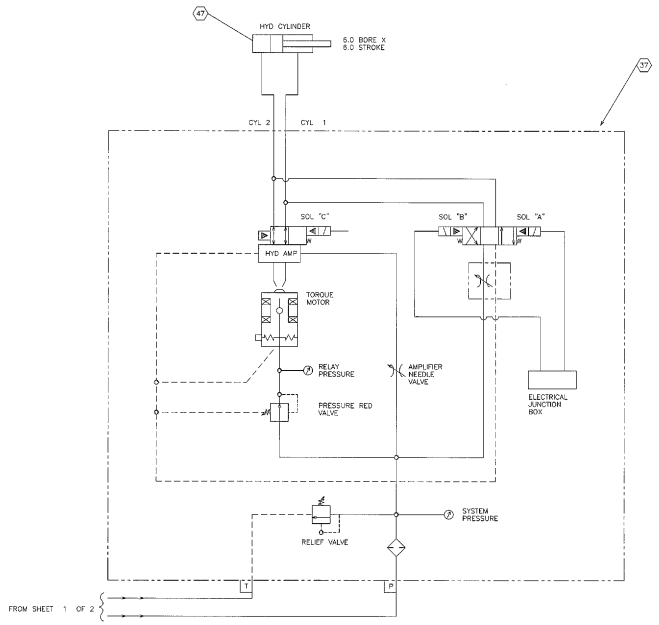
FILING LOCATION: D- 264411

REVISIONS			
DATE	ECN#	REVISIONS	BY
-	-	NOTED ON SHT #1 ONLY	

#S250 TRAVERSING REEL

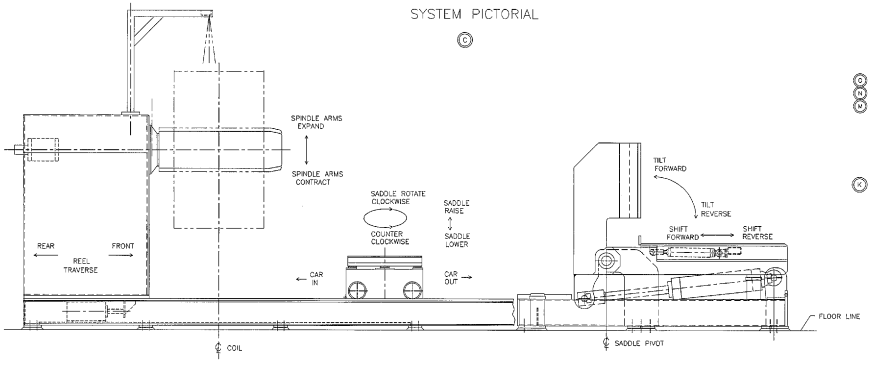


*	ASS'Y NO	ITEM #3 - MOTOR - ELEC 15 HP TEFC					
		VOLTAGE	MFGR	RPM	FRAME		PART #
	274611	380 V, 3 ?, 50 Hz	"GE"	1500	254TC		268418
		380 V, 3 ?, 60 Hz	"GE"	1800	254TC		
	274612	440 V, 3 ?, 60 Hz	"GE"	1800	254TC		267162
	268306	460 V, 3 ?, 60 Hz	"GE"	1800	254TC		267163
	277130	575 V, 3 ?, 60 Hz	"GE"	1800	254TC		277131

