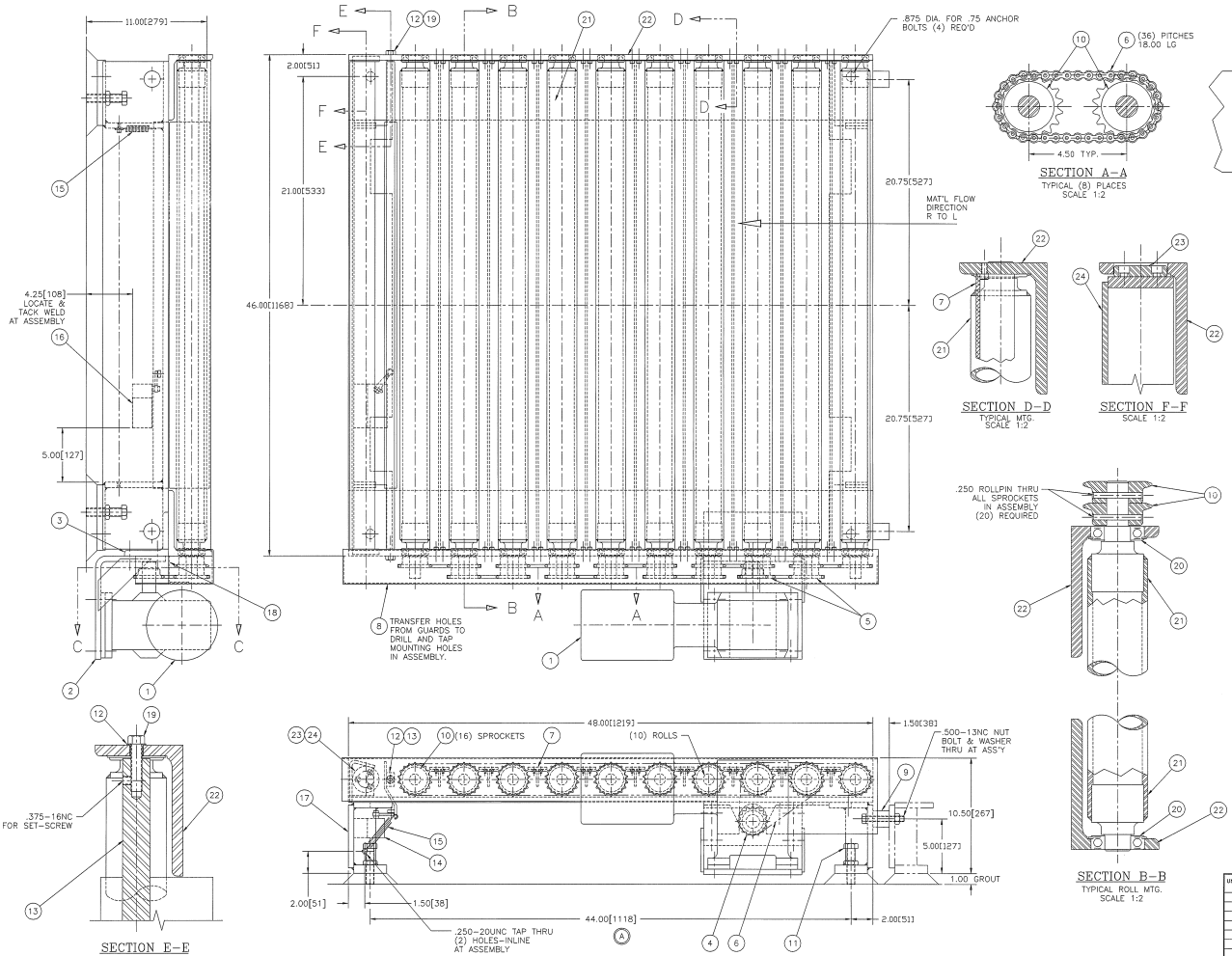
FOR INCH SEE D-285168

DATE	SYM	WAS	BY
		FILING LOCATION D- 297230	
02/05/01	A	D-285168	
		ADDED METRIC DIM.	JPP

D-285166



ITEM	PART NO.	DESCRIPTION	NO. REQ'D
24	C-288662	BRACKET-CONV. STOP	1
23	A-297204	PLUG-CONV. STOP BRACKET	2
22	B-288661	FRAME-SIDE DISCHARGE CONV.	2
21	C-128003	ASSEMBLY-CONVEYOR ROLL	10
20	K-093731	BEARING-"N.D." #Z-499506	10
19	K-227454	SCREW-HHCS .50-13NC X 2.00 LG	[illegible]
18	B-288666	BRACE-GUARD	1
17	C-133357 X-283391	BEAM-SUPPORT DISCHARGE CONV.	2
16	B-288637	PLATE-TAPPING (L.S.)	1
15	K-094451	SPRING-"LEE" EXTENSION #LE-005E-10.	1
14	K-093805	SWITCH-"SQUARE D" LIMIT-9007 TYPE B5482-CAI.	1
13	B-288663	PLATE-SWING-(L.S.) CONV.	1
12	K-091444	BUSHING-"OILITE" #FF-620-1	2
11	K-094329	SCREW-SHSS .75-10NC X 3.00 LG	4
10	K-094289	SPRKT-"MFG-STD" DRIVEN #40B18.	16
9	B-121729 X-128032	SPACER-CONV. TO CONV. 1.50 TK.	2
8	B-138927 X-143472	GUARD-SPROCKET-DISCHARGE CONV.	1
7	B-140039	BAR-TEE #M1020 .18x1.75x1.75x44.88 LG	9
6	K-090911	CHAIN-"MFG-STD" ROLLER #40-.50P	[illegible]
5	A-216790	SPROCKET-DRIVEN #40B19 (SPECIAL)	2
4	K-094290	SPROCKET-"MFG-STD" #40B16,#40B15.	1
3	B-288665	BRKT-MOTOR MTG. SUPPORT	1
2	B-288667	BRKT-MOTOR-CONV. DRIVE	1
1	K-094016	MOTOR-"WINSMITH" #5MCTW-3/4 HP W/ 60:1 RATIO FRAME #56 — CYC: 50, 60; MOTOR OUTPUT RPM: 1500, 1200; RPM: 25, 20	1

PARTS LIST

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES RAVE: 125 MICRO INCH FINISH

DIMENSIONS	TOLERANCE ±			
X AND X.X	0.1"	CHKD.	6-5-98	JJH
X.XX	0.01"	DRN.	6-5-98	STS
X.XXX	0.001"	DES.		
X.XXXX	0.0005"	DATE	NAME	
ANGLES ± 0° 30'				

BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED

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LITTELL

VERSON INTERNATIONAL GROUP INC.

TITLE LAYOUT - STACKER DISCHARGE CONVEYOR W/ DUAL STICKS - SHOWN TO LEFT (METRIC)

MACHINE #1200-40-4 STACKER

PART NO. D-297230

ORIG. NO. D3484.98 | SHT. 1 OF 1 | SCALE: .25=1.00 | 4-C1

PLOTTED: 02/05/01 AT 11:00