FILMS LOCATION D- 301502

DATE	SYM	WAS	BY
06/21/00	A	UPDATE-FOR MAG. ROLLS	JJN/MTG
12/05/00	B	ADDED	JJN
00/00/01	C	ADDED METRIC DIM	JPF

ITEM	PART #	DESCRIPTION	(DWG #)	STATION 1	STATION 2	STATION 3	STATION 4	TOTAL	STATION 1	STATION 2	STATION 3	STATION 4	STATION 5	TOTAL
89	X-162832	COVER [4.00 X 12.00]	(B-020450)	0	0	0	1	1	0	0	0	0	1	1
90	B-285969	COVER [3.75 X 11.00]		3	3	3	3	12	3	3	3	3	3	15
91	X-201154	COVER [2.50 X 10.00]	(B-020450)	1	1	1	0	3	1	1	1	1	0	4
92	B-138058	PLATE - BELT TAKE-UP		4	4	0	0	8	4	4	0	0	0	8
93	B-286022	BAR - TAKE-UP PLATE		4	4	0	0	8	4	4	0	0	0	8
94	X-138803	SCREW ADJUSTING 7.50 LG.	(A-138802)	4	4	0	0	8	4	4	0	0	0	8
95	A-138802	SCREW ADJUSTING 5.50 LG.		8	8	0	0	16	8	8	0	0	0	16
96	K-093386	BUSHING "OILITE" #TT-1001-1 [.50 X 1.00 X .12]		12	12	0	0	24	12	12	0	0	0	24
97	B-138041	ROLL - IDLER [5.00 DIA X 15.00 LG.]		6	6	0	0	12	6	6	0	0	0	12
98	B-286019	SHAFT - IDLER ADJUST		6	6	0	0	12	6	6	0	0	0	12
99	K-092464	RING RETAINER "SPIROLOX" #RST-156		16	16	4	0	36	16	16	4	4	0	40
100	K-091222	BEARING "N.D." #Z99508 [1.5748 ID X 3.1496 OD X .7087 WD]		17	17	5	1	40	17	17	5	5	1	45
101	K-090270	BEARING "N.D." #Z99506 [1.1811 ID X 2.4409 OD X .6299 WD]		1	1	1	1	4	1	1	1	1	1	5
102	B-286023	BRACKET - INTERMEDIATE IDLER PULLEY		1	1	1	1	4	1	1	1	1	1	5
103	B-138613	PLATE - INTERMEDIATE IDLER PULLEY		1	1	1	1	4	1	1	1	1	1	5
104	B-138614	SHAFT - INTERMEDIATE DRIVE PULLEY		1	1	1	1	4	1	1	1	1	1	5
105	X-023205	WASHER [.50 ID X 1.00 OD X .12 TH]	(B-034600)	2	2	2	2	8	2	2	2	2	2	10
106	A-270590	PLATE - TENSIONER		1	1	1	0	3	1	1	1	1	0	4
107	B-286024	BAR - TENSIONER		1	1	1	0	3	1	1	1	1	0	4
108	K-092590	BEARING - CAM FOLLOWER "McGILL" #CF-2.50-S		1	1	1	0	3	1	1	1	1	0	4
109	C-286020	BRACKET - UNDER-SLUNG IDLER		2	2	0	0	4	2	2	0	0	0	4
110	C-286021	BRACKET - UNDER-SLUNG IDLER		0	0	0	2	2	0	0	0	0	2	2
111	B-137853	ROLL UNDER-SLUNG IDLER [3.50 DIA X 37.0 LG]		1	1	0	1	3	1	1	0	0	1	3
112	B-137869	SHAFT UNDER-SLUNG ROLL		1	1	0	1	3	1	1	0	0	1	3
113	K-090273	BEARING "N.D." #Z99607 [1.3780 ID X 3.1496 OD X .6268 WD]		2	2	0	2	6	2	2	0	0	2	6
114	K-094733	RING RETAINER "SPIROLOX" #RST-137						22						32
115	B-286043	LEVER - GATE CONTROL		1	2	1	0	4	1	2	1	1	0	5
116	B-286046	BLOCK - CYLINDER STOP		1	2	1	0	4	1	2	1	1	0	5
117	X-138028	PAD - STOP [.50 DIA NYLON]	(A-126876)	1	2	1	0	4	1	2	1	1	0	5
118	A-286044	ROD - CYLINDER END		1	2	1	0	4	1	2	1	1	0	5
119	SEE R/S	CYLINDER "ALLENAIR"		1	2	1	0	4	1	2	1	1	0	5
120	A-286045	STOP - CYLINDER		1	2	1	0	4	1	2	1	1	0	5
121	X-138021	PAD - STOP [1.50 DIA NYLON]	(A-126876)	1	2	1	0	4	1	2	1	1	0	5
122	A-297214	BRACKET - CYLINDER PIVOT		1	2	1	0	4	1	2	1	1	0	5
123	K-090331	BUSHING "OILITE" #AA-521-10		1	2	1	0	4	1	2	1	1	0	5
124	X-138022	SHAFT - ROD END [.375 DIA X 1.75 LG]	(B-051823)	1	2	1	0	4	1	2	1	1	0	5
125	C-286037	SUPPORT - BELT		1	1	1	0	3	1	1	1	1	0	4
126	C-286041	PLATE - BELT SUPPORT		1	1	1	0	3	1	1	1	1	0	4
127	A-137844	PLATE - SPACER		2	2	2	0	6	2	2	2	2	0	8
128	B-137846	BLOCK - SHAFT SUPPORT		4	4	4	0	12	4	4	4	4	0	16
129	B-137874	SHAFT		2	2	2	0	6	2	2	2	2	0	8
130	X-137852	ROLL - IDLER [4.00 DIA X 37.0 LG]	(B-137851)	2	2	2	0	6	2	2	2	2	0	8
131	C-137896	ROLL - CONVEYOR [DRIVEN]		4	4	5	1	14	4	4	5	5	1	19
132	X-152427	ROLL TUBING [3.50 DIA X 14.62 LG]	(B-137863)	2	2	2	0	6	2	2	2	2	0	8

