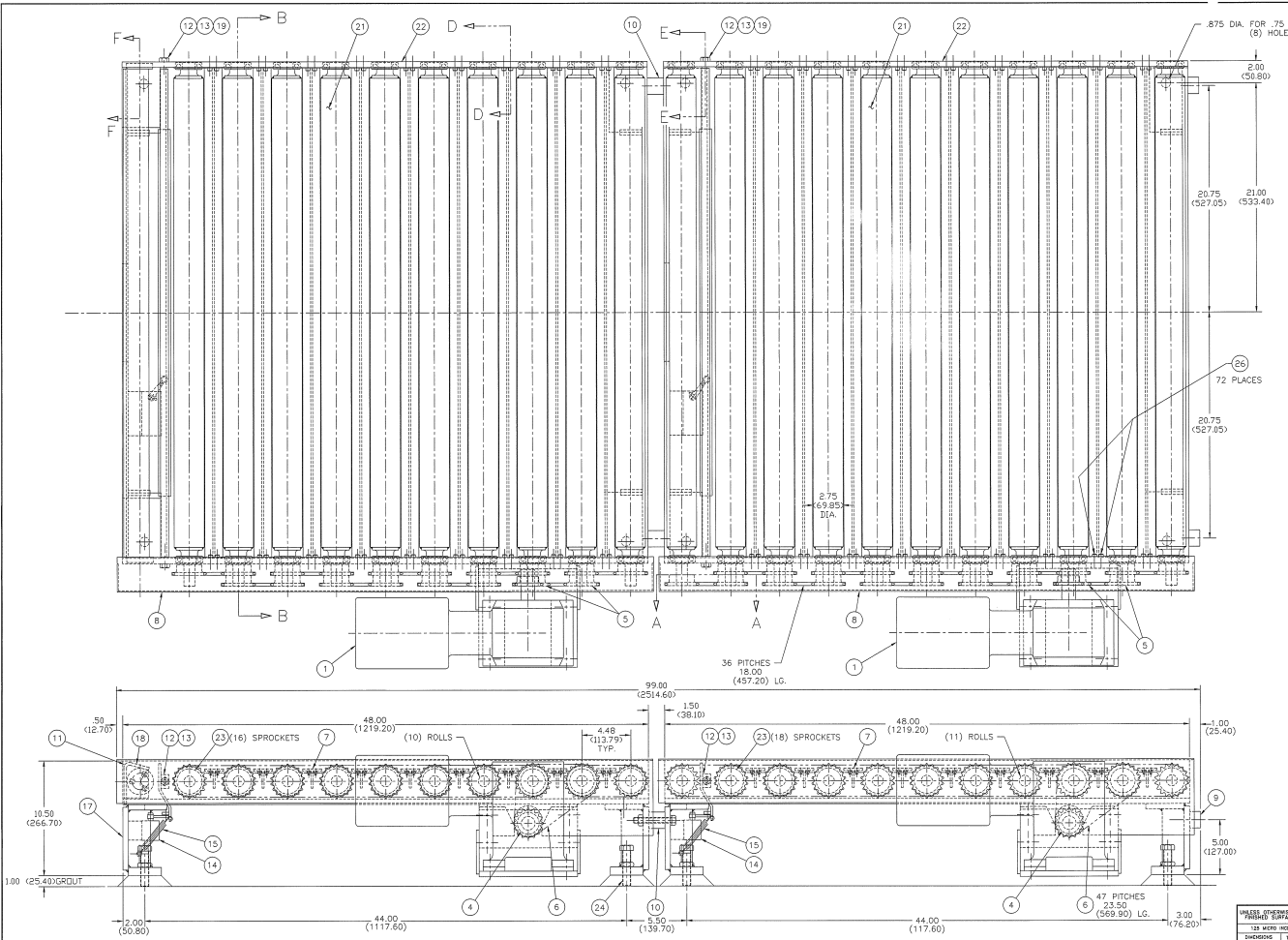
FILING LOCATION D- 299985			
DATE	SYM	WAS	BY
		D-143484	



FOR INCH THD. SEE D-143484

ITEM	PART NO.	DESCRIPTION	NO. REQ'D	TOTAL STACK
26	K-608358	SCREW, S.H.C.- M6 x 1.0 x 10 LG	72	
25	B-143385	BRACE-GUARD	2	
24	K-006100	SET SCREW .750"-10 X 3.25 LG	8	
23	K-094289	SPRKT-"MFG-STD" DRIVEN #40B18.	34	
22	B-288661	FRAME-SIDE DISCHARGE CONV.	4	
21	C-128003	ASSEMBLY-CONVEYOR ROLL	21	
20	K-093731	BEARING-"N.D." #Z-499506	42	
19	K-750977	HEX HD SCREW .500"-13 X 2.00 LG	4	
18	C-288662	BRACKET-CONV. STOP	1	
17	C-299978	BEAM-SUPPORT DISCHARGE CONV.	4	
16	B-288637	PLATE-TAPPING (L.S.)	2	
15	K-094451	SPRING-"LEE" EXTENSION PART #LE-005E-10.	2	
14	K-093805	SWITCH-"SQUARE D" LIMIT-9007 TYPE B5482-CAI.	2	
13	B-288663	PLATE-SWING-(L.S.) CONV.	2	
12	K-091444	BUSHING-"OILITE" #FF-620-1	4	
11	A-297204	PLUG-CONV. STOP BRACKET	2	
10	B-121729 X-128032	SPACER-CONV. TO CONV. 1.50 TK.	2	
9	A-297206	SPACER-CONV. TO STACKER 1.00 TK.	2	
8	B-138927 X-143472	GUARD-SPROCKET-DISCHARGE CONV.	2	
7	B-140039	BAR-TEE #M1020 .18 x 1.75 x 1.75 x 44.88 LG	18	
6	K-090911	CHAIN-"MFG-STD" ROLLER #40-.50P	AS REQ'D	
5	A-216790	SPROCKET-DRIVEN #40B19 (SPECIAL)	4	
4	K-094290	SPROCKET-"MFG-STD" 1.25 BORE PART #40B16,#40B15.	2	
3	B-288665	BRKT-MOTOR MTG. SUPPORT	2	
2	B-288667	BRKT-MOTOR-CONV. DRIVE	2	
1	K-094016	MOTOR-"WINSMITH" #5MCTW-3/4 HP W/ 60:1 RATIO FRAME#56	2	

Hz	MOTOR RPM	OUTPUT RPM
50	1500	25
60	1200	20

PARTS LIST

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UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE:
125 MICRO INCH FINISH

DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.01"
X.XXX	0.005"
X.XXXX	0.0005"
ANGLES ± 0° 30'	

BREAK SHARP CORNERS 0.03
UNLESS OTHERWISE SPECIFIED

CHKD.	06-10-98	MS
DRN.	06-09-98	A.A.
DES.		
	DATE	NAME

LITTELL
VERSON INTERNATIONAL GROUP INC.

TITLE ASSY-PRIME PALLET CONVEYOR-DRIVEN
MACHINE #900 - 40 - 4 STACKER
DRG. NO. 84549-76 SHT 1 OF 2
PART NO. D- 299985
SCALE: 1/4

DIMENSIONS IN (MM) OR IN (MM)