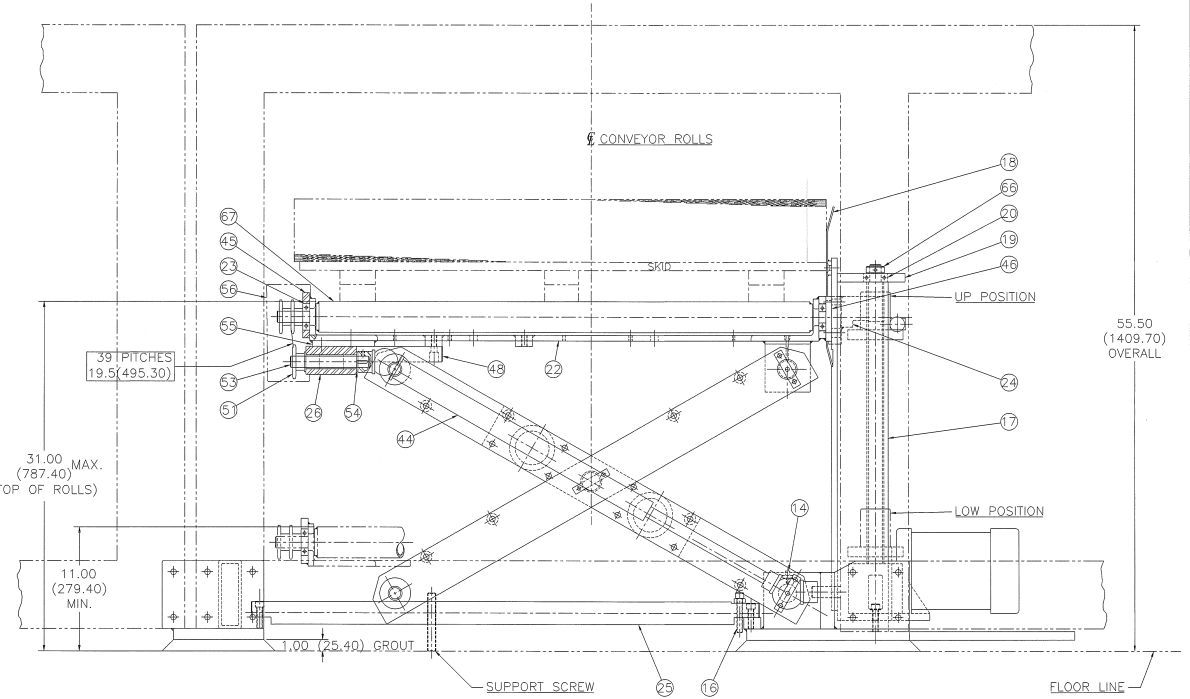
FILING LOCATION D- 299989

DATE	SYM	WAS	BY

* FOR COMPLETE DESCRIPTION SEE PARTS LIST

ITEM	PART NO.	DESCRIPTION	NO. REQ. FOR 4 STATIONS
67	C-128003	ASS'Y-CONVEYOR ROLL-SPROCKET	44
66	K-090160	COLLAR-STL "HOLLOWELL" 1.00 ID x 1.62 OD x .62 W	4
65	K-003056	SCREW "MFGRS STD" .500-13 x 4.50 LG	32
64	K-237378	SCREW "MFGRS STD" .500-13 x 3.75 LG	50
63		BLOCK-PIVOT	
62		SCREWS - .375-16 HEX HD.	
61		NUT-FULL - .375-16	
60		BUSHING "OILITE" #AA-628-11 (.50 ID x.62 OD x1.25LG)	8
59		SCREW-SHOULDER "DANLY" #9-0816-56 .50 DIA. x 2.0 LG W/ .375-16 THD	8
58		PLATE-SKID STOP	
57	B-134403	GUARD-SPROCKETS-ELEV. PLATFORM	4
56	B-134404	GUARD-DRIVE-ELEV. PLATFORM	4
55	X-133397	PLATE-CHAIN TAKE UP (B-075614)	4
54	K-091115	BUSHING-FLANGED "OILITE" #FF-1207-7 (1.00x1.25x1.25)	8
53	X-133396	SHAFT-ELEV. PLATFORM ROLL DRIVE (B-083606)	4
52	K-094287	LEVER "SQUARE D" LIMIT SW #EA-11 3 LG	8
51	K-094288	SPROCKET "MFGRS STD" #40 B19 .999/1.000 BORE NO KW	4
50	K-095572	BUSHING "OILITE" #AA-1704-3 (1.50ID x1.750D x1.75LG)	16
49	K-094289	SPROCKET "MFGRS STD" #40 B18 .999/1.000 BORE - NO KW	84
48	B-126782	ROD-RAIL-SHORT	8
47	A-297206	SPACER-CONV. TO STACKER	8
46	C-288657	PLATE-HSG-RIGHT SIDE	4
45	B-299984	PLATE-HSG-LEFT SIDE	4
44	C-163041	COUPLING-UNIVERSAL JOINT "LOVEJOY" #3084139-C MOTOR-GEAR HEAD "GE" RIGHT ANGLE	4
43 *	K-000000	.75 HP - [ ] V-3 PH - [ ] HZ T.E.-FC-BB FRAME #K043-F2 MTG.-OUTPUT SPEED 17.5 RPM - 100:1 RATIO FIG. C2 MTG-GEAR BOX #264	4
42	K-093805	SWITCH-LIM. "S.D." CLASS #9007 TYPE #B54B2-CA1	8
41	B-126785	ROLLER-RAIL	16
40	C-299983	BRACKET-TIE ARMS	4
39	B-290567	SHIM-RETAINER KEY	24
38	B-288654	SHAFT-END PIVOT (1.50 D x 4.12 LG)	16
37	B-288653	SHAFT-CENTER PIVOT (1.50 D x 36.62 LG)	4
36	X-126778	SPACER-SCISSORS BAR (B-121729)	80
35	X-023195	WASHER-BRASS 1.50 ID x4.00 OD x.12 THK (B-023200)	8
34	A-153100	BLOCK-BRG-TIE ARMS	8
33			
32	K-091795	RING-RET. "SPIROLOX" #RRT-244	32
31	K-090270	BRG "ND" - BALL #Z99506	32