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ITEM	PART #	DESCRIPTION	(DWG #)	STATION 1	STATION 2	STATION 3	STATION 4	TOTAL	STATION 1	STATION 2	STATION 3	STATION 4	STATION 5	TOTAL
133	B-152428	SHAFT - IDLER ROLL [.656 BOLT MOUNTING]		2	2	0	0	4	2	2	0	0	0	4
134	X-154334	SHAFT - IDLER ROLL [.531 BOLT MOUNTING]	(B-152428)	0	0	2	0	2	0	0	2	2	0	4
135	K-091472	BEARING "N.D." #Z99507 [1.3780 ID X 2.8346 OD X .6693 WD]		4	4	4	0	12	4	4	4	4	0	16
136	X-151560	ROLL TUBING [4.00 DIA X 14.62 LG]	(B-137194)	6	6	12	0	24	6	6	12	12	0	36
137	B-151561	SHAFT IDLER ROLL - ADJUSTABLE		6	6	12	0	24	6	6	12	12	0	36
138	K-090271	BEARING "N.D." #Z99509 [1.7717 ID X 3.3465 OD X .7480 WD]		20	20	34	2	76	20	20	34	34	2	110
139	K-092458	RING RETAINER "SPIROLOX" #RST-177		20	20	34	2	76	20	20	34	34	2	110
140	A-151137	SCREW - IDLER TAKE-UP		12	12	24	0	48	12	12	24	24	0	72
141	K-091441	BUSHING "OILITE" #TT-1002-1 [.62 X 1.00 X .06]		12	12	24	0	48	12	12	24	24	0	72
142	X-035141	PLUG - BRASS [.38 DIA X .19 THICK]	(A-033770)	12	12	24	0	48	12	12	24	24	0	72
143	B-288630	CONE ROLL		2	2	2	2	8	2	2	2	2	2	10
144	A-138056	PLATE - CONE ROLL BEARINGS		2	2	2	2	8	2	2	2	2	2	10
145	B-138057	SHAFT - CONE ROLL DRIVE		1	1	1	1	4	1	1	1	1	1	5
146	K-092506	BEARING "N.D." #Z499507 [1.3780 ID X 2.8346 OD X .6693 WD]		2	2	2	2	8	2	2	2	2	2	10
147	K-094747	PULLEY "MORSE" #48L100 [TYPE 'SDS' 1.500 DIA. W/ .375 K.W.]		1	1	1	1	4	1	1	1	1	1	5
148	K-093047	BELT "MORSE" #270L100		1	1	1	1	4	1	1	1	1	1	5
149	K-093045	PULLEY "MORSE" #30L100 [TYPE '6F' 1.437 DIA. W/ .375 K.W.]		1	1	1	1	4	1	1	1	1	1	5
150	A-288631	CENTER ROLL		1	1	1	1	4	1	1	1	1	1	5
151	B-141317	GUARD - BELT		1	1	1	1	4	1	1	1	1	1	5
152	K-093026	MAGNET 12" LONG		18	18	18	4	58	18	18	18	18	4	76
153	K-093027	MAGNET 18" LONG		4	8	8	2	22	4	8	8	8	2	30
154	K-094758	MAGNET 24" LONG		2	0	0	0	2	2	0	0	0	0	2
155	K-093028	MAGNET 36" LONG		10	10	4	4	28	10	10	4	4	4	32
156	K-093031	MAGNET 48" LONG		0	0	0	2	2	0	0	0	0	2	2
157	X-138068	ROD END	(B-037418)	0	0	4	0	4	0	0	4	4	0	8
158	A-285963	BRACKET - ROD SUPPORT		0	0	4	0	4	0	0	4	4	0	8
159	A-138809	BLOCK WELD		0	0	4	0	4	0	0	4	4	0	8
160	A-138655	SHAFT - PULSE GENERATOR EXTENSION		0	1	0	0	1	0	1	0	0	0	1
161	A-285970	PLATE - MOUNTING - PULSE GENERATOR		0	1	0	0	1	0	1	0	0	0	1
162	K-095098	SPROCKET "MFGR. STD." HTD #P26-8M-20		0	1	0	0	1	0	1	0	0	0	1
163	K-095401	BUSHING "MFGR.STD." STYLE 'JA' [.625 DIA. w/ .125 X .062 K.W.]		0	1	0	0	1	0	1	0	0	0	1
164	K-094756	SPROCKET "MFGR. STD." HTD #P26-8M-20		0	1	0	0	1	0	1	0	0	0	1
165	K-095073	BELT "MFGR. STD." #1120-8M-20		0	1	0	0	1	0	1	0	0	0	1
166	K-306929	POLYURETHANE-ROLL		1	1	1	1	4	1	1	1	1	1	5

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CHKD.			
DRN.	9-25-00	GRONOMSKI	LITTELL
DES.			

DATE	NAME	VERSON INTERNATIONAL GROUP INC.
TITLE PARTS LIST (BB THRU 19) 1000mm BATERIAL - METRIC)		PART NO. D- 301502
MACHINE BP STACKER		

DRG. NO. | SHT 6 OF 6 | SCALE: