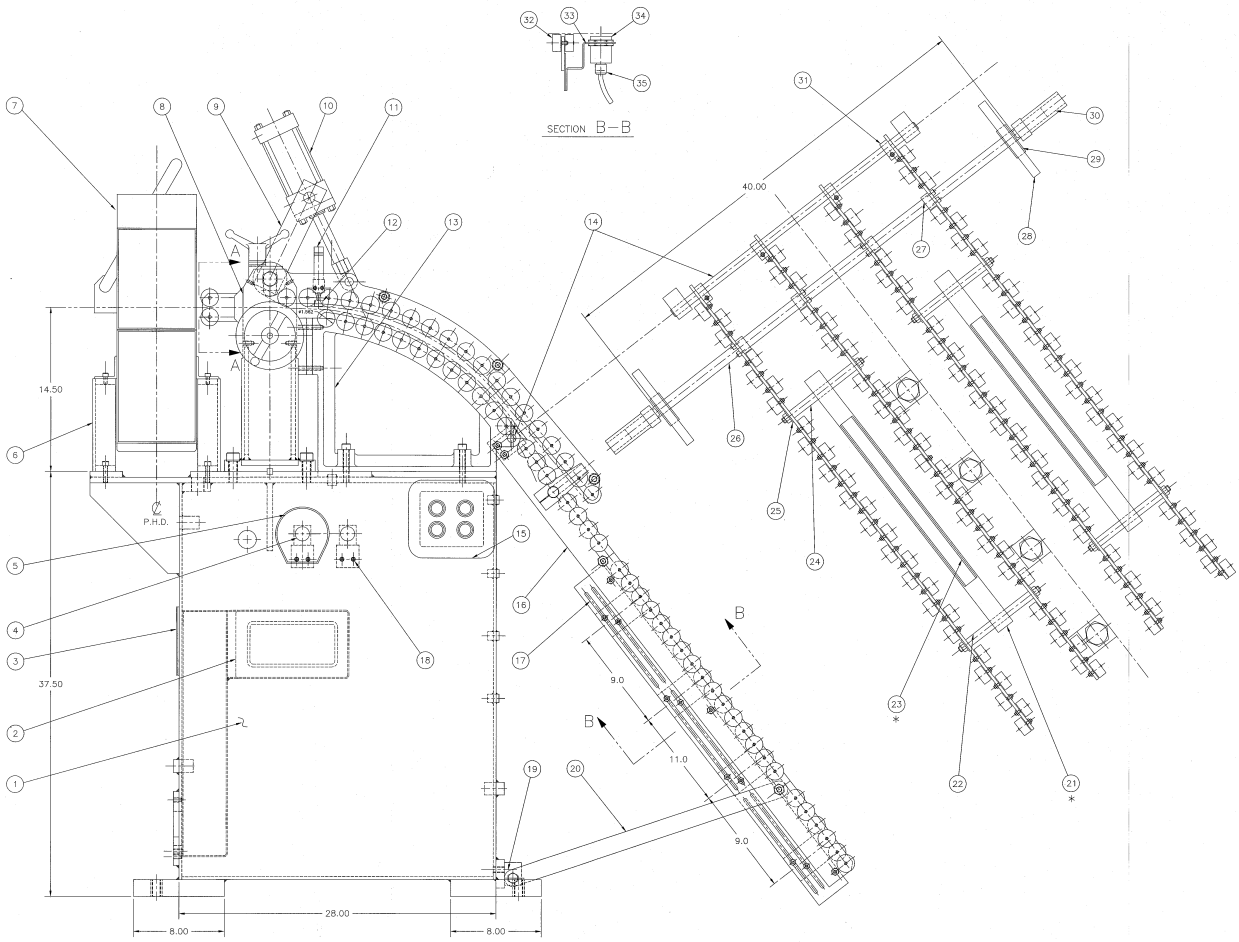
SHT 1 OF 2

FOR INCH (CUSTOM ROLL) SEE D-299900
FOR METRIC WITH BLOWER SEE D-303190
FOR METRIC W/O BLOWER SEE D-311907

FILE LOCATION D- 306927			
DATE	SYM	WAS D-299900	BY



DET	QTY	PART No	DESCRIPTION		DWG No
50					
49					
48	1	287519	BRACKET – UPPER CENTER		B-287519
47	2	290427	BRACKET – UPPER ROLLER		B-290427
46	4	230577	TEE – SUPPORT LOWER		B-230577
45	1	306260	BRACKET – STOCK SUPPORT		C-306260
44	2	047247	PLATE – COVER		B-044547
43	4	227675	SCREW – SET SQ. HEAD .750-10x4.50LG.		
42	2	090162	COLLAR – "HALLOWELL" .75	1.0.x 1.25 O.D. x.56LG	
41	2	091115	BUSHING – "OILITE" #FF-12D7-7		
40	6	299905	SPACER .53 I.D.x62 O.D.x4.75LG.		B-131744
39	3	298533	THREADED ROD .500-13; 16.5LG.		B-140304
38	1	298532	ARM HOLD DOWN		C-298532
37	2	298531	ARM HOLD DOWN		C-298531
36	1	032121	SHAFT .75 DIA. x 15.00 LG.		B-032116
35	4	204771	PLUG – "CONNOMAC" #4016-20FC		
34	4	221954	SWITCH PROX. –"TURCK"#BI25-G47-VP4X-B2141		
33	4	230884	BRACKET – MTG. PROX. SWITCH		A-230884
32	400	305148	ROLL – "KASTALON" #B898042C		
31	4	302796	BLOCK – CLAMPING ARM		A-302796
30	2	302795	GUIDE – AUXILIARY		B-302795
29	2	302798	HOLDER – PREGUIDE SHOE		A-302798
28	2	302774	SHOE – PREGUIDE		A-302774
27	4	302797	BLOCK – CLAMPING		A-302797
26	1	123283	SHAFT – PREGUIDE		B-123283
25	10	023205	WASHER ST'L – .5"I.D.x1"O.D.x.12WD.		B-034600
24	2	107740	SHAFT – TIE BAR		B-049115
23	2	094273	MAGNET – "BUNTING" #BM-5029		
22	2	107739	SHAFT – TIE BAR		B-049115
