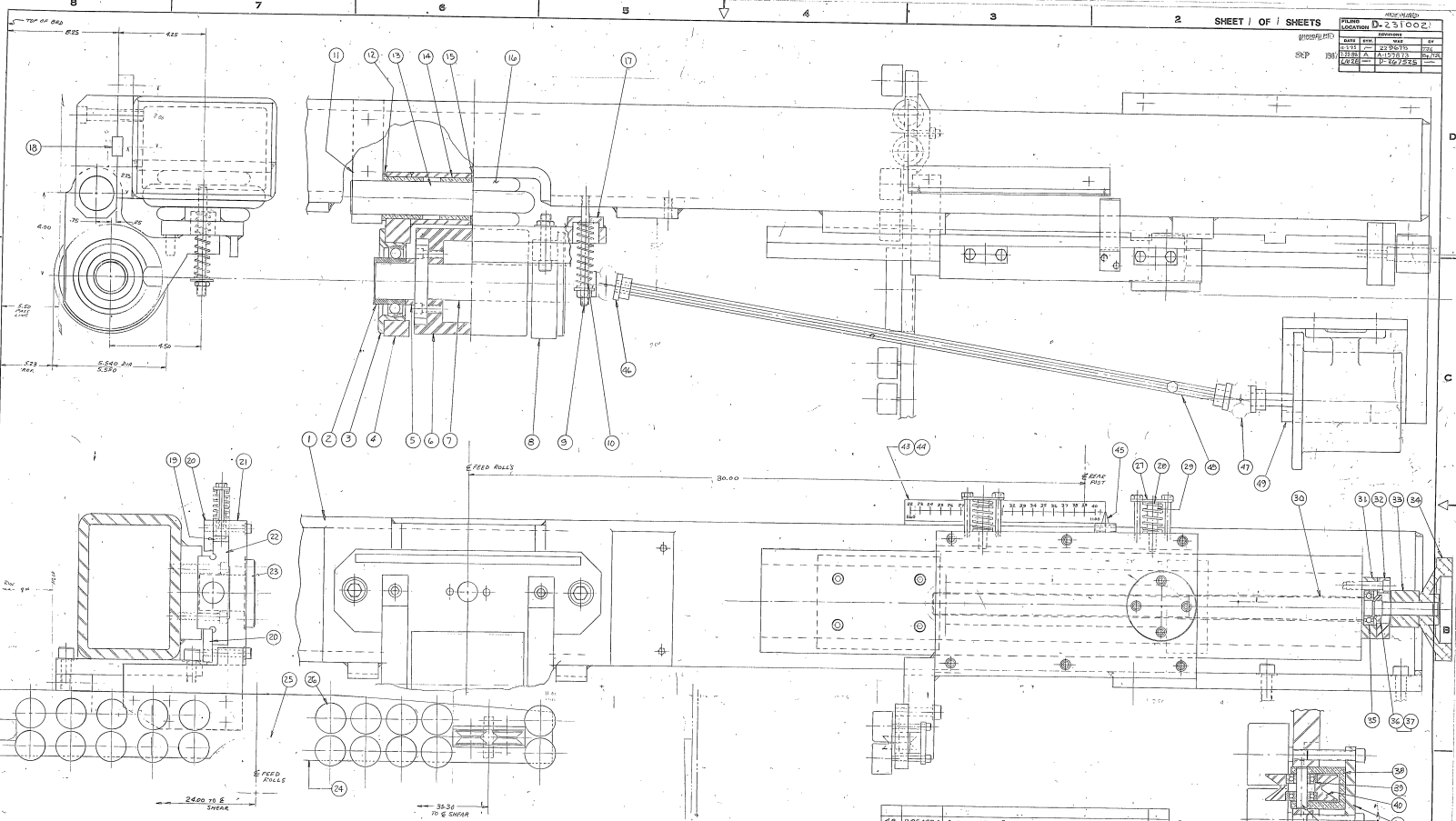

ITEM	PART NO	DESCRIPTION	QTY PER
11	A-111664	SUPPORT-SHAFT	2
10	R-095163	SPRING "DANLY" #9-1214-26	2
9	X-128507	STUD-SPRING	2
8	X-160726	NEM-TORQUE (RH) A-017047 C-111670	1
7	B-160727	SHAFT-UPPER ROLL	1
6	B-202965	ROLL-UPPER (NYLON)	1
5	X-128598	SPACER-BRG. B-123715	2
4	X-160723	NEM-TORQUE (LH) C-111669	1
3	B-128599	RETAINER BRG	2
2	K-094316	ENG. MOUL" #MS-25-1994	2
1	D-227535	BEAM-UPPER ROLL SUPPORT	1

ITEM	PART NO	DESCRIPTION	QTY PER
23	X-116093	NUT-ADJUSTING A-116083	1
22	X-227385	WAYS-REAR STOCK GUIDE B-150117	1
21	C-227379	SLIDE-REAR STOCK GUIDE	1
20	X-144129	SPACER-SUPPORT PLATE B-144130	2
19	X-152447	SPACER-SLIDE CLAMP A-149261	1
18	X-128505	KEY-SHAFT SUPPORT B-083618	2
17	B-160728	BRACKET-ACTUATOR & SPRING	1
16	K-096871	ACTUATOR "FIRESTONE" AIRSTROKE #16	1
15	X-062599	WASHER-BRASS B-023200	1
14	X-093468	BUSHING "OILITE" #AA-2000-5	2
13	X-160722	SHAFT-PIVOT A-111668	1
12	K-093113	BUSHING "OILITE" FLANGED # FF-2000	2