30	X-288650	ARM-SCISSORS-UP. PIVOT-OUTSIDE (B-288649)	8
29	X-288649	ARM-SCISSORS-UP. PIVOT-INSIDE (B-288649)	8
28	X-299982	ARM-SCISSORS-LOW. PIVOT-OUTSIDE (B-299981)	8
27	X-299981	ARM-SCISSORS-LOW. PIVOT-INSIDE (B-299981)	8
26	B-133398	BLOCK-SPROCKET DRIVE SHAFT	4
25	B-288648	ROD-RAIL-LONG	8
24	C-126740	BRACKET-PLATFORM LIFT	4
23	K-093731	BRG-BALL "ND" #Z499506	88
22	D-288656	PLATFORM-STACK ELEVATOR	4
21	B-288646	BLOCK-SUPPORT	8
20	K-092233	BRG "ND" - BALL #Z99605	4
19	B-299980	PLATE-TOP-STACK ELEVATOR	4
18	B-299987	PLATE-FACE-FRONT-S.S.	4
17	C-288644	PLATE-SIDE-ELEVATOR	8
16	K-751241	SCREW-SQ. HD. SET M12 x 1.75	8
15	C-288642	PLATE-FRONT	8
14	K-094452	CUP-OIL "GITS" STYLE #HB-1450	16
13	K-092372	BUSHING "OILITE" #AA-1704-2 (1.50 ID x1.75 OD x2 LG)	24
12	D-299977	BRACKET-TIE-STACK ELEVATOR	4
11	K-094286	ROLLER "McGILL" #CF-1.25 SB -1.25 DIA	8
10	B-126786	BAR-ROLLER GUIDE	4
9	K-245472	JACK "DUFF-NORTON" #SK-10806-R11	4
8	K-091777	BRG "ND" - BALL #Z499504	4
7	X-129135	BLOCK-BRG-JACUATOR DRIVE (B-128009)	4
6	B-299986	SHAFT-JACUATOR DRIVE	4
5	K-094284	TORQUE LIMITER "MORSE" MODEL #350A-2 1.00 BORE - .25 x .12 KW W/TL-350-80 BUSHING	4
4	B-128010	PULLEY-SPECIAL-DRIVEN-56T	4
3	K-094114	BELT "UNIROYAL" #880-8M-50 1.97 WIDE x 34.65 P.L.	4
2	K-094103	SPROCKET "UNIROYAL" - DRIVE #P28-8M-50 1.125/1.124 BORE .25 x .12 KW	4
1 *	K-000000	MOTOR: 2 HP [ ] RPM-T.E. F.G.-B.B. FRAME #184T INCLUDE: SLIDING BASE BRAKE	4



INCH - D-140651

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE:	
125 MICRO INCH FINISH	
DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.01"
X.XXX	0.001"
X.XXXX	0.0005"
ANGLES ± 30'	
BREAK SHARP CORNERS 0.05 UNLESS OTHERWISE SPECIFIED	

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	DATE	NAME
CHKD.		
DRN.	8-18-98	JDK
DES.		

LITTELL

VERSON INTERNATIONAL GROUP INC.

TITLE LAYOUT - ELEVATOR (FRONT VIEW)

PART NO. D- 299989

MACHINE 500 x 40 - 4 STACKER

ORIG. NO. B3457-38 SHT 1 OF 2 SCALE .25=1.00

DIMENSIONS IN (MM) OR IN (MM)

PLOTTED: 08/18/98 AT 09:22