MICROFILMED

FILING LOCATION D-216712

REVISIONS			
DATE	BTR	WAS	BY
11-14-84	A	(BLANK V-23371)	TJL
2-11-85	B	E-011780	TJL
5-14-86	C	A-042982	TJL

MICROFILMED OCT 1987

ENGR REF. 17.50"G BOX SEE D-270742

D 211928

"A"

D 211927

K 093393 "TIMKEN" CUP #L521310 CONE #L521349 4.2500 x .5750 x .8438

ACCESS TO PULL FOLLOWER PINS (PLUGGED)

B 110284

C 110287

K 093392 (2 REQ'D) "TIMKEN" #3720-3776 4.7500 x 3.1725 x 1.0938

X 111616 B 083605

B 110285 2 REQ'D

K 093390 2 REQ'D #3720-3767 "TIMKEN"

A

.500 KEY

2.000

3.500

.375 KEY x 1.88 LG

1.625

SAE 3 .625 HOLE D=.5472

2.25

X 211585 C 211938

B 211937

K 211934

K 093391 2 REQ'D CR #20554

K 093344 O-RING .210" CROSS SECTION

"A"

A 223426

B 223427 2 REQ'D

"B"

"B"

X 211932 B 110298

B 110283

K 093394 "CR" #42478

X 211929 C 110288

K 093398 2 REQ'D "WALDES" #5100-475

K 093397 "TAPAIR" #B124PP 4.7249 x 3.0866 x 1.1024

K 258995 4 REQ'D C

B 266382 B

B 110289

K 090648 "GITS" #4054 STYLE BM20

B 110288

B 110293

K 093395 (B10-34601) 2 REQ'D

A 110282

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE:	
125 MICROINCH FINISH	
DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.06"
X.XXX	0.005"
X.XXXX	0.0005"
ANGLES ± 0° - 30'	
BREAK SHARP CORNERS 0.06 UNLESS OTHERWISE SPECIFIED	

DRN		DATE	11-20-84
APP	SEE DWG	SCALE	NONE
MATL		WT	
TITLE	LAYOUT - TAKEAWAY ROLLS (BES)		
SUCCESS	BES SNEAK		
ORIGINAL ORDER NUMBER		DWG	216712
88133-84		SIZE	D
		SHEET	1 OF 2