ITEM	PART NO	DESCRIPTION	QTY PER
35	K-092443	BEARING "N.D." #2993104	1
34	K-094238	HANDWHEEL "BALCRANK" #1545001	1
33	X-229712	SPACER-STOCK GUIDE HANDWHEEL B-160476	1
32	A-116096	RETAINER-BEARING	1
31	A-117810	HOUSING-BEARING	1
30	X-227384	SCREW-ADJUSTING B-116094	1
29	A-152472	PLUNGER-SLIDE LOCATOR	2
28	K-094321	SPRING "DANLY" #31608-21	2
27	X-152473	SHIM-SPRING PKT. B-123957	2
26	K-093354	WHEEL "INTERROLL" #2306 1.50 DIA	22
25	A-155426	SHOE-STOCK SUPPORT	1
24	C-252154	PLATE-ROLLER SUPPORT (LM-1)	1

ITEM	PART NO	DESCRIPTION	QTY PER
49	B254934	PLATE-MTG-PULSE GENERATOR	1
48	X-229643	SHAFT-KEY RD. DRIVE B-128525	1
47	K-097186	JOINT "APEX" UNIV #16-782 .500" KEY .625 BORE	1
46	K-094183	JOINT "APEX" UNIV #16-557 .500" KEY BOTH SIDES	1
45	A-128666	PRINTREL-REAR SCALE	1
44	X-228906	SCALE 22" TO 40" LT IN RT B-120287	1
43	A-148660	BRACKET-SCALE MTG	1
42	X-117318	PIN-GUIDE ROLLERS A-083605	4
41	X-142218	SHIM-GUIDE ROLL BRACKET B-123957	2
40	B-112705	ROLLER-GUIDE (CARBIDE)	4
39	K-093135	BEARING "N.D." #2990396	8
38	B-116204	BRACKET-GUIDE ROLL	2
37	K-093121	WASHER "MFGR. STD" LOCK #W-04	2
36	K-093111	NUT "MFGR. STD." #N-04	1

11	A-111664	SUPPORT-SHAFT	2
10	R-095163	SPRING "DANLY" #9-1214-26	2
9	X-128507	STUD-SPRING	2
8	X-160726	NEM-TORQUE (RH) A-017047 C-111670	1
7	B-160727	SHAFT-UPPER ROLL	1
6	B-202965	ROLL-UPPER (NYLON)	1
5	X-128598	SPACER-BRG. B-123715	2
4	X-160723	NEM-TORQUE (LH) C-111669	1
3	B-128599	RETAINER BRG	2
2	K-094316	ENG. MOUL" #MS-25-1994	2
1	D-227535	BEAM-UPPER ROLL SUPPORT	1

23	X-116093	NUT-ADJUSTING A-116083	1
22	X-227385	WAYS-REAR STOCK GUIDE B-150117	1
21	C-227379	SLIDE-REAR STOCK GUIDE	1
20	X-144129	SPACER-SUPPORT PLATE B-144130	2
19	X-152447	SPACER-SLIDE CLAMP A-149261	1
18	X-128505	KEY-SHAFT SUPPORT B-083618	2
17	B-160728	BRACKET-ACTUATOR & SPRING	1
16	K-096871	ACTUATOR "FIRESTONE" AIRSTROKE #16	1
15	X-062599	WASHER-BRASS B-023200	1
14	X-093468	BUSHING "OILITE" #AA-2000-5	2
13	X-160722	SHAFT-PIVOT A-111668	1
12	K-093113	BUSHING "OILITE" FLANGED # FF-2000	2

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34	K-094238	HANDWHEEL "BALCRANK" #1545001	1
33	X-229712	SPACER-STOCK GUIDE HANDWHEEL B-160476	1
32	A-116096	RETAINER-BEARING	1
31	A-117810	HOUSING-BEARING	1
30	X-227384	SCREW-ADJUSTING B-116094	1
29	A-152472	PLUNGER-SLIDE LOCATOR	2
28	K-094321	SPRING "DANLY" #31608-21	2
27	X-152473	SHIM-SPRING PKT. B-123957	2
26	K-093354	WHEEL "INTERROLL" #2306 1.50 DIA	22
25	A-155426	SHOE-STOCK SUPPORT	1
24	C-252154	PLATE-ROLLER SUPPORT (LM-1)	1

49	B254934	PLATE-MTG-PULSE GENERATOR	1
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47	K-097186	JOINT "APEX" UNIV #16-782 .500" KEY .625 BORE	1
46	K-094183	JOINT "APEX" UNIV #16-557 .500" KEY BOTH SIDES	1
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39	K-093135	BEARING "N.D." #2990396	8
38	B-116204	BRACKET-GUIDE ROLL	2
37	K-093121	WASHER "MFGR. STD" LOCK #W-04	2
36	K-093111	NUT "MFGR. STD." #N-04	1

SHEET 1 OF 1 SHEETS

PILING LOCATION D-231002

REVISIONS			
DATE	BY/M.	MAP	BY
6-1-93	—	2284715	TPR
1-21-86	A	A-1076715	RM/TPR
4/2/86	—	1"=40'/1"=5'	—

SEP 1987

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES MAY BE MICROINCH FINISH

DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.05"
X.XXX	0.005"
X.XXXX	0.0005"
ANGLES ± 2° - 30'	

BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED

Danly IEM

DRN		DATE	12-3-85
CHK	SEE DWG	SIZE	D
APP		SCALE	1/4=1'
DES		DRAWING NO.	77-795

TITLE: CARRIT-UPPER FEED ROLL & REAR GUIDES

ASSEMBLY LM-1E SHEAR

ORIGINAL ORDER NUMBER 66350-85

SIZE D | DWG NO. 231002 | REV

SCALE 1 | SHT 1 OF 1