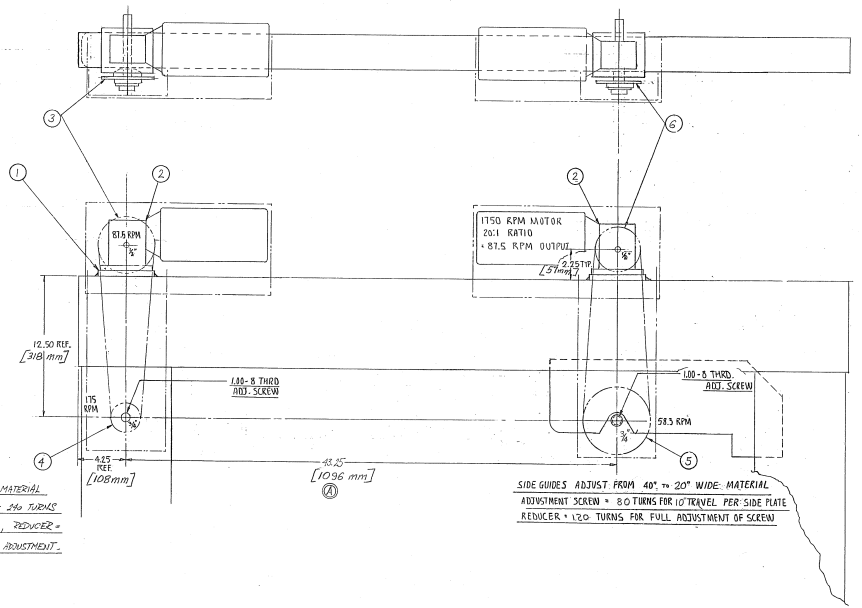
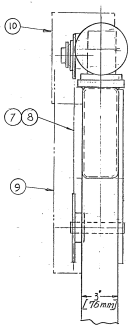
FILING LOCATION D-287416			
DATE	SYM	WAS	BY
		D-278416	
		D-295B46	
12-05-96	A	ADDED METRIC DIM	JPP





BACK STOP ADJUSTS FROM 48" TO 108" MATERIAL

"FEED" LENGTH ADJUSTMENT SCREW = 340 TURNS FOR 30" OF TRAVEL OF BACK PLATE, REDUCER = 120 TURNS FOR FULL FEED LENGTH ADJUSTMENT.

SIDE GUIDES ADJUST FROM 40" TO 20" WIDE MATERIAL

ADJUSTMENT SCREW = 80 TURNS FOR 10" TRAVEL PER SIDE PLATE

REDUCER = 120 TURNS FOR FULL ADJUSTMENT OF SCREW

ITM #	PART #	DESCRIPTION	QTY
10	B-288627	GUARD - REDUCERS	1
9	B-288626	GUARD - CHAIN	1
8	K-134228	LINK - CONNECTING "MORSE STD." 11/2 40 .50" PITCH	2
7	K-130191	CHAIN - ROLLER "MORSE STD" NO. 40 .50" PITCH	24"
6	K-232141	LIMITER - TORQUE "MORSE" #250-A-1 .500 BORE W/.125 x .062 KEYWAY INCLUDING SPROCKET "MORSE" #7.50-40A24 (10 TEETH, #40, 24")	1
5	K-232179	SPROCKET - CHAIN "MORSE" #40B36 TYPE B .760 BORE WITH .188 x .094 KEYWAY, 36T	1
4	K-232178	SPROCKET - CHAIN "MORSE" #40B15 TYPE B .750 BORE WITH .188 x .094 KEYWAY, 15T	1
3	K-233046	LIMITER - TORQUE "MORSE" #250-A-1 .500 BORE W/.125 x .062 KEYWAY INCLUDING SPROCKET "MORSE" #250-40A24 (24 TEETH, #40, 10T	1
2	K-233047	REDUCER - "3.0 W." CODE 3W, TYPE W, HORIZONTAL BASE, 20:1 R, INCLUDING MOTOR "2 W." #80T-8 1/4 HP, 1750 RPM, 208, 50 THR.	2
1	X-288625	PKG - MOUNTING REDUCER (D-286052)	2

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE:
125 MICRO INCH FINISH

DECIMALS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.03"
X.XXX	0.005"
X.XXXX	0.0005"
ANGLES ± 0° 30'	

BREAK SHARP CORNERS 0.015 UNLESS OTHERWISE SPECIFIED

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	DATE	NAME
CHKD.	12-20-96	JPP
DRN.	12-19-96	MJD
DES.		

LITTELL
VERSON INTERNATIONAL GROUP INC.

TITLE: BACK STOP, SIDE GUIDE & BACK STOP ADJ.
MACHINE: DC STACKER (METRIC)
ORIG. NO. 9/1999-96

PART NO. D-287416
SHT 1 OF 1 SCALE: .25=1.00