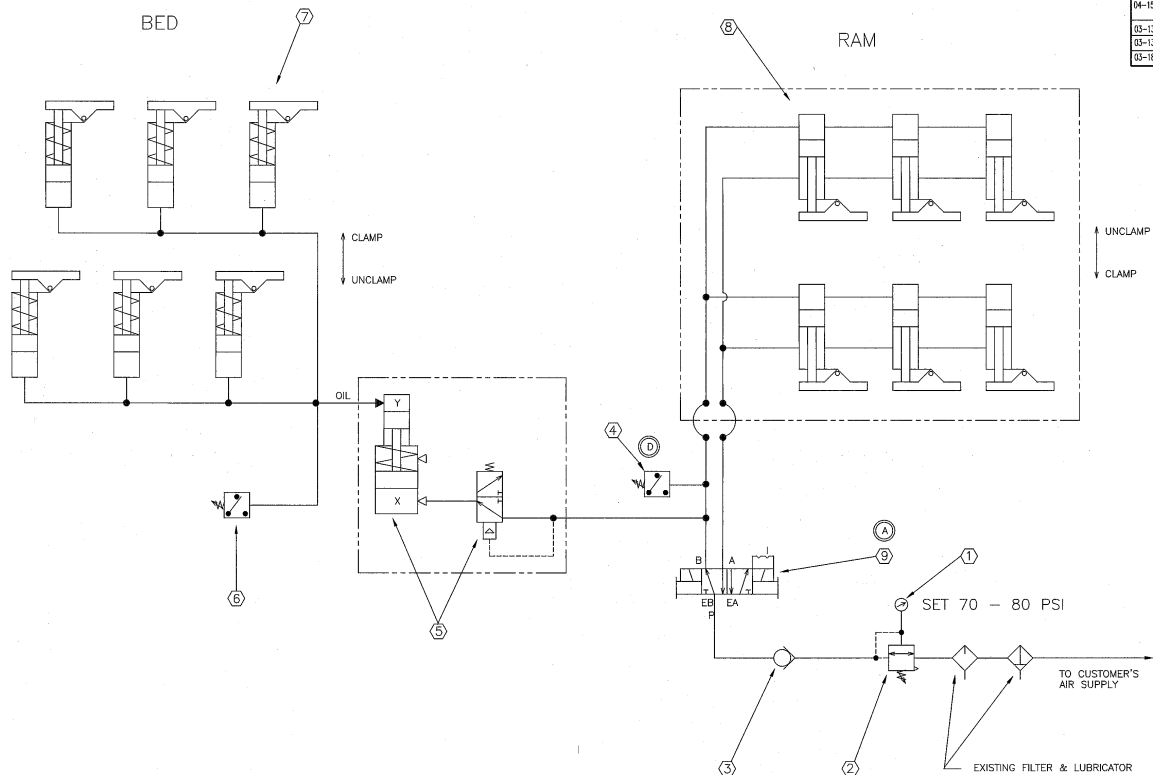


DATE	SYM	WAS	BY
04-15-91	A	SINGLE SOV VALVE PART #082SS432B	TJG
03-13-92	B	263262	JJG
03-15-92	C	259647	JJG
03-18-92	D	RELOCATED PRESS SW	TJG



QTY	SYM	DESCRIPTION	PART #		VOLTAGE	PT NO
1	A	VALVE "NUMATICS" 4 WAY, 2 POSITION DOUBLE SOLENOID DETENTED, .25" NPT	082SSA432B	082SSA432B	24 V DC	267155
			082SSA4320	082SSA4320	110 V - 60 Hz	267156
			082SSA4320	082SSA4320	115 V - 50 Hz	267157
			082SS432B	082SS432B	220 V - 50 Hz	272994

6	B	CLAMP - UPPER DIE SHOE (REWORK "DESTACO" PT #861)	B-266248
6	7	CLAMP - "VLIER" SWINGING #ASC30	266249
1	6	SWITCH - PRESS. "SO-D" CLASS 9012, TYPE GFW-22 90-2900 PSI	271608
1	5	BOOSTER - "DESTACO" HYD POWER #70104-32.41 PRESSURE RATIO 42 CU IN RESERVOIR, 4 CU IN DISPLACEMENT (EXHAUST #70914)	266385
1	4	SWITCH - PRESS. "SO-D" CLASS 9012, TYPE GDW-25 3-150 PSI	271607
1	3	VALVE - "CIRCLE SEAL" CHECK #249-S-4PP-200 SERIES .50 FEMALE	092423
1	2	REGULATOR - "NORGREN" AIR DES. SER. #R08-300-RNMA 5-125 PSI RELIEVING - .375 NPT	093936
1	1	GAUGE - PRESS. "NORGREN" AIR #18-013-209 W/PULSE DAMPENER 0-60 PSI 2.00 DIA DUAL SCALE DIAL - .25 NPT BACK MTG	093948
QTY	SYM	DESCRIPTION	LITTELL PT NO
PARTS LIST			

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CHKD.	DRN.	DATE	DRR	LITTELL
DES.	DATE	NAME	VERSON INTERNATIONAL GROUP INC.	
TITLE				PART NO.
DIAGRAM - PNEUMATIC/HYDRAULIC - GRAPHICAL				C-264407
MACHINE SHEAR				SCALE:
CRIG. NO. 90100-90	SHT 1 OF 1	SCALE: 1/8" = 1"		