21	2	239065	BAR – CATENARY MAGNET		A-239065
20	4	107742	BRACKET – CATENARY SUPPORT		B-010941
19	4	302785	BLOCK – BASE MTG.		A-302785
18	2	075155	BRACKET – AIR VALVE		A-075155
17	1	242088	PLATE – PROX. SW. MOUNT		B-242088
16	4	117393	ARM – CAT. ROLLER		B-117393
15	1	267321	PLATE – PUSHBUTTON		A-114358
14	1	032133	SHAFT – SOLID BAR .75 DIA. x 27.0 LG.		B-032116
13	5	306926	FRAME – CATENARY		C-306926
12	1	104974	PAD – CYLINDER		A-104974
11	1	093378	CYL. AIR – "BIMBA"#BF-041	.75BORE, 1"STR.	
10	1	092668	CYL. AIR – "MILLER"#81B 3.25BORE, 4"STR.		
9	2	302411	BRACKET – CYL. MOUNTING		B-302411
8	1	305072	ASSEMBLY – STOCK GUIDES		D-305072
7	1	115585	PIN HOLE DETECTOR		D-115585
6	4	072387	SPACER – P.H.D.		B-072387
5	1	093883	GUARD – "REES"		
4	2	093140	VALVE – "BELLOWS" #02531	SERIES J 1-14	
3	2	062257	PLATE – COVER		B-044547
2	1	049305	PLATE – COVER		B-044547
1	1	309990	BASE – CATENARY-METRIC-W/O BLOWER		D-309990

PARTS LIST

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE 125 MICRO INCH FINISH

DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.01"
X.XXX	0.001"
X.XXXX	0.0005"
ANGLES ± 0° 30'	

BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED

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CHKD.	06-02-99	JJH	
DRN.	06-02-99	JJH	
DES.			
	DATE	NAME	

LITTELL
VERSON INTERNATIONAL GROUP INC.

TITLE ASSEMBLY – CATENARY & PIN HOLE DETECTOR – METRIC – (W/O BLOWER)

MACHINE LM-2E SHEAR

PART NO. D- 306927

DRG. NO. 93720-98 | SHT. 1 OF 2 | SCALE: .25=1.0"