Q	47	1	CYLINDER-"MILLER" #SR-H-HY-72-B-2-6-6-2-1.00 DIA.	264815
E	46	1	CYLINDER- "HANNA"	C-270595
	45	1	CYLINDER-"LITTELL"	C-080180
	44	1	SADDLE-ASSY.	D-117953
	43	1	MOTOR-"CHAR-LYNN" #103-2031 SERIES "S"	253392
	42	1	CYLINDER-"ORTMAN-MILLER" SERIES 101	093795
	41	1	CYLINDER-TILT SADDLE	B-161850
	* 40	6	PLUG - "VICKERS" BLACK SOLENOID B #710775	NOT SHOWN
A	* 39	6	PLUG - "VICKERS" GRAY SOLENOID A #710776	NOT SHOWN
P	* 38	1	BOLT KIT - "VICKERS" #BKDGFNL694 2.75LG	
	37	1	GUIDE - "NORTH AMERICAN" CENTER CONTROL #C41-PE ELECTRO-HYDRAULIC CONTROL SYSTEM CONSISTING OF THE FOLLOWING:	267018
		1 HEC41-PE-0108	EC41-PE ELEC/HYD SYSTEM CONTROL 120V, 60 Hz REXROTH (NLG.) VALVES STRAIGHT TH'D CONNECTIONS	
		1 H4246 -EC41-03/2	ALUM MANIFOLD ASS'Y W/ .38 AMP RED VALVE & 4 WAY VALVE FOR MANUAL OPERATION.	
		1 H0735-35-513	.75" OIL FILTER - 40 MICRON W/MTG BRACKET - STRA TH'D	
		1 H4008-167-41/51	FREE STANDING STL. VALVE STAND W/THE ABOVE ITEMS MTD & INTER-CONNECTING PIPING COMPLETED.	
	36	2	RING-"O" "PARKER" #2-016	097453
	35	1	RING-"O" "PARKER" #2-012	094293
	34	1	PLATE - COVER - MANIFOLD	A-258819
	* 33	3	MANIFOLD - "DAMAN" #AD03-005-VA-AB	264790
	32	1	MANIFOLD - "LITTELL"	042775
	* 31	1	VALVE - "VICKERS" 4 WAY, 3 POSITION, DOUBLE SOLENOID, SPRING CENTERED #DG4V-3S-3C-M-U-H5-60 (24 VDC)	268492
	* 30	1	ACCUMULATOR - "VICKERS" #A1-75-30 (1 QT)	092665
L	* 29	1	VALVE - PRESSURE REDUCING "VICKERS" #PRV2-10-K-BH-20	278519
	* 28	1	SUB PLATE - "DAMAN" SIDE PORT #AD03-SP-S-6P	267577
	27	1	MANIFOLD - "LITTELL"	042774
	* 26	1	VALVE - "VICKERS" RELIEF #CG-03-B-10-S81	091299
	* 25	1	VALVE - "SUN" CROSS PORT RELIEF #PBFC-FAN-YFC .50 NPT	267576
R	* 24	2	VALVE - "DELTROL" FLOW CONTROL #EF-25-S .38 NPT	266622
R	* 23	2	VALVE - "DELTROL" FLOW CONTROL #EF-20-S .25 NPT	266621
	* 22	2	SWITCH - "SQ-D" PRESSURE #9012-GCW-1 (135-1000 PSI)	093804
	* 21	1	SNUBBER- GAUGE "DELTROL" #G520S	266620
	* 20	1	MODULE - "VICKERS" FLOW CONT #DGMFN-3-Y-A2W-B2W-22-S	266619
	* 19	2	VALVE - "VICKERS" PRESSURE REDUCING #DGMX1-3-PP-BW	266618
	* 18	2	VALVE - "VICKERS" FLOW CONTROL #G2-815---S12-S2 .35 # SPRING, .078 DIA ORIFICE	266617
	* 17	2	VALVE - "DELTROL" NEEDLE #ENL30S	266616
	* 16	2	PLATE - TAPPING "DAMAN" #AD03-TP-AB-4P	266615
Q	* 15	3	BOLT KIT - "VICKERS" #BK402617 1.75 LG.	
N	* 14	1	BOLT KIT - "VICKERS" #BK496856 5.50 LG.	
M	* 13	1	BOLT KIT - "VICKERS" #BK496852 3.94 LG.	
	* 12	5	VALVE - "VICKERS" 4 WAY, 3 POSITION, DOUBLE SOLENOID, SPRING CENTERED #DG4V-3S-2C-M-U-H5-60 (24 VDC)	264788
	* 11	1	MODULE - "VICKERS" CHECK #DGNDC-3-PYL-20	266612
	* 10	1	MANIFOLD - "DAMAN" #AD03-P-02-2P	266611
	* 9	1	VALVE - "VICKERS" CHECK #G2-815	266610
	* 8	1	FILTER - "VICKERS" #DFRS-25-P-10	266608
K	* 7	4	GAUGE - "G.A." #7211-25-3000	266608
	* 6	5	VALVE - "DELTROL" #320151	266607
	* 5	1	VALVE - "VICKERS" - AIR BLEED #ABT-03-10	266606
	* 4	1	STRAINER - "VICKERS" #DF3-12-10	266605
	* 3	1	MOTOR - ELECT.	SEE CHART
	* 2	1	PUMP - HYD "VICKERS" #PVB15-RSY-31-C-1 1	268491
	* 1	1	RESERVOIR - ASS'Y "VICKERS" #A50	268490
	SYM	QTY	DESCRIPTION	LITTELL PT. NO

PARTS LIST

SYSTEM PICTORIAL



NOTE:
USE "PARKER" TRIPLE-LOK FITTINGS
ALL TUBING TO BE .375 UNLESS NOTED.
.25 -- .50 TUBING -- .035 WALL
.625 -- 1.00 TUBING -- .049 WALL

F * VENDOR TO SUPPLY

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CHKD	02/25/91	JJG	LITTELL
DRN	02/25/91	GR	
DES.			VERSON INTERNATIONAL GROUP INC.
	DATE	NAME	

TITLE: POWER UNIT - HYDRAULIC
MACHINE #VM-2E SCROLL SHEETING LINE
ORIG. NO.
PART NO. D-264411
SHT 2 OF 2 SCALE:

PLOTTED: 03/13/00 AT 17:00